Quality Requirements

pimkie®

Version July 2019

COHERENT DESIGNS

Choice and longevity of materials
Complementary shapes and materials
The right combinations

DURABILITY

Colours
Shrinkage
Skewing
Pilling

PRODUCTION & FINISHES

Uncut Thread
Right trims (Thermo-fusing, buttons, etc.)
Right Buttonholes Size

NICE APPEARANCE IN SHOPS

Optimized Folding Method
No creases
Nice on hangers

CONSTANT GOOD FIT

Suitable Fit
Respects of Size Charts
Respects of Pattern

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Part I

Textile Material Requirements

QUALITY

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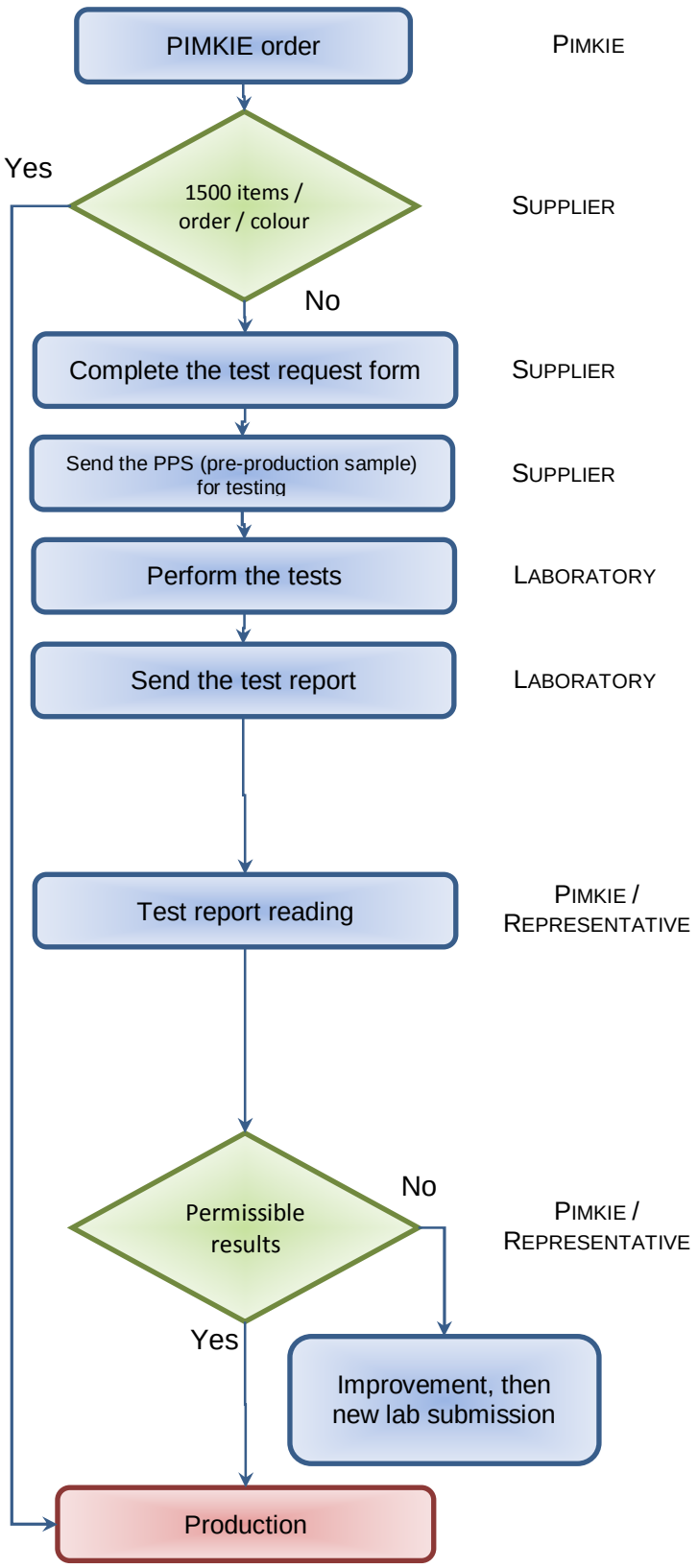
Status	Author	Version	Modifications
Creation	V. DUWELTZ	FCT-I01.1	-
Update	B. BELLAHCENE	FCT-I01.2	Rewrite, usual labs
Update	M. DERRADJI	September 2016 version	Document rewrite Add pH, water repellence, waterprofness
Update	M. DERRADJI	May 2018 version	Common and specific requirements update
Update	M. DERRADJI	July 2019 version	Various updates

1. Laboratory Testing Process

We would be grateful if suppliers and laboratories adhered to the following process:



What?	Who?	Comments
PIMKIE order	Pimkie	
1500 items / order / colour	Supplier	The supplier contacts a PIMKIE-accredited laboratory (see list p7). The supplier uses the PIMKIE Request Form to request testing.
Complete the test request form	Supplier	
Send the PPS (pre-production sample) for testing	Supplier	
Perform the tests	Laboratory	PPS tests (production material / production equipment) using a basic size (38 or M) **before production starts (cross-section).**
Send the test report	Laboratory	
Test report reading	Pimkie / Representative	The laboratory emails the test reports in .pdf format to the suppler and PIMKIE or its representative. **No other report will be used for validation purposes.** Tests will be performed using the latest version of the standard. The laboratory specifies in the report whether the results comply with PIMKIE's requirements. If the results are not compliant **in terms of appearance after washing / pilling only**, the laboratory will send PIMKIE or its representative the test samples for it to make a decision. The tested samples will be kept by the laboratory for 6 months.
Permissible results	Pimkie / Representative	The PIMKIE laboratory tests must be in compliance with PIMKIE's requirements. If they are not, PIMKIE reserves the right to cancel the order or request the necessary corrective actions.

2. "Use and Care" Material Requirements

2.1. Common Tests

Material concerned	Tests	Standard	PIMKIE requirements
Fabric **(even if 100%)**	**Composition (*)**	ISO 1833	**+/- 3%** **No tolerance if 100%**
Textile products except pull over	**Weight / m²**	ISO 3801	**+/-5%**
Basic size, pull over only	**Total weight of the article**	-	**+/-5%**
➔ Washable product : **1 wash** ➔ Every risky washable product (accessory, sequins, screen, flocked, …) : **3 washes** (complete drying between each wash)	**Appearance after washing (**) (1 or 3 washes) / Dry cleaning** General aspect Skewing after washing Dimensional stability	ISO 6330 ISO 5077 ISO 3759 ISO 16322-3	**No change in appearance after 1 or 3 washes** **Skewing after 1 wash ≤ 5%** **Dimensional stability after 1 wash :** • **Woven textiles: +/- 3%** • **Knit: +/- 5%** • **Linen & viscose (>50%): +/- 7%**
Washable product **"Medium" & "dark" colours** **Pantone starting with 14 & 19**	**Colour fastness to washing (**)** on multi-fibres	ISO 105 C06	**Shading: 4** **If point value of <3-4: note using a suppressor.** **Bleeding: 3-4** **If multi-coloured →Cross Staining : 4-5** **Denim & tie-dye→ Bleeding: 3**
Washable product **"Medium" & "dark" colours** **Pantone starting with 14 & 19** **(including print with white ground color)**	**Colour fastness to water**	ISO 105 E01	**Shading: 4** **Bleeding: 3-4** **If multi-coloured → Cross Staining : 4-5** **Denim & tie-dye→ Bleeding: 3**
All textile parts (outer, lining, etc.)	**Determination of pH of aqueous extract**	EN ISO 3071	**4 ≤ pH ≤ 7.5** **Leather : 4 ≤ pH ≤ 6**

(*) Composition:

This is determined using the main fabric, lining and all other parts which account for more than 30% of the total weight. Even 100% textile items will be tested. If the same fabric is used for several references, a single test will be performed.

Leather goods, all or partly leather: test the nature of the leather (leather, split leather, leatherboard, etc.) + animal origin (calfskin, lambskin, pigskin, etc.)

Presence of non-textile parts of animal origin is indicated on the care label by the sentence "Contains non-textile parts of animal origin" (eg bone or nacre buttons, feather ornamentation, etc.)

(**) Washing:

Must be performed in a European washing machine (e.g. such as the Miele Honeycombcare W404) following the indications on the Request Form. Always use a European washing powder - with optical brightener use Skip / without optical brightener use 60 g Perwool detergent for a 2 kg load. Drying is performed vertically, except where special indications specify another drying method. The appearance will be studied after ironing.

2.2. Specific Tests

Materials / Families concerned	Tests	Standard	PIMKIE requirements
"Medium" & "dark" colours Pantone starting with 14 to 19	Color Fastness to Dry Rubbing	ISO 105-X12	**≥ 4.** **Denim, tie-dye and Microfibre ≥ 3** ***before and after washing (if not compliant)***
Woven (including lining)	Tearing Strength	ISO 13937-1	**Denim trousers: ≥ 2 daN** **Other trousers: ≥ 1.5 daN** **Other products: ≥ 1 daN** **If < 80 g/m²: ≥ 0.8 daN**
	Seam Slippage Resistance	ISO 13936-2	**≤ 4 mm to 6 daN** ***Performed at each of the article's seams. The seam type must be described in the laboratory report***
Trousers with elastane	Elasticity under pressure	EN 14704-1 Force 40N / 30 minutes	**No defect** **Residual elongation < 10%**
Knit gauge ≤ 16 Coat : Melton / Wool velvet	Pilling (after washing)	Knit: ISO 12945-1 / 14400 c Melton / Wool velvet ISO 12945-2 / 2000 c	**≥ 3**
Leather	Colour fastness to perspiration	ISO 105E04	**≥ 2/3** **Section in contact with skin**
	Tearing Resistance	ISO 3377-2	**Trousers: ≥ 15N** **Other products: ≥ 12N** ***Test the following sections: Top: front, side, back, sleeves / Bottom: front and back***
	Leather thickness	ISO 5084	**+/- 0.05 mm as regards the reference sample** ***Test the following sections: Top: front, side, back, sleeves / Bottom: front and back***
Velvet	Abrasion	ISO 12947-2, 3 & 4	**No mass loss at 20,000 cycles** **mass loss ≤ 2.5%**
Swimwear	Colour fastness to Chlorinated Water	ISO 105-E03 *(20 mg/L concentration)*	**Shading & Bleeding ≥ 4** **Cross Staining : 4/5**
	Colour Fastness to Sea Water	ISO 105-E02	**Shading & Bleeding ≥ 4** **Cross Staining : 4/5**
Down jacket / Unwashed parka (*)	Water repellence / Spray test (*)	ISO 4920	**≥ 3/4**
	Waterprofness (*)	ISO 811	**≥ 600 mm**

(*) If requested in the technical documentation

For articles with a belt (tests should be done in addition to the end product test)**:**

- **Composition**: test if entirely made of textile (even if 100%) or all or partially leather. Otherwise, write "Synthetic" on the inner label without %.

- **Dimensional stability** in the wash (if belt is washable: entirely made of textile): perform at the same time as the article test.

Lining :

- Composition
- Seam Slippage

Rq : Pocket bags are not considered as lining

3. Care Symbols and Special Indications

Care symbols must respect the Ginetex graphics charter (see ISO 3758). They must be given in the following order:

Washing – Bleaching – Drying – Ironing – Professional textile care

The symbols and their meanings are available from the following web addresses:

http://www.ginetex.net/ or http://www.cofreet.com.

Unless instructions are given to the contrary, PIMKIE products will be labelled in the following manner:

Please note the following exceptions:

Washing	
	If wool, viscose, silk or fragile trimmings (sequins, strass, beads, etc.)
	If jacket / coat material is not machine washable or leather
Ironing	
	If there are synthetic fibres (e.g. elastane, polyester, polyamide, etc.) or silk
	If there is viscose / modal
	If there is a coating, sequins / strass, swimwear or a crinkle aspect
Professional textile care	
	If jacket / coat materials are not machine washable
	If leather

Please use the following special indications when required:

MATERIALS / FAMILIES CONCERNED	SPECIAL INSTRUCTIONS
All PIMKIE products	Wash and iron inside out (if washing and ironing are permissible) Wash before wearing
Print / silk screen print	Wash with a colour gentle detergent
If there is colour degradation after non-compliant washing	If degradation with use of optical brighteners (see use of suppressor): wash with a colour gentle detergent
If colour is lost in the wash	If shading = 3/4: Wash with similar colours
If accessory is non-washable	Remove accessories before washing
Leather	Professional leather clean only

Please see the current “Care Label” and “Translation List” specifications for translations of the special indications.

Part II

Accessories Material Requirements

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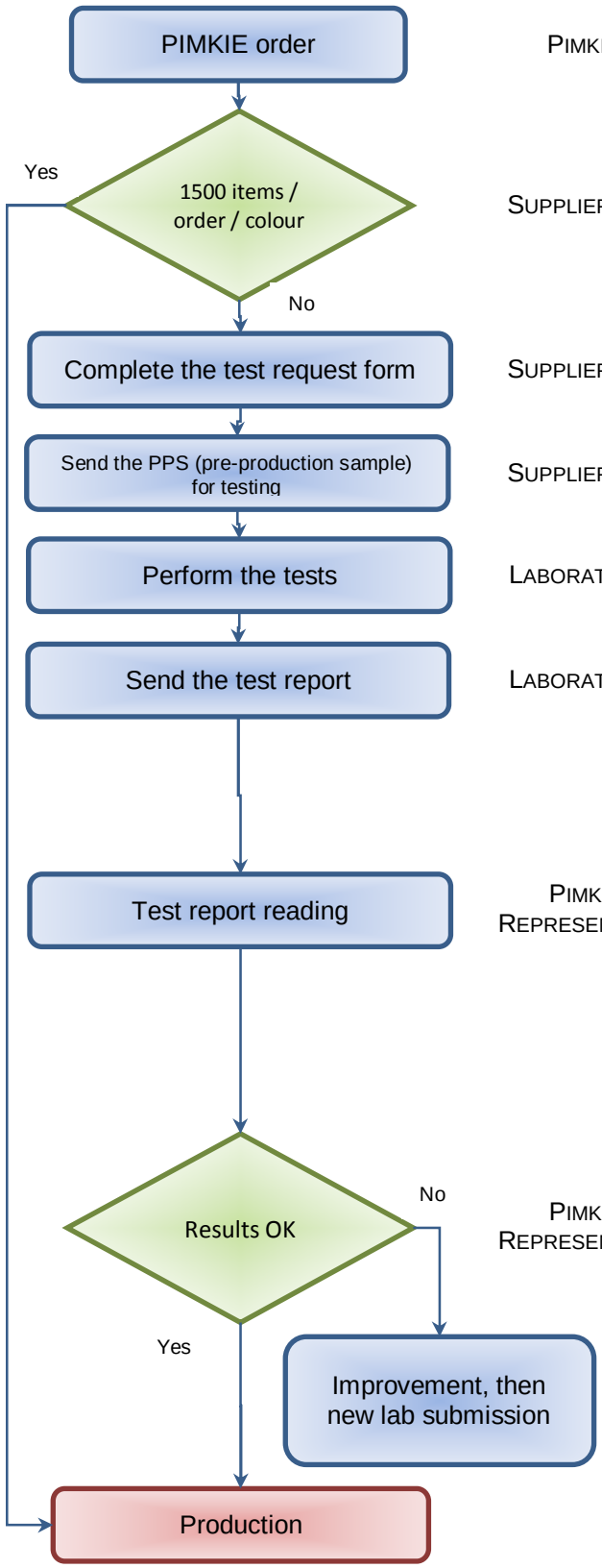
Status	Author	Version	Modifications
Creation	V. DUWELTZ	FCPA-I26.1	-
Update	B. BELLAHCENE	FCPA-I26.2	Rewrite, usual labs
Update	M. DERRADJI	September 2016 Version	Document rewrite Shoes: addition of pH
Update	M. DERRADJI	May 2018 Version	pH, composition - Shoes: Adhesion Upper/Outsole
Update	M. DERRADJI	July 2019 Version	Various updates

1. Laboratory Testing Process

We would be grateful if suppliers and laboratories adhered to the following process:



What?	Who?	Comments
PIMKIE order	Pimkie	
1500 items / order / colour (Yes / No)	Supplier	The supplier contacts a PIMKIE-accredited laboratory (see list p7). The supplier uses the PIMKIE Request Form to request testing.
Complete the test request form	Supplier	
Send the PPS (pre-production sample) for testing	Supplier	
Perform the tests	Laboratory	PPS tests (production material / production equipment) using a basic size (38 or M) **before production starts (cross-section).**
Send the test report	Laboratory	
Test report reading	Pimkie / Representative	The laboratory emails the test reports in .pdf format to the suppler and PIMKIE or its representative. **No other report will be used for validation purposes.** Tests will be performed using the latest version of the standard. The laboratory specifies in the report whether the results comply with PIMKIE's requirements. If the results are not compliant **in terms of appearance after washing / pilling only**, the laboratory will send PIMKIE or its representative the test samples for it to make a decision. The tested samples will be kept by the laboratory for 6 months.
Results OK (No / Yes)	Pimkie / Representative	The PIMKIE laboratory tests must be in compliance with PIMKIE's requirements. If they are not, PIMKIE reserves the right to cancel the order or request the necessary corrective actions.

2. Use and Care Requirements

2.1. Leather goods

Specificities	Tests	Standard	PIMKIE requirements
"Medium" & "dark" colours Pantone starting with 14 to 19	**Colour fastness to Dry rubbing (*)**	ISO 105-X12	**≥ 4** **Denim, tie-dye & Microfibre ≥ 3**
	Colour fastness to Wet rubbing (*)	ISO 105-X12	**≥ 3** **Denim, tie-dye: no requirements** ***before and after washing (if not compliant)***
All washable Leather / Fake Leather products On the darkest colour	**Appearance after 1 wash (**)** General aspect Dimensional stability	ISO 6330 ISO 5077 ISO 3759 ISO 16322-3	**No change in appearance** **Dimensional stability:** • **Woven textiles: +/- 3%** • **Knit: +/- 5%** • **Linen & viscose (>50%): +/- 7%**
All washable products "Medium" & "dark" colours Pantone starting with 14 to 19	**Colour fastness to washing (**)** on multi-fibres	ISO 105 C06	**Degradation: ≥ 4** **If point value of <3-4: note using a suppressor.** **Colour loss: 3-4** **If multi-coloured →colour loss: 4-5** **Denim & tie-dye→ colour loss: 3**
	Colour fastness to water	ISO 105 E01	**Degradation: ≥ 4** **Colour loss: 3-4** **If multi-coloured →colour loss: 4-5** **Denim & tie-dye→ colour loss: 3**
Bag with handles and straps	**Tensile resistance on straps and handles**	Intertek in-house test	**No apparent damage**
Leather **or** **100% textile belt**	**Composition (***)**	ISO 1833	**Textile: +/- 3%** **No tolerance if 100%** **Decree for leather**
Determination of pH of Aqueous Extract	**Textile Parts**	EN ISO 3071	**4 ≤ pH ≤ 7,5** **Leather : 4 ≤ pH ≤ 6**

(*) Colour Fastness to Dry / Wet Rubbing:

- Purse / Wallet: Test to be performed on main fabric
- Belt: Test to be performed on front and back

(**) Washing: It will be performed on a European commercial washing machine (e : Miele Honeycombcare W404) :

- As care instruction precised on request form,
- With common European detergent
  - with optical blue SKIP / without optical blue
  - PERWOOL loaded at 2kg + 60gr of detergent.
- The drying is done vertically, except if care instruction precise another drying.
- The appearance will be done 2h after ironing.

(***) Composition:

- Fake leather goods: composition test not required: precise « synthetic » on care label without %. Example: lining for bags composition : test is not required. Precise all fibres without %.
- Leather goods: precise leather type (synderm, split…) + concerned animal (pig, cow…)
- Goods in 100% textile:
  - Belt: perform composition test and precise result with %
  - Bag: composition test is not required. Precise all fibres without % including lining

    When composition test is required, it must be performed on shell fabric, linings and on all parts which represent more than 30% of total weight. If same fabric is used on several references, only 1 test will be performed.
- For parts in feather or wood, phytosanitary certificate is required
- Presence of non-textile parts of animal origin is indicated on the care label by the sentence "Contains non-textile parts of animal origin" (eg bone or nacre buttons, feather ornamentation, etc.)

2.2. Shoes

Concerned Material	Tests	Standard	PIMKIE requirements
Shoe with Flexible Sole	**Repeated Bending Strength**	ISO 17707 30000 c Or PM SATRA 92 50000 c: beach items 100000 c: other shoes	**Increase in the notch < 6mm** **No apparent damage**
Shoe with Assembled Heel	**Heels' Attachment Strength**	EN 12785	**Pull off load > 500N** **Permanent set after pull off < 15%**
All Shoes with Assembled Upper and Sole	**Adhesion Upper / Outsole Resistance**	ISO 17708	**No damage under 2.5 daN/cm of pressure**
	Adhesion Upper / Outsole Resistance (< 3 cm)	CTC Internal Method	**No damage under 15 daN of pressure**
All Shoes	**Outsole Abrasion Resistance**	EN 12770	**Loss of volume < 250 mm3** **If EVA Sole : < 300 mm3)**
All or partially leather shoes	**Composition**	-	**Footwear European regulation**
Shoe with textile upper	**Appearance after 1 wash (*)** General aspect Colour shading	ISO 6330 and ISO 105 C06 Or ISO 19954	**No change in appearance** **Shading: ≥ 4**
All inner textile parts (lining, innersole)	**Determination of pH of Aqueous Extract**	EN ISO 3071	**4 ≤ pH ≤ 7.5**

(*) Washing: will be performed on a European commercial washing machine (e : Miele Honeycombcare W404) as care instruction precised on request form, with common European detergent - with optical blue SKIP / without optical blue – PERWOOL loaded at 2kg + 60gr of detergent. The appearance will be done 2 hours after ironing.

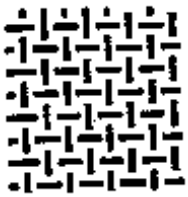
Pictograms :

In accordance with the European Directive 94/11 / EC on the labeling of footwear, please observe the following requirements :

- A pictogram must indicate composition of 3 different parts of the shoe :
  - ✓ **Upper** : front part assembled to sole
  - ✓ **Lining and Insole**
  - ✓ **Sole** : lower face worn by the effect of walking and attached to the sole

UPPER	LINING AND INSOLE	SOLE

- Pictograms which indentify material from shoe are :
  - ✓ Leather
  - ✓ Coated Leather = material for which the thickness of the coating is > 0.15mm
  - ✓ Textile : Natural, Synthetic or non-woven
  - ✓ Other material

Leather	Coated Leather	Textile	Other Material
			

It will be forbidden to use other pictograms to label the composition of the shoe.
The following labeling must be present on at least one of the footwear of the pair.
The size of the pictogram will be adapted to the price tag to be placed on the intended location

2.3. Belts

Concerned Material	Tests	Standard	PIMKIE requirements
Leather or Textile or Coated Textile	**Composition**	ISO 1833	**Textile : +/- 3%** **No tolerance if 100%** **Leather regulation**
All Textile Parts (Shell, Lining, …)	**Determination of pH of Aqueous Extract**	EN ISO 3071	**4 ≤ pH ≤ 7,5**
"Medium" & "dark" colours Pantone starting with 14 to 19	**Color Fastness to Dry Rubbing** **Front and Back Side**	ISO 105-X12	**≥ 4** ***Before and after wash (if failed)***

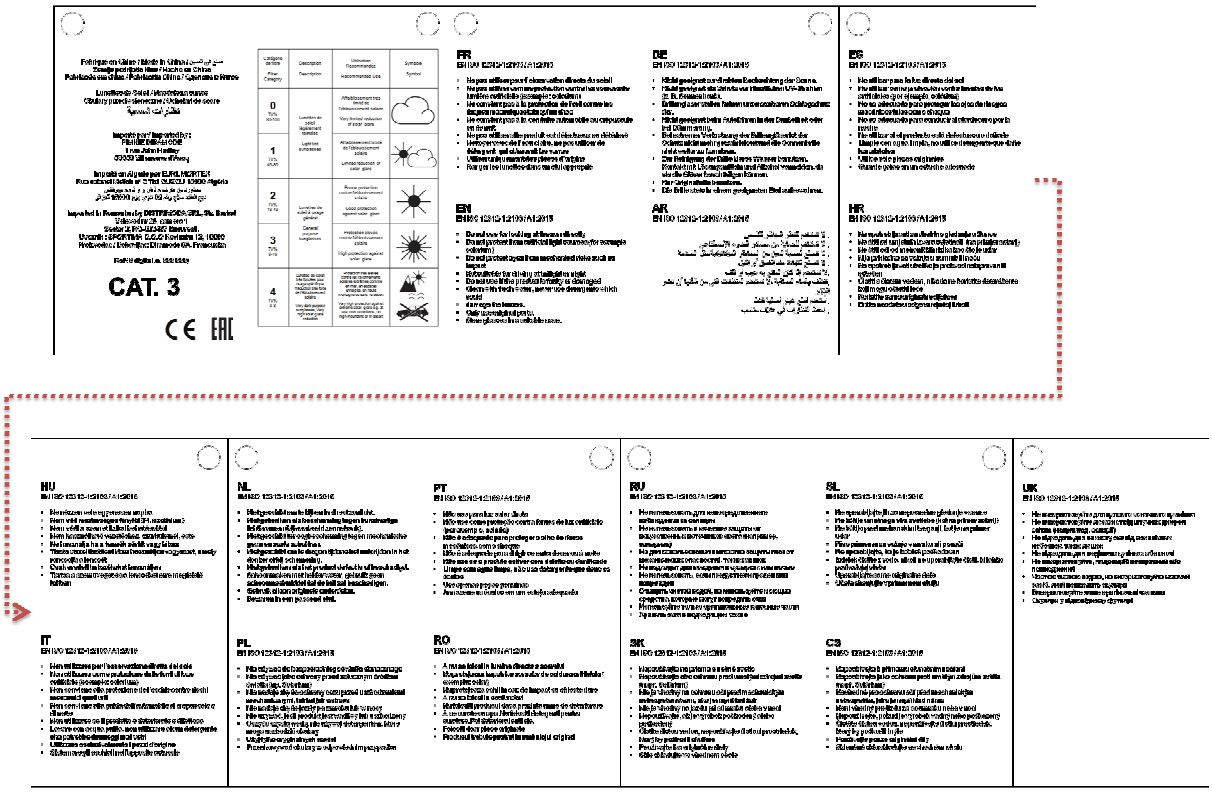
2.4. Footwear (Socks, Tights, …)

Concerned Material	Tests	Standard	PIMKIE requirements
Fabric (Even if 100%)	**Composition**	ISO 1833	**+/- 3%** **No tolerance if 100%**
Washable Product	**Apparence après Lavage** Aspect Général Vrillage après lavage Stabilité dimensionnelle	ISO 6330 ISO 5077 ISO 3759 ISO 16322-3	**No change in appearance** **Tights : Skewing after 1 wash ≤ 5%** **Dimensional stability +/- 5%**
All Textile Parts (Shell, Lining, …)	**Determination of pH of Aqueous Extract**	EN ISO 3071	**4 ≤ pH ≤ 7,5**
Washable Product **"Medium" & "dark" colours** Pantone starting with 14 to 19	**Color Fastness to Washing** on multifibre	ISO 105 C06	**Shading: 4** **If grade <3-4: note using a suppressor.** **Bleeding: 3-4** **If multi-coloured →Bleeding: 4-5** **Denim & tie-dye→ Bleeding: 3**
	Color Fastness to Water	ISO 105 E01	**Shading: 4** **Bleeding: 3-4** **If multi-coloured →Bleeding: 4-5** **Denim & tie-dye→ Bleeding: 3**
	Color Fastness to Dry Rubbing	ISO 105-X12	**≥ 4** ***Before and after wash (if failed)***

2.5. Glasses

Concerned Material	Tests	Standard	PIMKIE requirements
Sunglasses	**EC Certification + standard concerned test**	EN ISO 12312 Part. 1 + UV400	Compliant with the standard

UV stickers will precise results compliant to labtest report.
Supplier will send to PIMKIE office test report, EC certificate and EC declaration.
An information leaflet like example blow will be attached to each product.



2.6. Jewellery – Hair Accessories

Concerned Material	Tests	Standard	PIMKIE requirements
All Textile Parts (Even if 100%)	**Composition**	ISO 1833	**+/- 3%** **No tolerance if 100%**
Neclace	**Tensile Strength**	EN71 part1 clause 8.4	**No damage under 30 N**
All Textile Parts	**Determination of pH of Aqueous Extract**	EN ISO 3071	**4 ≤ pH ≤ 7,5**

- Presence of non-textile parts of animal origin is indicated on the care label by the sentence "Contains non-textile parts of animal origin" (eg bone or nacre buttons, feather ornamentation, etc.)

2.7. Umbrella

Concerned Material	Tests	Standard	PIMKIE requirements
All Textile Parts (Even if 100%)	**Composition**	ISO 1833	**+/- 3%** **No tolerance if 100%**

3. Care Instructions

For washable leather goods (belt / bag entirely made of textiles without metal fastenings), the cleaning symbols must respect the Ginetex graphic charter (see ISO 3758). They must be given in the following order:

Washing – Bleaching – Drying – Ironing – Dry Cleaning

The symbols and their meanings are available from the following web addresses:

http://www.ginetex.net/ or http://www.cofreet.com.

Unless instructions are given to the contrary, PIMKIE products will be labelled as follow :

Please note the following exceptions:

WASHING	
	If wool, viscose, silk or fragile trimmings (sequins, strass, beads, etc.)
	If jacket / coat material is not machine washable or leather
IRONING	
	If there are synthetic fibres (e.g. elastane, polyester, polyamide, etc.) or silk
	If there is viscose / modal
	If there is a coating, sequins / strass, swimwear or crinkle aspect
DRY CLEANING	
	If jacket / coat materials are not machine washable
	If leather

Please use the following special indications when required:

MATERIALS / FAMILIES CONCERNED	SPECIAL INSTRUCTIONS
All PIMKIE products	Wash and iron inside out (if washing and ironing are permissible) Wash before wearing
Print / silk screen print	Wash with a colour gentle detergent
If there is colour degradation after non-compliant washing	If degradation with use of optical brighteners (see use of suppressor): wash with a colour gentle detergent
If colour is lost in the wash	If colour loss = 3/4: Wash with similar colours
If accessory is non-washable	Remove the accessories before washing
Leather	Professional leather clean only

Please refer to the "Care Label" and "Translation List" parts to find the translations of particular indications.

Part III

Restricted Substances List

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Creation	V. DUWELTZ	FCPA-I25.1	-
Update	F.DESBARBIEUX	FCPA-I25.2	Document rewrite
Update	F.DESBARBIEUX	FCPA-I25.3	Addition of jewellery tests
Update	M. DERRADJI	September 2016 Version	Document rewrite
Update	M. DERRADJI	May 2018 Version	Common Requirements with other brands / REACH update
Update	M. DERRADJI	July 2019 Version	Phthalates update

1. Preamble

The BIZZBEE, BRICE, GRAIN DE MALICE, JULES, ORSAY, PIMKIE, ROUGE GORGE, TAPE A L'OEIL retail companies are referred to as "**The Principal**" in the following. Each retail company is independent.
For the purposes of this Toxicological Specifications Book, the term "**Business Partner**" will mean any enterprise that provides PIMKIE with the final product or with materials or products used in the final product, that performs work or that provides services.
This document combines all the toxicological requirements that the Business Partner must respect for all products made for PIMKIE. Accepting an order for PIMKIE implies the Business Partner's full an unreserved compliance with these toxicological specifications.
Chemical substances not listed in this document which are categorised as SVHC, CMR, PBT or vPvB can only be used with the agreement of brand's quality manager.
If you have any queries about this document, please contact your PIMKIE Quality contact.

2. REACH Regulation

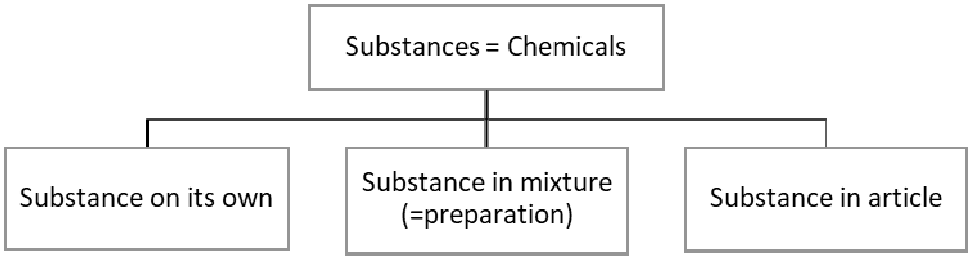
2.1. What is REACH?

REACH (Regulation Evaluation Authorization of Chemicals) is a European regulation adopted in December 2006 (Regulation (EC) No 1907/2006). It replaces more than 40 existing directives which do not cover all chemical substances.
The main goal of REACH regulation is to protect and preserve human health and environment from the adverse effects of dangerous chemicals by encouraging the chemical industry to develop substances which are safer for human health and environment.
Manufacturers are now responsible to provide any information about the dangers of their products, evaluating them and managing the associated risks. Manufacturers must prove that their products are non-toxic.
The Principal imports and sells on the European market products which can contain dangerous chemicals, it must comply with the REACH regulation.

** REACH (Regulation Evaluation Authorization of Chemicals)* = enRegistrement Evaluation Autorisation des substances Chimiques*

2.2. Definitions

The 3 categories affected by REACH are:



Substance	Chemical elements and natural components obtained via a manufacturing process.
Substance in mixture	Mixtures or solutions composed of at least two substances.
Substance in article	An article contains one or more substance(s) intended to be released under normal or reasonably foreseeable conditions of use
Article	An object which during production is given a special shape, surface or design which determines its function to a greater degree than does its chemical composition.
Substance of Very High Concern	A SVHC is a substance with one or more of the following properties: - Carcinogenic - Mutagenic - Reprotoxic (CMR) - Persistent, bio accumulative and toxic (PBT) - Very persistent and very bio accumulative (vPvB) - Equivalent Concern: Where there is scientific evidence of probable serious effects to human health or the environment which give rise to an equivalent level of concern.
Candidate list	List of SVHC subject to Authorization list. https://echa.europa.eu/fr/candidate-list-table
Authorization	List of SVHC for which companies have to apply for an authorization to continue or start using and placing substances on the market. = Annex XIV https://echa.europa.eu/fr/authorisation-list
Restriction	List of substance for which the use or the placing on the market is banned = Annex XVII https://echa.europa.eu/fr/substances-restricted-under-reach

2.3. REACH and the Consumers

The Principal has the obligation to reply to any customers' questions regarding the SVHC in the Candidate list in their articles.

3. Restricted Substances List

Articles produced by the Business Partners for The Principal must meet all European legal restrictions and as well all The Principal RSL requirements regarding chemical substances.

3.1. Alkylphenol Ethoxylates (APEO)

Scope	APEOs are used as detergents, blasting media, wetting agents, emulsifying agents or dispersants for dyes or prints and even as impregnating agents. In leather tanning, APEOs are used as cleaning agents or as a finish. In silk production, APEOs can be used as release agents. They can also be used for preparing pigments and colorants.
Test standard	EN ISO 18254-1 (textile) EN ISO 18218 (leather)
Requirements	

Substances	CAS Nb	Requirements
Nonylphenols (NP)	25154-52-3	10ppm
Nonylphenolethoxylates (NPEO)	9016-45-9	100ppm
Octylphenols (OP)	27193-28-8	10ppm
Octylphenolethoxylates (OPEO)	9063-89-2	100ppm

3.2. Arylamnines Salts

Scope	Used for dyeing
Test standard	
Requirements	

Substances	CAS Nb	Requirements
Chlorhydrate of 2,4,5-trimethylaniline	21436-97-5	30 ppm
Sulfate de 4-methoxy-m-phenylene diammonium; Sulfate de 2,4-diaminoanisole	39156-41-7	30 ppm
Acetate de 2-naphtylammonium	553-00-4	30 ppm
Chlorure de 4-chloro-o-toluidinium	3165-93-3	30 ppm

3.3. Asbestos

Scope	Asbestos can be used as a fiber
Test standard	Microscopic examination
Requirements	

Substances	CAS Nb	Requirements
Actinolite	77536-66-4	ND
Amosite	12172-73-5	ND
Anthophyllite	77536-67-5	ND
Chrysotile	12001-29-5	ND
Crocidolite	12001-28-4	ND
Tremolite	77536-68-6	ND

3.4. Chlorinated Organic Carriers

Scope	Chlorinated organic carriers are used as carriers in the polyester or wool-polyester mix dyeing process. They can also be used as solvents.
Test standard	DIN 54232, GC-MS
Requirements	

Substances	CAS Nb	Requirements
Hexachlorobenzène	118-74-1	1ppm
Tetrachlorobenzenes	634-66-2	1ppm
Dichlorobenzenes	95-50-1, 541-73-1, 106-46-7	1ppm
Trichlorotoluènes	2077-46-5, 6639-30-1, 94-99-5, 2014-83-7, 102-47-6, 98-07-7	1ppm
Dichlorotoluenes	95-73-8, 118-69-4, 95-75-0, 19398-61-9	1ppm
Pentachlorobenzenes	608-93-5	1ppm
Trichlorobenzenes	87-61-6, 120-82-1, 108-70-3	1ppm
Tétrachlorotoluène	5216-25-1, 81-19-6, 134-25-8	1ppm
Pentachlorotoluenes	877-11-2	1ppm
Chlorotoluene	95-49-8, 108-41-8, 106-43-4, **100-44-7**	1ppm

3.5. Chlorinated Paraffins

Test standard	EN ISO 18219
Requirements	

Substances	CAS Nb	Requirements
Short-chain chlorinated paraffins (SCCP) C10-C13	85535-84-8	ND
Medium-chain chlorinated paraffins (MCCP) C14-C17	85535-85-9	ND

3.6. Chlorophenols

Scope	Chlorophenols are sometimes used to prevent moulding during cotton-growing and fabric storage and transport. PCPs/TeCPs can be used as preservatives for printing pastes
Test standard	EN ISO 1707 XPG 08-015 §64 LFGB B82.02-08
Requirements	

Substances	CAS Nb	Requirements
Pentachlorophenol (PCP)	87-86-5	ND
2,3,5,6 - Tetrachlorophenol (TeCP)	935-95-5	ND
2,3,4,6 - Tetrachlorphenol (TeCP)	58-90-2	ND
2,3,4,5 - Tetrachlorphenol (TeCP)	4901- 59-3	ND
2,4,5 - Trichlorophénol	95-95-4	ND
2,4,6-Trichlorophénol	88-06-2	ND
2,3,5-Trichlorophénol	933-78-8	ND
3,4,5-Trichlorophénol	609-19-8	ND
2,3,6-Trichlorophénol	933-75-5	ND
2,3,4-Trichlorophénol	15950-66-0	ND
o-Phenylphenol (OPP)	90-43-7	ND

3.7. Diisocyanates

Scope	Diisocyanates are mainly use for the fabrication of polyurethane.
Test standard	DIN EN 13130-8
Requirements	

Substances	CAS Nb	Requirements
HDI (Hexamethylene diisocyanate)	822-06-0	ND
IPDI (Isophorone diisocyanate)	4098-71-9	ND
TDI (2,4-Toluene diisocyanate)	584-84-9	ND
TDI (2,6-Toluene diisocyanate)	91-08-7	ND
2.2'-MDI (2.2'-Diphenylmethane diisocyanate)	2536-05-2	ND
2.4'-MDI (2.4'-Diphenylmethane diisocyanate)	5873-54-1	ND
4.4'-MDI (4.4'-Diphenylmethane diisocyanate)	101-68-8	ND
TMXD (Tetramethylxylene diisocyanate)	2778-42-9	ND

3.8. Dymethylfumarate

Scope	DMF is used as a fungicide in textiles, shoes and leather. It can be found in moisture-absorbing sachets but also applied to products in powder or tablet form
Test standard	Extraction GC-MS ISO/TS 16186
Requirements	

Substances	CAS Nb	Requirements
Dimethylfumarate (DMFu)	624-49-7	0.1ppm

3.9. Dyes

3.9.1. Azoic dyestuffs (Aromatic amines)

Scope	Azo dyes and pigments in textile, leather and prints which, through the chemical reduction of one, several azo compounds, could release one, or several of the amines listed below.
Test standard	EN 14362-1:2012 (textile) & EN 14362-3(4-aminoazobenzene) EN ISO 17234-1 (leather) & EN ISO 17234-2(4-aminoazobenzene)
Requirements	

Substances	CAS Nb	Requirements
4-Aminobiphényle	92-67-1	30ppm
Benzidine	92-87-5	30ppm
4-Chloro-o-toluidine	95-69-2	30ppm
2-Naphthylamine	91-59-8	30ppm
o-aminoazotoluène	97-56-3	30ppm
2-amino-4-nitrotoluène	99-55-8	30ppm
4-chloroaniline	106-47-8	30ppm
2,4-diaminoanisole	615-05-4	30ppm
4,4'diaminodiphényle méthane	101-77-9	30ppm
3,3'-dichlorobenzidine	91-94-1	30ppm
3,3'-diméthoxybenzidine	119-90-4	30ppm
3,3'-diméthylbenzidine	119-93-7	30ppm
3,3'-dimethyl-4,4'-diaminodiphenylmethane	838-88-0	30ppm
p-crésidine	120-71-8	30ppm
4,4'-méthylène-bis-(2-chloroaniline)	101-14-4	30ppm
4,4'-oxydianiline	101-80-4	30ppm
4,4'-thiodianiline	139-65-1	30ppm
o-toluidine	95-53-4	30ppm
2,4-toluylendiamine	95-80-7	30ppm
2,4,5-triméthylaniline	137-17-7	30ppm
o-anisidine 2-méthoxyaniline	90-04-0	30ppm
4-aminoazobenzène	60-09-3	30ppm
2,4-xylidine	95-68-1	30ppm
2,6-xylidine	87-62-7	30ppm

3.9.2. Allergen dyestuffs

Scope	Dyeing textile and leather products
Test standard	DIN 54231
Requirements	

Substances	CAS Nb	Requirements
C.I. Disperse Blue 1	2475-45-8	5ppm
C.I. Disperse Blue 3	2475-46-9	5ppm
C.I. Disperse Blue 7	3179-90-6	5ppm
C.I. Disperse Blue 26	3860-63-7	5ppm
C.I. Disperse Blue 35	12222-75-2	5ppm
C.I. Disperse Blue 102	12222-97-8	5ppm
C.I. Disperse Blue 106	12223-01-7	5ppm
C.I. Disperse Blue 124	61951-51-7	5ppm
C.I. Disperse Brown 1	23355-64-8	5ppm
C.I. Disperse Orange 1	2581-69-3	5ppm
C.I. Disperse Orange 3	730-40-5	5ppm
C.I. Disperse Orange 37/59/76	12223-33-5 13301-61-6	5ppm
C.I. Disperse Orange 26	51811-42-8	5ppm
C.I. Disperse Orange 149	85136-74-9	5ppm
C.I. Disperse Red 1	2872-52-8	5ppm
C.I. Disperse Red 7	4540-00-5	5ppm
C.I. Disperse Red 11	2872-48-2	5ppm
C.I. Disperse Red 17	3179-89-3	5ppm
C.I. Disperse Yellow 1	119-15-3	5ppm
C.I. Disperse Yellow 3	2832-40-8	5ppm
C.I. Disperse Yellow 9	6373-73-5	5ppm
C.I. Disperse Yellow 23	6250-23-3	5ppm
C.I. Disperse Yellow 39	12236-29-2	5ppm
C.I. Disperse Yellow 49	54824-37-2	5ppm
C.I. Disperse Yellow 54	7576-65-0	5ppm

3.9.3. Dyes with environmental issues (Navy Blue)

Scope	Dyeing textile and leather products
Test standard	GC-MS or LC-MS
Requirements	

Substances	CAS Nb	Requirements
Navy blue 018112	118685-33-9	ND
$C_{46}H_{30}CrN_{10}O_20S_2$-3Na	405-665-4	ND

3.9.4. Carcinogenic dyes

Scope	Dyeing textile and leather products
Test standard	DIN 54231
Requirements	

Substances	CAS Nb	Requirements
C.I. Acid Red 73	5413-75-2	5ppm
C.I. Acid Red 26	3761-53-3	5ppm
C.I. Acid Red 114	6459-94-5	5ppm
C.I. Basic Red 9	569-61-9	5ppm
C.I. Basic Violet 3	548-62-9	5ppm
C.I. Basic Violet 14	632-99-5	5ppm
C.I. Basic Blue 26	2580-56-5	5ppm
C.I. Direct Black 38	1937-37-7	5ppm
C.I. Direct Blue 1	.2610-05-1	5ppm
C.I. Direct Blue 6	2602-46-2	5ppm
C.I. Direct Blue 15	2429-74-5	5ppm
C.I. Direct Red 28	573-58-0	5ppm
C.I. Direct Brown 95	16071-86-6	5ppm
C.I. Disperse orange 11	82-28-0	5ppm
C.I. Disperse Orange 149	85136-74-9	5ppm
C.I. Disperse Yellow 3	2832-40-8	5ppm
C.I. Disperse Blue 1	2475-45-8	5ppm
C.I. Solvent Blue 4	6786-83-0	5ppm
Michler's base	101-61-1	5ppm
4,4'-bis(dimethylamino)-4''-(methylamino)trityl alcohol	561-41-1	5ppm

3.9.5. Pigment dyes

Scope	Dyeing textile and leather products
Test standard	DIN 54231
Requirements	

Substances	CAS Nb	Requirements
Lead chromate	7758-97-6	30ppm
Chromate Red, Mobyldte red and sulphate red (C.I. Pigment Red 104)	12656-85-8	30ppm
Jaune de sulfochromate de plomb (C.I.Pigment Yellow 34)	1344-37-2	30ppm
Lead dinitrate	10099-74-8	30ppm
Lead oxide (lead monoxide)	1317-36-8	30ppm
Lead tetroxide (orange lead)	1314-41-6	30ppm
Lead diacetate	301-04-02	30ppm

3.10. Flame Retardants

Test standard	EN ISO 18219(SCCP) | GC-MS or LC-MS
Requirements	

Substances	CAS Nb	Requirements
Short-chain chlorinated paraffins (SCCP) C10-C13	85535-84-8	ND
Heptabromodiphenyl ether	446255-22-7 207122-16-5	ND
Hexabromobiphenyl	36355-01-8	ND
Hexabromodiphenyl ether	68631-49-2 207122-15-4	ND
Pentachlorobenzenes	608-93-5	ND
Tetrabromodiphenyl ether	5436-43-1	ND
Pentabromodiphenyl ether (PentaBDE)	32534-81-9 60348-60-9	ND
Polybromobiphenyls (PBB)	59536-65-1	ND
Tris-(2,3-dibromopropyl)- phosphate (TRIS)	126-72-7	ND
Tris - (aziridinyl) - phosphineoxide (TEPA)	545-55-1	ND
Octabromodiphenylether (OctaBDE)	32536-52-0	ND
Bis(2,3-dibromopropyl) phosphate (BBP)	5412-25-9	ND
Bis(2,3-dibromopropylether) of tetrabromobisphenol (BDBPT)	21850-44-2	ND
Hexabromocyclododecane (HBCDD)	25637-99-4	ND
Tris-(2-chloroethyl)-phosphate (TCEP)	115-96-8	ND
Decabromodiphenyl Ether (DecaBDE)	1163-19-5	ND
Boric Acid	10043-35-3 11113-50-1	ND
Tris(1,3-dichloro-2- propyl) phosphate (TDCPP)	13674-87 -8	ND

3.11. Finishing Agents

Test standard	Solvent extraction followed by LC-MS
Requirements	

Substances	CAS Nb	Requirements
Perfluorononan-1-oic-acid and its sodium and ammonium salts	375-95-1, 21049-39-8,4149-60-4	1000ppm

3.12. Formaldehyde

Scope	Formaldehyde (or the release of formaldehyde compounds) can be used in, for example, pre-shrinking treatments, easy cleaning treatments and pre-wrinkle treatments for fabrics, and for securing or protecting dyes or prints.
Test standard	ISO 14184-1 (Textiles) ISO 17226 (Leather)
Requirements	

Substances	CAS Nb	Requirements
Formaldehyde	50-00-0	16ppm (baby) 75ppm (skin contact) 300ppm (indirect skin contact)

3.13. Heavy Metals

3.13.1. Heavy Metals – Extractable

Scope	Textile & Trims Heavy metals are used as pigments in textile and plastic dyes and also as stabilizers in the production of plastic.
Test standard	Extractable Content: Extraction with acid perspiration according to EN ISO 105-E04
Requirements	

Substances	CAS Nb	Requirements
Antimony (Sb)	7440-36-0	30ppm
Arsenic (As)	7440-38-2	Baby <0,2ppm Other <1ppm
Barium (Ba)	7440-39-3	30ppm
Cadmium (Cd)	7440-43-9	0,1ppm
Chromium (Cr)	7440-47-3	Baby <1ppm Other <2ppm
Chromium VI (Cr VI)	**18540-29-9**	**1 ppm**
Cobalt (Co)	7440-48-4	Baby <1ppm Other <4ppm
Copper (Cu)	7440-50-8	Baby <25ppm Other <50ppm
Lead (Pb)	7439-92-1	Baby <0,2ppm Other <1ppm
Mercury (Hg)	7439-97-6	0,02ppm
Nickel (Ni)	7440-02-0	Baby <1ppm Other <4ppm

Scope	Leather
Test standard	EN ISO 17075 aging method
Requirements	

Substances	CAS Nb	Requirements
Chromium VI	18540-29-9	3ppm

3.13.2. Heavy Metals – Releasable

Scope	Nickel is mainly used for covering alloys, and improving corrosion resistance and alloys' hardness. Nickel is a key element in the production of stainless steel.
Test standard	EN 1811-2011 + A1 :2015 EN 12472 + A1 :2009 EN 16128(sunglasses)
Requirements	

Substances	CAS Nb	Requirements
Nickel	7440-02-0	0,88µg/cm²/week(skin contact) 0,35µg/cm²/week (piercing) 0.5µg/cm²/week (sunglasses)

3.13.3. Heavy Metals – Soluble

Scope	Garment components
Test standard	Extraction with simulated gastric solution according to EN 71-3:1995
Requirements	

Substances	CAS Nb	Requirements
Antimony (Sb)	7440-36-0	60ppm
Arsenic (As)	7440-38-2	25ppm
Barium (Ba)	7440-39-3	1000ppm
Cadmium (Cd)	7440-43-9	75ppm
Chromium (Cr)	7440-47-3	60ppm
Lead (Pb)	7439-92-1	90ppm
Mercury (Hg)	7439-97-6	60ppm
Selenium	7782-49-2	500ppm

3.13.4. Heavy Metals – Total Content

Test standard	Cadmium : EN 1122:2001 Lead: CPSC-CH-E1001-08 (metal part) and CPSC-CH-E1002-08(substrate nonmetallic) | DIN EN ISO 17072-1 Cobalt dichloride: ICP/MS
Requirements	

Substances	CAS Nb	Requirements
Cadmium and its components	7440-43-9	100ppm (metal part) 1000ppm (coating)
Lead and its components	7439-92-1	500 ppm
Cobalt dichloride (only for desiccants)	7646-79-9	ND

3.14. Organotin Compounds

Scope	Organotin compounds are used to stabilize plastics and are particularly present in polyurethane.
Test standard	ISO 17353
Requirements	

Substances	CAS Nb	Requirements
Tributyltin (TBT) + compounds	56573-85-4	ND
Triphenyltin (TPhT) + compounds	668-34-8	ND
Dibutyltin (DBT) + compounds	1002-53-5	ND
Dioctyltin (DOT) + compounds	15231-44-4	ND
Bis(tributyltin)oxide (TBTO)	56-35-9	ND
Dibuthyltin dichloride (DBTC)	683-18-1	ND
Monobutylin (MBT) compounds	78763-54-9	ND
Monooctyltin (MOT) compounds	various	ND
Tricyclohexyltin (TCyHT)	6056-50-4	ND
Trioctyltin (TOT)	250252-89-2	ND
Tripropyltin (TPT)	761-44-4	ND

3.15. PERFLUORINATED CHEMICALS

Scope	Polyfluorocarbons are surfactants, stable agents, and are temperature-, water- and grease-resistant. They are used as additives in cleaning agents and in impregnation techniques.
Test standard	Solvent extraction, LC-MS | CEN/TS 15968
Requirements	

Substances	CAS Nb	Requirements
Perfluoroctanesulfonates (PFOS) and PFOS compounds	1763-23-1/Various	ND
Perfluoroctane acids (PFOA) and higher homologues	335-67-1	ND

3.16. PHTALATES

Scope	Used to soften plasticizers for plastics, printing pastes, adhesives and paints for other products, lacquers, varnishes and solvents, plastic materials or prints may also contain phthalates.
Test standard	EN 14389
Requirements	

Substances	CAS Nb	Requirements
1,2-Benzenedicarboxylic acid, dihexyl ester, branched and linear	68515-50-4	1000ppm
1,2-Benzenedicarboxylic acid, dipentylester, branched and linear	84777-06-0	1000ppm
1,2-benzenedicarboxylic acid, di-C6-10-alkyl esters; 1,2-benzenedicarboxylic acid, mixed decyl and hexyl and octyl diesters with ≥ 0.3% of di-n-hexyl phthalate	68515-51-5 68648-93-1	1000ppm
Butylbenzyl phthalate (BBP)	85-68-7	1000ppm * **
Dibutyl phthalate (DBP)	84-74-2	1000ppm * **
Di-cyclohexylphthalate (DCHP)	84-61-7	1000ppm
Diethyl phthalate (DEP)	84-66-2	1000ppm
Bis(2-ethylhexyl) phthalate (DEHP)	117-81-7	1000ppm * **
Di-isobutyl phthalate (DiBP)	84-69-5	1000ppm *
Di-"isodecyl phthalate (DIDP)	26761-40-0 68515-49-1	1000ppm **
Di-"isononyl" phthalate (DINP)	28553-12-0 68515-48-0	1000ppm **
Di-iso-pentyl phthalate (DIPP)	605-50-5	1000ppm
Di-n-hexyl phthalate (DnHP)	84-75-3	1000ppm
Di-n-octyl phthalate (DNOP)	117-84-0	1000ppm **
1,2-Benzenedicarboxylic acid, di-C6-8-branched alkyl esters, C7-rich (DIHP)	71888-89-6	1000ppm
1,2-Benzenedicarboxylic acid, di-C7-11-branched and linear alkyl esters (DHNUP)	68515-42-4	1000ppm
Bis(2-methoxyethyl) phthalate (BMEP)	117-82-8	1000ppm
N-pentyl-isopentyl phthalate	776297-69-9	1000ppm
Di-n-pentyl phthalate (DnPP)	131-18-0	1000ppm

1 000 mg/kg individually or in combination with other phthalates in this list

* for products made in UE, DiBP, DBP, BBP, DEHP are forbidden (ND)

** for toys & child care items:

(Sum of DBP + BBP + DEHP) < 1000ppm

(Sum of DNOP + DiNP + DiDP) < 1000ppm

3.17. pH Values

Scope	The pH value is directly linked to the textile or leather dyeing process
Test standard	EN ISO 3071 (textile) | EN ISO 4045 (leather)
Requirements	

Specifications	Requirements
Textile	4,0 < pH < 7,5
Leather	4,0 < pH < 6

3.18. Polycyclic Aromatic Hydrocarbons (HAP)

Test standard	DIN ISO 18287 modified AFPS GS 2014
Requirements	

Substances	CAS Nb	Requirements
Benzo(a)pyrène	50-32-8	1 ppm
Benzo(e)pyrène	192-97-2	1 ppm
Benzo(a)anthracène	56-55-3	1 ppm
Chrysène	218-01-9	1 ppm
Benzo(b)fluoranthène	205-99-2	1 ppm
Benzo(j)fluoranthène	205-82-3	1 ppm
Benzo(k)fluoranthène	207-08-9	1 ppm
Dibenzo(a, h)anthracène	53-70-3	1 ppm

3.19. Solvent

Test standard	ISO/TS 16189
Requirements	

Substances	CAS Nb	Requirements
Dimethylformamide	68-12-2	10 ppm
Toluene	108-88-3	10 ppm
Benzène	71-43-2	ND
Tetrachloroethylene	127-18-4	1 ppm
Cyclohexane	110-82-7	200 ppm
Xylène	1330-20-7	50 ppm
Trichloroethylene	79-01-6	ND
2-Methoxyethanol	109-86-4	ND
2-Ethoxyethanol	110-80-5	ND
Formamide	75-12-7	100 ppm
Bis-(2-methoxyethyl) ether	111-96-6	100 ppm
1,2-Dichloroethane	107-06-2	100 ppm
1,2,3-Trichloropropane	96-18-4	100 ppm
2-Phenyl-2-propanole	617-94-7	20 ppm
Acetophenone	98-86-2	20 ppm
Paraxylene	106-42-3	20 ppm
Metaxylene	108-38-3	20 ppm
Orthoxylene	95-47-6	20 ppm
Ethylbenzene	100-41-4	20 ppm
Naphthalene	91-20-3	10 ppm
Styrene	100-42-5	10 ppm
MEK (Methyl-Ethyl-Ketone)	78-93-3	1 ppm
2-Ethoxyethylacetate	111-15-9	1 ppm
1-Methyl-2pyrrolidone	872-50-4	1 ppm
DMAC(N,N-dimethylacetamide)	127-19-5	1 ppm

3.20. Volatil Organic Compounds

Test standard	EN ISO 16000

Requirements

Substances	CAS Nb	Requirements
1,1-Dichloroethylene	75-35-4	ND
Dichloromethane	75-09-2	ND
Cis-/trans-1,2-Dichloroethylene	156-59-2/156-60-5	ND
Trans-1,2-Dichloroethylene	156-59-2	ND
1,1-Dichloroethane	75-35-4	ND
2,2-Dichloropropane	594-20-7	ND
Bromochloromethane	74-97-5	ND
Chloroform	67-66-3	ND
1,1,1 – Trichloroethane	71-55-6	ND
1,1 – Dichloropropene	563-58-6	ND
Carbon tetrachloride	56-23-5	ND
Benzene	71-43-2	ND
1,2-Dichloroethane	107-06-2	ND
Trichloroethylene	79-01-6	ND
1,2-Dichloropropane	78-87-5	ND
Dibromomethane	74-95-3	ND
Bromodichloromethane	75-27-4	ND
Z/E-1,3-Dichloropropene	10061-01-5/ 10061 108-88-3-02-6	ND
1,1,2-Trichloroethane	79-00-5	ND
Tetrachloroethylene	127-18-4	ND
1,3-Dichloropropane	142-28-9	ND
Dibromochloromethane	124-48-1	ND
1,2-Dibromoethane	106-93-4	ND
Chlorobenzene	108-90-7	ND
1,1,1,2-Tetrachloroethane	630-20-6	ND
Ethylbenzene	100-41-4	ND
m-/p-Xylene	108-38-3/106-42-3	ND
o-Xylene	95-47-6	ND
Styrene	100-42-5	ND
Bromoform	75-25-2	ND
Isopropylbenzene	98-82-8	ND
Bromobenzene	108-86-1	ND
1,1,2,2-Tetrachloroethane	79-34-5	ND
1,2,3-Trichloropropane	96-18-4	ND
n-propylbenzene	103-65-1	ND
2-Chlorotoluene	95-49-8	ND
4-Chlorotoluene	106-43-4	ND
1,3,5-Trimethylbenzene	108-67-8	ND
tert-Butylbenzene	98-06-6	ND
1,2,4-Trimethylbenzene	95-63-6	ND
sec-Butylbenzene	135-98-8	ND
1,3-Dichlorobenzene	541-73-1	ND
1,4-Dichlorobenzene	106-46-7	ND
p-Isopropyltoluene	99-87-6	ND
1,2-Dichlorobenzene	95-50-1	ND
n-Butylbenzene	104-51-8	ND
1,2-Dibromo-3-chloropropane	124-48-1	ND
Hexachlorobutadiene	87-68-3	ND
1,2,4-Trichlorobenzene	120-82-1	ND
Naphthalene	91-20-3	ND
1,2,3-Trichlorobenzene	97-61-6	ND

3.21. OTHERS RESTRICTED SUBSTANCES

Substance	Quinoline
Scope	Used for dyes production
Test standard	Method beased on solvent extraction and analysis by GCM or HPLC
Requirements	

Specifications	CAS Nb	Requirements
Quinoline	91-22-5	50 ppm

3.22. FORBIDDEN MATERIALS

Substance	PVC
Scope	Ban to use the PVC in any case

4. TEST FREQUENCIES

The set of tests to be performed and their frequency are defined in the part “Testing Program”

Part IV

Test Program

QUALITY

pimkie®

Version July 2019

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10. Test Program UMBRELLA 9

Statut	Author	Version	Modifications	Approval
Creation	M. DERRADJI	May 18 Version	-	M. DERRADJI
Update	M. DERRADJI	July 2019 Version	Nominated laboratories / Formaldehyde / PCP	M. DERRADJI

1. Introduction

The differents test programs have been written in order to help suppliers to list all the tests to be carried out according to the type of order:

- First Color and First Order
- First Color and Repeat Order
- Other Colors and First Order
- Other Colors and Repeat Order

All these programs are to be applied on a complete season and are to be renewed in case of **new of season** for the same reference.

The tests are valid for all orders with a maximum issue date of 4 weeks. In this case, all relevant order numbers must be mentioned in the test report.
If orders are spaced more than 4 weeks apart, new test reports are required.

2. Nominated Laboratories

Please find attached the list of nominated PIMKIE laboratories

Country	Principal Laboratory	Back Up Laboartory
China	INTERTEK Shoes / Bag : CTC	BUREAU VERITAS Shoes / Bag: HANSE CONTROL
Myanmar / Cambodia / Vietnam / Indonesia / Thailand	INTERTEK Shoes / Bag: CTC	BUREAU VERITAS Shoes / Bag: HANSE CONTROL
India	INTERTEK Shoes / Bag: CTC	TUV SUD Shoes / Bag: HANSE CONTROL
Bangladesh	BUREAU VERITAS	INTERTEK
Turkey / Ethiopia	INTERTEK	BUREAU VERITAS
EU	INTERTEK	BUREAU VERITAS
Morocco / Tunisia	INTERTEK	BUREAU VERITAS

Supplier must carry out the tests only in the laboratory of this list. Any other laboratory is forbidden except explicit agreement of your Quality contact.
Principal lab must be used by default. If he cannot answer in case of lak of capacity, contact the Back Up laboratory.
Some production countries may be missing from this list, in this case please contact the nearest country laboratory.
Please contact your Quality contact if necessary to have the contacts list for laboratories and PIMKIE prices by country.

Please note that PIMKIE will only process reports from accredited laboratories.

3. Test Program APPARELS

			First Color		Other Color	
			First Order	Repeat Order	First Order	Repeat Order
All products	Composition	Per reference	X			
	Weight (g/m² ou article pour pull)	Per reference	X			
	Appearance after wash : - Aspect after 1 wash - Aspect after 3 washes (if sequins, print, beads, ...) - Skewing after 1 wash - Dimensional Stability after 1 wash	Per Order / Color	X	X	X	X
	Color Fastness to Washing (Color Change and Staining) (*)	Per Order / Color	X	X	X	X
	Color Fastness to Water (Color Change and Staining) (*)	Per Order / Color	X	X	X	X
	pH	Per Reference / Color	X		X	
	Azo Dyes	Per Reference / Color	X		X	
Dark Colors	Color Fastness to Dry Rubbing (Color Change and Staining)	Per Order / Color	X	X	X	X
Woven	Tearing Resistance	Per Order / Color	X	X	X	X
	Seam Slippage	Per reference	X			
Stretch pants	Elasticity and Growth	Per Reference / Color	X		X	
Sweater / Melton / Fancy Woolen	Pilling Resistance	Per Reference / Color	X		X	
Velvet / Corduroy	Abrasion Resistance	Per reference	X			
Swimwear	Color Fastness to Chlorinated Water (Color Change and Staining)	Per Order / Color	X	X	X	X
	Color Fastness to Sea Water (Color Change and Staining)	Per Order / Color	X	X	X	X
Down Jacket / Parka	Water Repellency	Per Reference / Color	X		X	
	Waterproofness	Per Reference / Color	X		X	
If coating / plastisol	Phthalates	Per Reference / Color	X		X	
	Formaldehyde	Per Reference / Color	X		X	
If metal accessory with direct skin contact	Nickel	Per Order / Color	X	X	X	X
If wood part	PCP	Per Reference / Color	X		X	
Leather	Identification of nature and animal origin	Per reference	X			
Leather	Chrome VI	Per Order / Color	X	X	X	X

(*) : If white ground with print or contrasted embroidery

4. Test Program BAGS and LEATHER GOODS

			First Color		Other Color	
			First Order	Repeat Order	First Order	Repeat Order
All products	Composition	Per reference	X			
If washable	Appearance after 1 wash : - Aspect - Dimensional Stability	Per Order / Color	X	X	X	X
	Color Fastness to Washing (Color Change and Staining)	Per Order / Color	X	X	X	X
	Color Fastness to Water (Color Change and Staining)	Per Order / Color	X	X	X	X
Dark Colors	Color Fastness to Dry Rubbing (Color Change and Staining)	Per Order / Color	X	X	X	X
	Color Fastness to Wet Rubbing (Color Change and Staining)	Per Order / Color	X	X	X	X
If size ≥ A4	Fatigue test on shoulder strap or handles	Per reference	X			
If Textile	pH	Per Reference / Color	X		X	
	Azo Dyes (shell fabric)	Per Reference / Color	X		X	
If wood part	PCP	Per Reference / Color	X		X	
If coating / plastisol	Phthalates	Per Reference / Color	X		X	
	Formaldehyde	Per Reference / Color	X		X	
If metal shoulder strap or metal accessories	Nickel	Per Order / Color	X	X	X	X
Leather	Identification of nature and animal origin	Per reference	X			
Leather	Chrome VI	Per Order / Color	X	X	X	X

5. Test Program SHOES

			First Color		Other Color	
			First Order	Repeat Order	First Order	Repeat Order
If washable	Appearance after wash : - Aspect after 1 wash	Per Order / Color	X	X	X	X
Flexible Sole	Repeated bending strength	Per reference	X			
Assembled Heel	Heel attachment Strength	Per reference	X			
Assembled Upper and Sole	Adhesion Upper / Outsole Resistance	Per reference	X			
All shoes	Outsole Abrasion Resistance	Per reference	X			
All Inner Textile part (lining, innersole)	pH	Per Reference / Color	X		X	
If Textile and Shoelaces	Azo Dyes (shell fabric)	Per Reference / Color	X		X	
If coating / plastisol	Phthalates	Per Reference / Color	X		X	
	Formaldehyde	Per Reference / Color	X		X	
Metal Accessories	Nickel	Per Order / Color	X	X	X	X
If wood part	PCP	Per Reference / Color	X		X	
Leather	Identification of nature and animal origin	Per reference	X			
	Chrome VI	Per Order / Color	X	X	X	X

6. Test Program BELT

			First Color		Other Color	
			First Order	Repeat Order	First Order	Repeat Order
All products	Composition	Per reference	X			
If Textile	pH	Per Reference / Color	X		X	
	Azo Dyes (shell fabric)	Per Reference / Color	X		X	
Dark Colors	Color Fastness to Dry Rubbing (Color Change and Staining) front and back	Per Order / Color	X	X	X	X
If coating / plastisol	Phthalates	Per Reference / Color	X		X	
	Formaldehyde	Per Reference / Color	X		X	
If wood part	PCP	Per Reference / Color	X		X	
Metal Parts	Nickel	Per Order / Color	X	X	X	X
Leather	Identification of nature and animal origin	Per reference	X			
	Chrome VI	Per Order / Color	X	X	X	X

7. Test Program FOOTWEAR (Socks, Tights, ...) + HOT PRODUCTS (Scarf, Gloves, Caps ...)

			First Color		Other Color	
			First Order	Repeat Order	First Order	Repeat Order
All products	Composition	Per reference	X			
	Appearance after wash : - Aspect after 1 wash - Skewing after 1 wash - Dimensional Stability after 1 wash	Per Order / Color	X	X	X	X
	Azo Dyes	Per Reference / Color	X		X	
	pH	Per Reference / Color	X		X	
	Color Fastness to Washing (Color Change and Staining)	Per Order / Color	X	X	X	X
	Color Fastness to Water (Color Change and Staining)	Per Order / Color	X	X	X	X
Dark Colors	Color Fastness to Dry Rubbing (Color Change and Staining)	Per Order / Color	X	X	X	X
If coating / plastisol	Phthalates	Per Reference / Color	X		X	
	Formaldehyde	Per Reference / Color	X		X	

8. Test Program GLASSES

			First Color		Other Color	
			First Order	Repeat Order	First Order	Repeat Order
All products	Certification CE + UV400	Per Reference / Color	X		X	
Plastic Parts	Phtalates	Per Reference / Color	X		X	
	Cadmium	Per Order / Color	X	X	X	X
Metal Parts	Nickel	Per Order / Color	X	X	X	X
If wood part	PCP	Per Reference / Color	X		X	

9. Test Program JEWELLERY – HAIR ACCESSORIE

			First Color		Other Color	
			First Order	Repeat Order	First Order	Repeat Order
If Textile	Composition	Per reference	X			
	pH	Per Reference / Color	X		X	
	Azo Dyes	Per Reference / Color	X		X	
If Necklace	Tensile Strength	Per reference	X			
Plastic Parts	Phtalates	Per Reference / Color	X		X	
	Cadmium	Per Order / Color	X	X	X	X
Metal Parts	Nickel	Per Order / Color	X	X	X	X
	Lead	Per Order / Color	X	X	X	X
Wood Part	PCP	Per Reference / Color	X		X	

10. Test Program UMBRELLA

			First Color		Other Color	
			First Order	Repeat Order	First Order	Repeat Order
If Textile	Composition	Per reference	X			
If Textile	Azo Dyes	Per Reference / Color	X		X	
If coating / plastisol	Phthalates	Per Reference / Color	X		X	
	Formaldehyde	Per Reference / Color	X		X	
If wood part	PCP	Per Reference / Color	X		X	
Metal Parts	Nickel	Per Order / Color	X	X	X	X
Metal Parts	Lead	Per Order / Color	X	X	X	X
Plastic Parts	Cadmium	Per Order / Color	X	X	X	X

Part V

Care Label

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Status	Author	Version	Modifications	Approval
Update	B. BELLAHCENE	FCPA-I03.5	Romania: Importation address updated	C. KINNEN
Update	M. DERRADJI	Oct 15 version	Algeria and Romania: Importation address updated	M. DERRADJI
Update	M. DERRADJI	September 2016 version	Document rewrite - Size 46	M. DERRADJI
Update	M. DERRADJI	May 2018 version	Update with 13 languages	M. DERRADJI
Update	M. DERRADJI	July 2019 version	New equivalent sizes – Product category in Russian – Care Label Position for Jean	M. DERRADJI

1. Care Label Description

1.1. Generalities

This chapter describes care labels which must always be placed on products. These display regulatory and/or commercial information which is absolutely required when selling products. Care labels will respect the following criteria:

- No logo or brand or patented model – except when requested by us
- Material: coated polyester
- Dimensions: 35 mm x 70 mm
- Printing front and back (when turning over the label, it must be readable on the front)
- Information must remain visible and legible throughout the entire product lifecycle
- The information provided must respect the instructions in these specifications

1.2. First Label – Recto Description

✓ Table of equivalent sizes

Give the equivalent sizes in the order specified on the price label:

- o Europe
- o Italy
- o Arabic

EU 42	
IT 40	ARA ٣٨

The information specified on the price label and inner label must match.
The equivalent sizes for each country must comply with the following tables:

32-46 Size Table

PIMKIE size code	32	34	36	38	40	42	44	46
Europe (EU)	32	34	36	38	40	42	44	46
Italy (IT)	36	38	40	42	44	46	48	50
Arabic (ARA)	٣٢	٣٤	٣٦	٣٨	٤٠	٤٢	٤٤	٤٦

XXS-XXL Size Table

There is no Arabic equivalent to the XXS size

PIMKIE size code	000	00	01	02	03	04	05
Europe (EU)	XXS	XS	S	M	L	XL	XXL
Italy (IT)	XXS	XS	S	M	L	XL	XXL
Arabic (ARA)		٠	١	٢	٣	٤	٥

- ✓ **PIMKIE in French and بيمكي Arabic**
- ✓ **DIRAMODE's address, Romanian, Croatian and Algerian importers:**

DIRAMODE – 1 rue John Hadley
59654 VILLENEUVE D'ASCQ France
TVA CEE : FR 06 301 571 931
Imported in Romanian by DISTRIMODA SRL, Str. Barbat Voievod nr 25, camera 1 Sector 2, RO-023487 Bucuresti.
Uvoznik : SPORTINA D.O.O Kovinska 12, 10000
Proizvodac / Dobavljac: Diramode SA, Francuska
Importé en Algerie par EURL MORTEX
Rue colonel Mellah n° 2 Tizi OUZOU 15000 Algérie
مستورد من طرف م ذ ش و و ذ م م مورتكس
نهج العقيد ملاح رقم 02 تيزي وزوا15000 لجـــزائر

- ✓ **The Purshasing Order number**
- ✓ **The reference, the color number (6 dgits only)**
- ✓ **Made in + prodcution country**

in English / Arabic / Croatian / Spanish / French / Portuguese / Romanian / Russian

- ✓ **The DGCCRF conventional number : 'Diramode 1959'**
- ✓ **Croatian Washing instructions:**
  - o For woven articles **tekstil=skupljanje = 2%**
  - o For knitted articles **trikotaza=skupljanje = 4%**
- ✓ **The EAN-13 barcode**

An EAN-13 barcode requires 12 digits + check digit. Here is how to code this barcode:
Example: Reference 123456 colour 01 size 02

	Reference	Internal use code	Colour	Size	Internal use code	Check digit
	6 digits	1 digit	2 digits	2 digits	1 digit	1 digit
Example	123456	Always 0	01	02	Always 0	To be calculated

The check digit is created using EAN-13's own algorithm. Calculate the key digit via the following web address:

http://www.gs1hk.org/en/tools_and_resources/check_digit_calculator.html

1.3. First Label – Verso Description

✓ **Care symbols** in the following order:

With regards to the “do not bleach” symbol, the following symbol must be used: as black is prohibited.
For more information, go to this website: http://www.cofreet.com.

✓ **The composition** will be translated into 13 languages (English will be in bold): English, German, Arabic, Croatian, Spanish, French, Italian, Dutch, Portuguese, Romanian, Russian, Slovenian and Ukrainian.

Reminder: regulations (Directive 1007 / 2011)

For textile articles (other than leather goods), the article composition labelling must strictly comply to regulations, whose principal requirements are listed below:

- The composition of the textile products must obligatorily be labelled with standardised terms.

- A 3% manufacturing tolerance as to the total weight of the fibres is permitted between the indicated fibre percentages and the percentages which emerge from the analysis. With regard to 50:50 mixes, no tolerance is accepted if it results in a change in customs code.

- A textile product described as “100%...” or “pure…” or “all…” must be entirely composed of the same fibre. Only exception: the textile contains a maximum of 2% of metalised fibres which are visible and for decorative or anti-static purposes. In this case, it is admissible to not specify the presence of metalized fibre.

- The composition of linings must obligatorily be noted. Pocket linings are considered as lining.

- All textile products composed of two or more parts which do not have the same fibre content must include a label which indicates each part’s fibre content. This labelling is not obligatory for parts which make up less than 30% of the product’s total weight, excluding linings.

- Abbreviations are not authorised.

- For ensembles (e.g. swimsuits, lingerie, belted trousers, etc.), the composition must be indicated for each piece.

- Under no circumstances may a commercial brand be used. Example: we will use the term “elastane”, not “Lycra” which is a patented brand.

- For any coated products (except leather goods), the composition may be noted in the two following ways:
    - Composition of the textile base + composition of the coating
      Example: 70% cotton / 30% polyurethane
    - The term “coated” + composition of the base
      Example: 100% coated cotton

- All fibres which make up less than 10% of the product’s composition may be designated using the expression “other fibres” followed by an overall percentage.

- For products composed of leather or split leather, you must give the name of the animal which the leather came from. E.g. calfskin leather.

- The presence of non-textile parts of animal origin is indicated by the sentence “Contains non textile parts of animal origin” (eg bone or nacre buttons, feather ornamentation, ...)

1.4. Second Label – Recto Description

The special indications will be translated into 13 languages (English will be in bold):
English, German, Arabic, Croatian, Spanish, French, Italian, Dutch, Portuguese, Romanian, Russian, Slovenian and Ukrainian.

1.5. Second Label – Verso Description

The article description in French, English, Croatian, Romanian and Arabic.
The article description corresponds to the “Family” and “Sub-family” notes on the purchase order.

1.6. Example of Label

First Label

Recto

EU 42	
IT	ARA
40	٣٨

PIMKIE – بيمكي
DIRAMODE – 1 rue John Hadley –
59654 VILLENEUVE D'ASCQ France
TVA CEE : FR 06 301 571 931
Imported in Romanian by DISTRIMODA SRL, Str. Barbat Voievod nr 25, camera 1
Sector 2, RO-023487 Bucuresti.
Uvoznik : SPORTINA D.O.O Kovinska 12, 10000
Proizvodac / Dobavljac: Diramode SA, Francuska
Importé en Algerie par EURL MORTEX
Rue colonel Mellah n° 2 Tizi OUZOU 15000 Algérie
مستورد من طرف م ذ ش و و ذ م م مورتكس
نهج العقيد ملاح رقم 02 تيزي وزو 15000 الجـــــــزائر

35480
542035 300A09
DIRAMODE 1959
Made in China / صـنع فـي الصين / Fabriqué en Chine / Zemlja podrijetla Kina / Fabricado em china / Fabricat în China / Hecho en China / Сделано в Китае
tekstil = skupljanje = 2%

1 234560 010202

Verso

Shell fabric / Tissu exterieur / Oberstoff / قماش خارجي / Gornji materijal / Tejido exterior / Tessuto esterno/ Buitenstof / Tecido exterior / Material exterior / Внешняя ткань / Zgornji material / Тканина зовнішня

100% Cotton / Coton / Baumwolle / قطن / Pamuk / Algodon / Cotone / Katoen / Algodao / Bumbac / Хлопок / Bombaž / бавовна

Lining / Doublure / Futter / البطانة / Podstava / Forro / Fodera/ Forro / Căptuşeală / Подкладка / Podloga / Підкладка

100% Cotton / Coton / Baumwolle / قطن / Pamuk / Algodon / Cotone / Katoen / Algodao / Bumbac / Хлопок / Bombaž / бавовна

Second Label

Recto

(UK) Wash and iron inside out, wash before first wearing
(F) Laver et repasser sur envers. Laver avant de porter.
(D) Waschen und bügeln. Waschen Sie vor dem Tragen.
(ARA) مقلوبـــة وهي الملابـــس وأكوي أغسل الإرتـــداء قبـــل للخارجتغســـــل

(C) Prati i peglati okrenuto naopako.
(E) Lavar y hierro en el reverso,Lavar antes de usar.
(I) Lavare e stirare al rovescio, Lavare prima di indossarli.
(N) Wassen en strijken op de achterkant, Wassen voor het dragen.
(Pr) Lavagem e ferro no reverso, Lavar antes de usar.
(Ro) A se spăla şi călca pe dos. A se spăla înainte de prima purtare
(Ru) Стирать и гладить на обратный, Мыть перед носить.
Slo) Pralni in železa na hrbtni strani, Operite pred obrabo.
(U) Прати і прасувати на зворотному, Мити перед носити.

Verso

Veste
Jacket
Sako
Geacă
ســـترة
Пиджак

Attention: all information indicated on this label are examples

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2. Belts

All belts sold singly or as part of an ensemble with a textile article must have an inner label in the format described above, except for the following indications:

- ✓ 1st front label: Indicate the size of the end product, not the length (from the measurements table)
- ✓ 2nd front label: The cleaning symbols are not necessary, except for belts made entirely of textile and without a buckle.
- ✓ 3rd front label: If no cleaning symbols are indicated, the cleaning symbol definition table is not necessary.

The labels' size will be adapted to the belt.

It is recommended to use a label inserted into the belt's stitching. Labels will be made of coated polyester.

3. Hard Paper Tags

If it is impossible to sew the label on the product (exemple: the belt is too narrow…) and after having had the approval of your buying contact, a hard paper tag may be used. The tag will measure 70mmx35mm. It will be attached by a plastic pin.
All datas required will be precised.

4. Accessory sticker

This chapter only concerns articles placed on a card holder (tights, socks, etc.) requiring an extra sticker bearing the size and composition.
A sticker containing all the legal/commercial information will be stuck on the card holder by the supplier. The size of the sticker will be chosen by the supplier depending on the space available on the card holder. The indications must be precise and legible.
The sticker will include the following information:

- **The size in French and Arabic**. For one size only articles, it is not necessary to specify the size.
- **PIMKIE in French and بيمكي Arabic**
- **The address of the Romanian, Croatian and Algerian importers**:
  Imported in Romania by DISTRIMODA SRL, Str. Barbat Voievod nr 25, camera 1 Sector 2, RO-023487 Bucharest.
  Uvoznik: SPORTINA D.O.O Kovinska 12, 10000
  Proizvodac / Dobavljac: Diramode SA, Francuska

Imported in Algeria by EURL MORTEX
2 rue colonel Mellah, Tizi Ouzou, 15000 Algeria
مورتكس م م ذ و و ش ذ م طرف من مستورد
وزو تيزي 02 رقم ملاح العقيد نهج ا15000 لجزائر

- **The order number**

- **The article reference number, the colour code (6-digit format)**

- **Made in + manufacturing country**

in English / Arabic / Croatian / Spanish / French / Portuguese / Romanian / Russian

- **The category number for "Diramode 1959"**

- **The Croatian translation of the washing requirements**:
  For woven articles: tekstil = skupljanje = 2%
  For knitted articles: trikotaza = skupljanje = 4%

- The article description in French, English, Croatian, Romanian, Arabic and Russian.

The article description corresponds to the "Family" and "Sub-family" notes on the purchase order.

- **Cleaning symbols** in the following order:

With regards to the "do not bleach" symbol, the following symbol must be used:
black is prohibited.
For more information, go to this website: http://www.cofreet.com.

- The material composition and washing instructions will be translated into 13 languages (English will be in bold):
  English, German, Arabic, Croatian, Spanish, French, Italian, Dutch, Portuguese, Romanian, Russian, Slovenian and Ukrainian.

Example:

SIZE:

M / L /

PIMKIE – بيمكـــــي
Imported in Romania by DISTRIMODA SRL,
Str. Barbat Voievod nr 25, camera 1, Sector 2, RO-023487,
Bucharest.
Uvoznik: SPORTINA D.O.O Kovinska 12, 10000
Proizvodac / Dobavljac: Diramode SA, Francuska
Imported in Algeria by EURL MORTEX
2 rue colonel Mellah, Tizi Ouzou, 15000 Algeria
مـــــورتكس م م ذ و وش ذ م طـرف مـن مســـــتورد

35480/ 542035 300A09

Made in China / صنع في الصـــــين / Fabriqué en Chine / Porijeklo Kina/ Fabricado em china / Fabricat în China / Сделано в Китае / Hecho en China
tekstil = skupljanje = 2%

Shell fabric / Tissu exterieur / Oberstoff / قماش خارجي / Gornji materijal / Tejido exterior / Tessuto esterno/ Buitenstof / Tecido exterior / Material exterior / Внешняя ткань / Zgornji material / Тканина зовнішня
100% Cotton / Coton / Baumwolle / قطن / Pamuk / Algodon / Cotone / Katoen / Algodao / Bumbac / Хлопок / Bombaž / бавовна

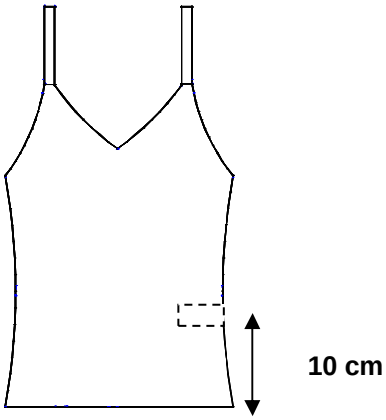
(UK) Wash and iron inside out, wash before first wearing/ (F) Laver et repasser sur envers,Laver avant de porter / (D) Waschen und bügeln,Waschen Sie vor dem Tragen / (ARA) الإرتـــداء قبـــل للخارجتغســـــل مقلوبـــة وهي الملابـــس وأكوي أغسـل / (C) Prati i peglati okrenuto naopako / (E) Lavar y hierro en el reverso,Lavar antes de usar / (I) Lavare e stirare al rovescio, Lavare prima di indossarli./ (N) Wassen en strijken op de achterkant, Wassen voor het dragen / (Pr) Lavagem e ferro no reverso, Lavar antes de usar / (Ro) A se spăla și călca pe dos. A se spăla înainte de prima purtare / (Ru) Стирать и гладить на обратный, Мыть перед носить / (Slo) Pralni in železa na hrbtni strani Operite pred obrabo / (U) Прати і прасувати на зворотному,Мити перед носити.

Ceinture / Belt / Remen / Curea / حزام / Ремни

Important: all the information given on this label are example only

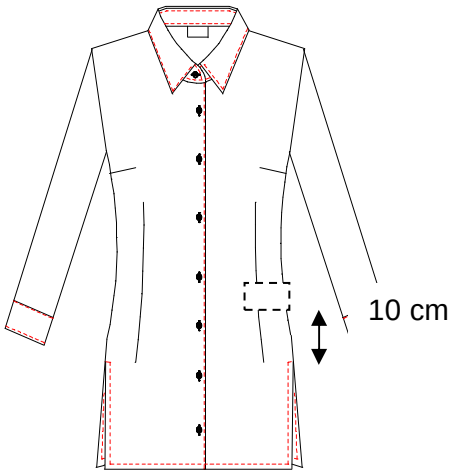
5. Position of Care Labels

5.1. Tops



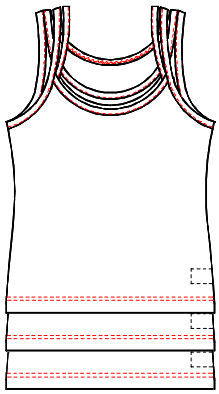
Care labels are inserted into the seam on the wearer's left hand side, 10 cm from the bottom of the article. Labels must never show at the bottom end of the article.

Articles with a side split:



Care labels are inserted into the seam on the wearer's left hand side, 10 cm above the split.

Articles composed of several products:

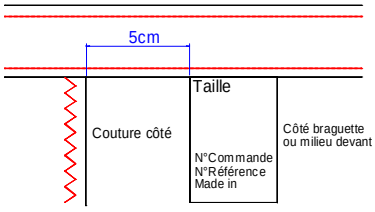


Care labels are inserted into the seam on the wearer's left hand side, 10 cm from the bottom of each product.

Reversible products:

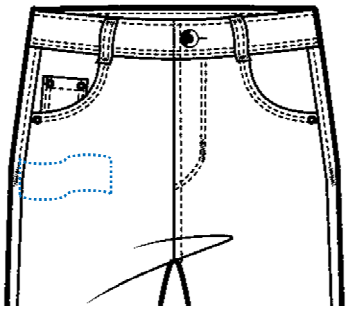
For reversible articles, the label will be placed inside the pocket.
If the article has no pockets, the label will be chain stitched on in the following manner:

5.2. Bottoms: trousers, skirts, shorts, etc.

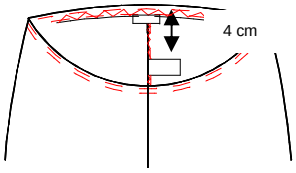


Care labels are inserted when folding down the waistline, inside the item and at the front, on the wearer's left hand side.

Autre possibilité pour le Jean

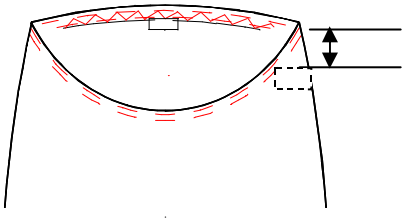


Bottoms with an elasticated waist and stitching in the middle of the back



Care labels are stitched along the seam allowance down the middle of the back, approximately 4 cm from the finished waistline

Bottoms with an elasticated waist without stitching at the middle of the back



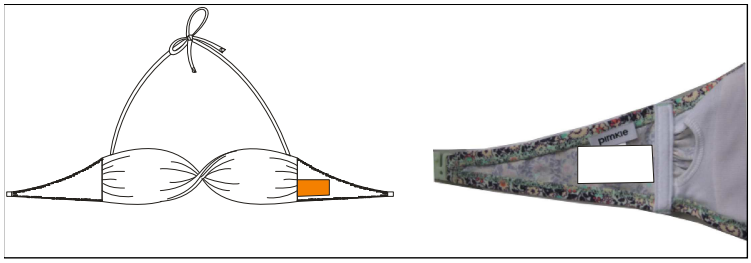
Care labels are stitched along the side seam allowance approximately 4 cm from the finished waistline on the wearer's left-hand side

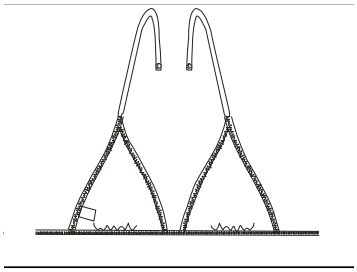
5.3. Full length articles

For “full length” products such as dresses and coats, the label is place 10cm from the bottom of the item or 10 cm above the split.

5.4. Swi

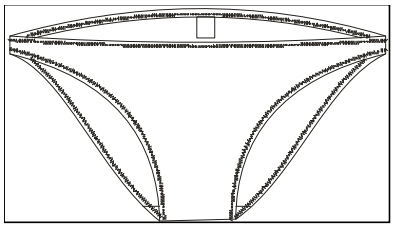
Tops





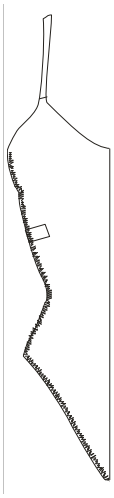
Unless instructions are given to the contrary, insert the label in the seam at the wearer’s left hand side.
Triangle bikini tops: insert the label and logo in the left-hand triangle.

Bottoms



Insert the label in the seam allowance at the middle of the back.

One-pieces



Insert the label in the seam on the wearer’s left hand side.

5.5. Accessories

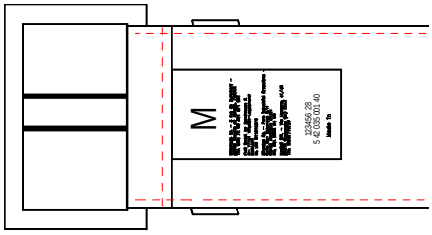
Wallets

The size and composition label will be placed inside the note section as follows:

Purses: see wallets

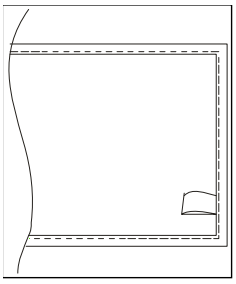
If there is no inner note section, the label will be stitched at the bottom of the main pocket

Belts



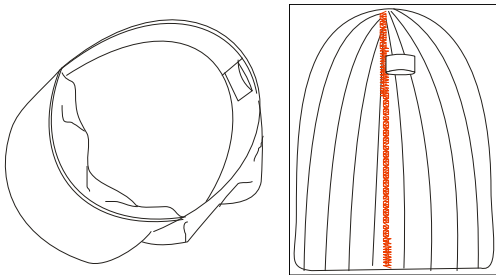
The label will always be stitched on the back of the belt beside the buckle. The label must be centred.

Scarves/Shawls



The label will be inserted in the side seam, 5cm from the logo.
If there is no seam, fold back the logo and label's seam allowance by 3 mm. Stitch the label separately.

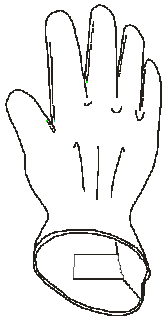
Hats



Caps: The label will be stitched on the inner side of the panels.

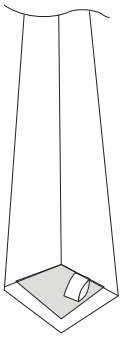
Pull-on hats: The label will be stitched on the inner seam

Gloves and mittens



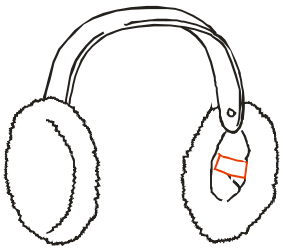
The label will be stitched in the glove's left hand side seam.

Ties



The label will be stitched on a seam on the back of the tie

Ear muffs



The composition label will be stitched on a seam on the wearer's right hand ear muff

Umbrellas

Sew the composition label on a seam on the inner side, beneath a spoke.

Part VI

Translation List

QUALITY

pimkie®

Version Juillet 2019

SOMMAIRE

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Status	Author	Version	Modifications
Creation	B. BELLAHCENE	FCPA-I40.1	-
Update	M. DERRADJI	Version September 2016	Document rewrite - Miscellaneous corrections
Update	M. DERRADJI	Version May 2018	New translations - Update to 13 languages
Update	M. DERRADJI	Version July 2019	Update product category and various translations

1. Countries of Production

Made in + ***manufacturing countries*** in :
English / Arabic / Croatian / Spanish / French / Portuguese / Romanian and Russian

Anglais English	Arabe Arabic	Croate Croatian	Espagnol Spanish	Français French	Portugais Portuguese	Roumain Romanian	Russe Russian
Made in Bangladesh	صـنع فـي بنغلادش	Zemlja podrijetla Bangladeš	Hecho en Bangladesh	Fabriqué au Bangladesh	Fabricado em bangladesh	Fabricat în Bangladesh	Сделано в Бангладеш
Made in Bulgaria	صـنع فـي بلغاريا	Zemlja podrijetla Bugarska	Hecho en Bulgaria	Fabriqué en Bulgarie	Fabricado em bulgária	Fabricat în Bulgaria	Сделано в Болгарии
Made in Burma	صـنع فـي بورمـا	Zemlja podrijetla Burma	Hecho en Birmania	Fabriqué en Birmanie	Fabricado em Birmânia	Fabricat în Birmania	Сделано в Бирме
Made in Cambodgia	صـنع فـي كامبوديا	Zemlja podrijetla Kambodža	Hecho en Cambodgia	Fabriqué au Cambodge	Fabricado em cambodgia	Fabricat în Cambogia	Сделано в Камбоджии
Made in China	صـنع فـي الصين	Zemlja podrijetla Kina	Hecho en China	Fabriqué en Chine	Fabricado em china	Fabricat în China	Сделано в Китае
Made in Egypt	صـنع فـي مصر	Zemlja podrijetla Egipat	Hecho en Egipto	Fabriqué en Egypte	Fabricado em Egipto	Fabricat în Egipt	Сделано в Египте
Made in France	صـنع فـيفرنسا	Zemlja podrijetla Francuska	Hecho en Francia	Fabriqué en France	Fabricado em França	Fabricat în Franţa	Сделано во Франции
Made in Hong Kong	صـنع فـي هونغ كونغ	Zemlja podrijetla Hong Kong	Hecho en Hong Kong	Fabriqué à Hong Kong	Fabricado em Hong Kong	Fabricat în Hong Kong	Сделано в Гонконге
Made in India	صـنع فـي الهند	Zemlja podrijetla Indija	Hecho en la India	Fabriqué en Inde	Fabricado em India	Fabricat în India	Сделано в Индии
Made in Indonesia	صـنع فـي أندونيسيا	Zemlja podrijetla Indonezija	Hecho en Indonesia	Fabriqué en Indonésie	Fabricado em Indonésia	Fabricat în Indonezia	Сделано в Индонезии
Made in Italy	صـنع فـي ايطاليا	Zemlja podrijetla Italija	Hecho en Italia	Fabriqué en Italie	Fabricado em Itália	Fabricat în Italia	Сделано в Италии
Made in Maroco	صـنع فـي المغرب	Zemlja podrijetla Maroko	Hecho en Marruecos	Fabriqué au Maroc	Fabricado em Marocos	Fabricat în Maroc	Сделано в Марокко
Made in Mauritius	فـي جزر الموريس صـنع	Zemlja podrijetla Mauricijus	Hecho en Mauricio	Fabriqué à L'ile Maurice	Fabricado em Maurício	Fabricat în Mauritius	Сделано в Маврикии
Made in Moldavia	صـنع فـي ملـــدافيا	Zemlja podrijetla Moldaviji	Hecho en Moldavia	Fabriqué en Moldavie	Fabricado em Moldávia	Fabricat în Moldova	Сделано в Молдавии
Made in North Korea	فـي كوريا الشمالية صـنع	Zemlja podrijetla Sjeverna Koreja	Hecho en Corea del nor	Fabriqué en Corée du Nord	Fabricado em coréia norte	Fabricat în Coreea de Nord	Сделано в Северной Корее
Made in Pakistan	صـنع فـي باكيستان	Zemlja podrijetla Pakistan	Hecho en Pakistan	Fabriqué au Pakistan	Fabricado em Paquistão	Fabricat în Pakistan	Сделано в Пакистане
Made in Philippines	صـنع فـي الفيليبين	Zemlja podrijetla Filipini	Hecho en Filipinas	Fabriqué au Philippines	Fabricado em Filipinas	Fabricat în Filipine	Сделано в Филиппинах
Made in Portugal	صـنع فـي برتغال	Zemlja podrijetla Portugal	Hecho en Portugal	Fabriqué au Portugal	Fabricado em Portugal	Fabricat în Portugalia	Сделано в Португалии
Made in Romania	صـنع فـي رومانيا	Zemlja podrijetla Rumunjska	Hecho en Rumania	Fabriqué en Roumanie	Fabricado em Roménia	Fabricat în România	Сделано в Румынии
Made in Russia	صـنع فـي روسيا	Zemlja podrijetla Rusija	Hecho en Rusia	Fabriqué en Russie	Fabricado em Rússia	Fabricat în Rusia	Сделано в России
Made in South Korea	فـي كوريا الجنوبية صـنع	Zemlja podrijetla Južna Koreja	Hecho en Corea del sur	Fabriqué en Corée du sud	Fabricado em coréia sul	Fabricat în Coreea de Sud	Сделано в Южной Корее
Made in Spain	صـنع فـي اسبانيا	Zemlja podrijetla Španjolska	Hecho en España	Fabriqué en Espagne	Fabricado em Espanha	Fabricat în Spania	Сделано в Испании
Made in Sri Lanka	صـنع فـي سريلانكا	Zemlja podrijetla Šri Lanka	Hecho en Sri Lanka	Fabriqué au Sri Lanka	Fabricado em Sri Lanka	Fabricat în Sri Lanka	Сделано в Шри-Ланке
Made in Taiwan	صـنع فـي تايوان	Zemlja podrijetla Tajvan	Hecho en Taiwán	Fabriqué à Taiwan	Fabricado em Taiwan	Fabricat în Taiwan	Сделано в Тайване
Made in Thailand	صـنع فـيتايلاندا	Zemlja podrijetla Tajland	Hecho en Tailandia	Fabriqué en Thailand	Fabricado em Tailândia	Fabricat în Tailanda	Сделано в Таиланде
Made in Tunisia	صـنع فـي تونس	Zemlja podrijetla Tunis	Hecho en Túnez	Fabriqué en Tunisie	Fabricado em Tunisia	Fabricat în Tunisia	Сделано в Тунисе
Made in Turkey	صـنع فـي تركيا	Zemlja podrijetla Turska	Hecho en Turquía	Fabriqué en Turquie	Fabricado em Turquia	Fabricat în Turcia	Сделано в Турции
Made in Ukraine	صـنع فـي أوكرانيا	Zemlja podrijetla Ukrajina	Hecho en Ucrania	Fabriqué en Ukraine	Fabricado em Ucrânia	Fabricat în Ucraina	Сделано в Украине
Made in Vietnam	صـنع فـي فياتنام	Zemlja podrijetla Vijetnam	Hecho en Vietnam	Fabriqué au Viet Nahm	Fabricado em Vietnã	Fabricat în Vietnam	Сделано во Вьетнаме

2. Composition

2.1. Textile Composition

Francais French	Anglais English	Allemand German	Arabe Arabic	Croate Craotian	Espagnol Spanish	Italien Italian	Neerlandais Dutch	Portugais Portuguese	Roumain Romanian	Russe Russian	Slovène Slovenian	Ukrainien Ukrainian
Abaca	Abaca	Manila	قنب ماتيلا	Abaka	Abacá	Abaca	Abaca	Abacá	Abaca	Абака	Abaka	Абака
Acétate	Acetate	Acetat	اسيتات	Acetat	Acetato	Acetato	Acetaat	Acetato	Acetat	Ацетат	Acetat	Ацетат
Acrylique	Acrylic	Polyacryl	اكريليك	Akril	Acrílico	Acrilica	Acryl	Acrílica	Fibre acrilice	Акрил	Akril	Акрил
Alfa	Alfa	Alfa	ألفا	Alfa	Esparto	Alfa	Alfa	Alfa	Alfa	Альфа	Alfa	Альфа
Alginate	Alginate	Alginat	الجينات	Alginat	Alginato	Alginica	Alginaat	Alginato	Alginat	Альгинат	Alginat	Альгінатна
Alpaga	Alpaca	Alpaka	صوف القرمل	Alpaka	Alpaca	Alpaca	Alpaca	Alpaca	Alpaca	Альпага	Alpaka	Альпака
Angora	Angora	Angora (-kanin)	قماش صوفي-انغورة	Angora	Angora	Angora	Angora	Angorá	Angora	Ангора	Angora	Ангора
Argile	Clay	Ton	صلصـــال	Glina	Arcilla	Argilla	Klei	Barro	Argilă	Глина	Glina	Глина
Autre	Other	Sonstige	آخر	Ostala	Otras	Altre	Andere	Outras	Alte	Другие	Ostala	Інші
Autre Fibres	Other Fibres	Sonstige Fasern	ألياف أخرى	Ostala vlakna	Otras Fibras	Altre Fibre	Andere Vezels	Outras Fibras	Alte fibre	Другие волокна	Ostala vlakna	Інші Волокна
Autres matériaux	Other materials	Andere Materialie	الرافيـــة نخـل ليـف	Ostali materijali	Otros materiales	Altri materiali	Andere materialen	Outros materiais	Alte materiale	Другие материалы	Drugi materiali	Інші матеріали
Cachemire	Cashmere	Kaschmir	صوف ناعم-كشمير	Kašmir	Cachemira	Cashmere	Kasjmier	Caxemira	Cașmir	Кашемир	Kašmir	Кашемір
Capoc	Kapok	Kapok	كابوك	Kapok	Miraguano	Kapok	Kapok	Sumaúma	Capoc	Капок	Kapok	Капок
Castor	Beaver	Biber	فرو القندس	Dabar	Castor	Castoro	Bever	Castor	Castor	Мех бобра	Bober	Бобр
Chameau	Camel	Kamel	جمل	Deva	Camello	Cammello	Kameel	Camelo	Cămilă	Верблюжий мех	Kamela	Верблюд
Chanvre	True hemp	Hanf	قنب	Prirodna konoplja	Cáñamo	Canapa	Hennep	Cânhamo	Cânepă	Пенька	Prava konoplja	Коноплі
Chlorofibre	Chlorofibre	Polychlorid	ألياف كلورية	Klorovlakno	Clorofibra	Clorofibra	Chloorvezel	Clorofibra	Clorofibră	Искусственное волокно из поливинилхлорида	Klorovlakno	Хлорофібра
Coco	Coir (coconut)	Kokos	ليف من قشر جوز الهند-كاير	Kokos	Coco	Cocco	Kokos	Coco	Cocos	Кокосовое волокно	Kokos	Дерево
Coton	Cotton	Baumwolle	قطن	Pamuk	Algodón	Cotone	Katoen	Algodão	Bumbac	Хлопок	Bombaž	Бавовна
Coton enduit	Coated Cotton	Baumwolle Beschichtet	قطن مُغشى	Prevučeni pamuk	Algodon Inducido	Cotone Spalmato	Bestreken katoen	Algodão Olead	Bumbac acoperit	Хлопок с пропиткой	Prevlečen bombaž	Бавовна Просякнута
Cupro	Cupro	Cupro	كوبرو	Bakro	Cupro	Cupro	Cupro	Cupro	Cupro	Купро	Bakro	Купро
Duvet	Fluff	Flaum	زغب	Perje	Plumon	Lanugine	Pluis	Buço	Puf	Пух	Puh	Пух
Élasthanne	Elastane	Elasthan	إيلاستان	Elastan	Elastano	Elastan	Elastaan	Elastano	Elastan	Эластан	Elastan	Еластан
Élastodiène	Elastodiene	Elastodien	إيلاستودين	Elastodien	Elastodieno	Gomma	Elastodieen	Elastodieno	Elastodienă	Эластодиен	Elastodien	Еластодієн
Enduit	Coated	Beschichtet	مُغشى	Prevučeni	Inducido	Spalmato	Bestreken	Olead	Acoperit	Пропитка	Prevlečen	Просякнута
Elastomultiester	Elastomultiester	Elastomultiester	-	Elastomultiester	Elastomultiéster	Elastomultiestere	Elastomulti-ester	Elastomultiéster	Elastomultiester	Еластомултиестер	Elastomultiester	Еластомултиестер
Fibre Metallisée	Metal thread.	Metallisierte Faser	ألياف معدنية	Metalna vlakna	Fibra Metalizada	Filo Metallizzato	Gemetalliseerde vezel	Fibra Metalizada	Fibre metalizate	Металлизированное волокно	Kovinska vlakna	Металева Нитка
Genêt	Broom	Ginster	وَزّال	Žutovilka (brnistrom)	Retama	Ginestra	Brem	Giesta	Drob	Дрок	Žuka ali brnistra	Генетта

Francais French	Anglais English	Allemand German	Arabe Arabic	Croate Craotian	Espagnol Spanish	Italien Italian	Neerlandais Dutch	Portugais Portuguese	Roumain Romanian	Russe Russian	Slovène Slovenian	Ukrainien Ukrainian
Guanaco	Guanaco	Guanako	غواناكو	Guanako	Guanaco	Guanaco	Guanaco	Guanaco	Guanaco	Гуанако (дикая лама)	Gvanako	Гуанако
Henequen	Henequen	Henequen	قنب السيسال	Heneken	Henequen	Henequen	Henequen	Henequen	Henequen	Сизаль	Heneken	Генекен
Jute	Jute	Jute	خيش	Juta	Yute	Iuta	Jute	Juta	Iută	Джутовая Ткань	Juta	Джут
Laine	Wool	Wolle	صوف	Vuna	Lana	Lana	Wol	Lã	Lână	Шерсть	Volna	Вовна
Laine Merinos	Merinos Wool	Merinowolle	صوف المَرينوس	Merino Vuna	Lana Merina	Lana Merinos	Merinoswol	Lã Merino	Lână Merinos	Шерсть мериноса	Merino Volna	Вовна Мерина
Lama	Llama	Lama	لاما	Ljama	Llama	Lama	Lama	Lama	Lamă	Лама	Lama	Лама
Lin	Linen	Leinen	كتان/ألياف كتان	Lan	Lino	Lino	Vlas	Linho	Pânză de in	Лен	Lan	Льон
Loutre	Otter	Fischotter	ثعلب الماء	Vidra	Nutria	Lontra	Otter	Lontra	Vidră	Мех выдры	Vidra	Хутро Видри
Lyocell	Lyocell	Lyocell	ألياف مصنوعة من لب الخشب ليوسال	Liocel	Lyocell	Lyocell	Lyocell	Liocel	Lyocell	Лиоцелл	Liocel	Ліоцелл
Maguey	Maguey	Maguey	نبات العُود المكسيكي	Maguey	Maguey	Maguey	Maguey	Maguey	Maguey	Магей	Kantala	Магей
Metal/ Metallique	Metal Thread	Metall / Metallisch	ألياف معدنية	Metalna Vlakna	Metal/ Metalico	Metallo/ Fibra Metallica	Metaal / Metallic	Metal/ Metalica	Fibre de Metal	Металлическая / Металлизированная Ткань	Kovina	Металева Нитка
Modacrylique	Modacrylic	Modacryl	موداكريليك	Modakril	Modacrílico	Modacrilica	Modacryl	Modacrílica	Modacrilic	Модифицированный акрил	Modakril	Модакрілові
Modal	Modal	Modal	ألياف مصنوعة من لب الخشب مودال	Modal	Modal	Modal	Modal	Modal	Modal	Модал	Modal	Модальні
Mohair	Mohair	Mohair	موهير-نسيج من وبر الماعز	Moher	Mohair	Mohair	Mohair	Mohair	Mohair	Мохер	Moher	Мохер
Paille	Straw	Stroh	هشيم	Slama	Paja	Paglia	Stro	Palha	Paie	Солома	Slama	Солома
Papier	Paper Yarn	Papier	خيوط ورقية	Papir	Papel	Carta Tessile	Papier	Papel	Fibră de Hârtie	Бумажное Волокно	Papirna Vlakna	Паперова Пряжа
Plastique	Plastic	Kunststoff	البلاســـــتيك	Plastika	Plástico	Plastica	Plastic	Plástico	Plastic	пластик	Plastična	пластик
Plume	Feather	Feder	قلم	Pero	Pluma	Piuma	Vogelveren	Pluma	Pană	Перо	Perje	Пірря
Poil / crin	Hair / Horsehair	Tierhaar	شعر	Životinjska / Dlaka	Pelo / crin	Pelo / crine	Haar / paardenhaar	Pêlo / crina	Păr / cal	Волос / Ворс	Živalska / Konjska Dlaka	Хутро
Poil de Lapin	Bunnyhair	Kaninchen-haar	فرو أرنب	Zečja Dlaka	Pelo De Conejo	Pelle Di Coniglio	Konijnenhaar	Pelo de Coelho	Păr de Iepure	Кроличий мех	Zajčja Dlaka	Кроляче Хутро
Polyamide / Nylon	Polyamide / Nylon	Polyamid / Nylon	وليامید/نايلون	Poliamid / Najlon	Poliamida / Nailon	Poliammide / Nylon	Polyamide / Nylon	Poliamida / Nylon	Poliamidă / Nailon	Полиамид / Нейлон	Poliamid / Najlon	Поліамід / Нейлон
Polyamide Enduit	Coated Nylon	Polyamid Beschichtet	نايلون مُغشى	Prevučeni Najlon	Poliamida Inducida	Poliammide Spalmato	Bestreken Polyamide	Poliamida Olead	Poliamidă Acoperită	Полиамид с пропиткой	Prevlečen Poliamid	Нейлонове Покриття
Polychlorure de Vinyl	Polyvinyl Chloride	Polyvinyl-chlorid	بوليفينيل كلورايد	Polivinil Klorid	Policloruro de Vinilo	Policloruro di Vinile	Vinylpoly-chloride	Cloreto Polyvinyl	Polivinilclorid	Полихлоридвинил	Polivinilklorid	Полівінілхлорид

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Polyester	Polyester	Polyester	بوليستير	Poliester	Poliéster	Poliestere	Polyester	Poliéster	Poliester	Полиэстер	Poliester	Поліестер
Polyester Enduit	Coated Polyester	Polyester Beschichtet	بوليستير مُغشى	Prevučeni Polyester	Poliester Inducido	Poliestere Spalmato	Bestreken Polyester	Poliester Olead	Poliester Acoperit	Полиэстер с пропиткой	Prevlečen Poliester	Покриття З Полестру
Polyéthylène	Polyethylene	Polyethylen	بولي ايتلين	Polietilen	Polietileno	Polietilenica	Polyetheen	Polietileno	Polietilenă	Полиэтилен	Polietilen	Поліетилен
Polyimide	Polyimide	Polyilmid	بوليميـــــد	Poliimid	Poliimida	Poliimmide	Poluimide	Poliimide	Poliimidă	полиамид	Poliimid	полиимида
Polypropylène	Polypropylene	Polypropylen	بولي بروبيلين	Polipropilen	Polipropileno	Polipropilenica	Polypropeen	Polipropileno	Polipropilenă	Полипропилен	Polipropilen	Поліпропіленові
Polyuréthane	Polyurethane	Polyurethan	بولي اوريتان	Poliuretan	Poliuretano	Poliuretanica	Polyurethaan	Poliuretano	Poliuretan	Полиуретан	Poliuretan	Поліуретанові
Protéinique	Protein	Regenerierte Proteinfaser	بروتين	Protein	Proteínica	Proteica	Proteïne	Proteínas	Proteinică	Восстановленное Протеиновое Волокно	Protein	Протеїн
Ramie	Ramie	Ramie	ليف شبيه بالكتان رامي	Ramija	Ramio	Ramiè	Ramee	Ramie	Ramie	Рами	Ramija	Рамі
Raphia	Raffia	Bast	نخـل ليـــف الرافيـــة	Rafija	Rafia	Rafia	Raffia	Rafia	Rafie	рафия	Rafija	рафія
Rotin	Rattan	Rattan	الروطـان	Ratan palma	Rota	Malacca	Rotan	Vime	Rattan	ротанг	Ratana	ротанг
Sisal	Sisal	Sisal	العُود الأمريكي-السيسال	Sisal	Sisal	Sisal	Sisal	Sisal	Sisal	Сизаль	Sisal	Сизаль
Soie	Silk	Seide	حرير	Svila	Seda	Seta	Zijde	Seda	Mătase	Шелк	Svila	Шовк
Sunn	Sunn	Sunn	قنب هندي	Janupa ili bengalska konoplja	Sunn	Sunn	Sunn	Sunn	Sunn	Санн	Bengalska ali bombajska konoplja	Кроталярія
Triacétate	Triacetate	Triacetat	أسيتات ثلاثية	Triacetat	Triacetato	Triacetato	Triacetaat	Triacetato	Triacetat	Триацетат	Triacetat	Трикотаж
Verre textile	Glass fibre	Glasfaser	ألياف زجاجية	Stakleno vlakno	Fibra de vidrio	Vetro tessile	Glasvezel	Fibra de vidro	Fibră de sticlă	Стекловолокно	Steklena vlakna	Скловолокна
Vigogne	Vicuna	Vikunja	فيكونا	Vikunja	Vicuña	Vigogna	Vigogne	Vicunha	Vigonie	Вигоневая шерсть	Vikunja	Вікунья
Viscose	Viscose	Viskose	فيسكوز	Viskoza	Viscosa	Viscosa	Viscose	Viscose	Viscoză	Вискоза	Viskoza	Віскоза
Viscose Enduite	Coated Viscose	Viskose Beschichtet	فيسكوز مُغشى	Prevučena Viskoza	Viscosa Inducida	Spalmata Viscosa	Bestreken Viscose	Viscose Revestido	Vâscoză Acoperită	Вискоза с покрытием	Prevlečen Viskoza	Покриття З Віскози
Yack	Yak	Yak	ياك	Jak	Yak	Yak	Jak	Iaque	Iac	Як	Jak	Як

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2.2. Leather / imitation leather compositions

Francais French	Anglais English	Allemand German	Arabe Arabic	Croate Craotian	Espagnol Spanish	Italien Italian	Neerlandais Dutch	Portuguais Portuguese	Roumain Romanian	Russe Russian	Slovène Slovenian	Ukrainien Ukrainian
Cuir Vachette	Calfskin	Rindleder	جلد العجل	Goveđa Koža	Cuero Vaca	Cuoio Vitello	Kalfsleer	Couro Vaqueta	Piele de Viţel	Телячья кожа	Naravno Usnje / Goveja Koža	Теляча Шкіра
Cuir Porc	Pig Leather	Leder Schwein	جلد خنزير	Svinjska Koža	Cuero Cerdo	Cuoio Suino	Varken-sleer	Couro Porco	Piele de Porc	Свиная Кожа	Naravno Usnje / Svinjska Koža	Свинна Шкіра
Croûte de Cuir Vachette	Calfskin Split Leather	Leder-kruste Rind	قشرة جلد ألعجل	Goveđa špalt Koža	Piel de Vaca	Crosta Cuoio Vitello	Onbewerkt Kalfsleer	Pele de Vaqueta	Piele de Vacă	Телячья пресованная кожа	Naravno Usnje / Goveja Koža	Теляча Шкіра
Croûte de Cuir Porc	Pig Split	Schweinekruste	قشرة جلد ألخنزير	Svinjska špalt Koža	Piel de Cerdo	Crosta di Maiale	Onbewerkt Varken-sleer	Pele de Porco	Piele Split de Porc	Свинная пресованная кожа	Naravno Usnje / Svinjska Koža	Свинна Шкіра
Synderme	Leather-board	Lederfaserstoff	جلد اصطناعي	Sinte-Tička Koža	Cuero Regenerado	Cuoio Rigenerato	Leervezel-stof	Aglomerado de Couro	Carton Imitatie de Piele	Заменитель кожи	Umetna Koža	Синдерм
Synthetique	Synthetic	Synthetisch	اصطناعي	Sinte-Tičko	Sintetico	Sintetico	Synthe-tisch	Sintetico	Sintetic	Синтетический материал	Sintetično Vlakno	Синтетика
Textile	Textile	Textil	قماش	Tekstil	Textil	Tessile	Textiel	Textil	Textil	Текстиль	Tekstil	Текстиль
Cuir de Chèvre	Goat Leather	Ziugenleder	جلد الماعز	Kozja Koža	Cuero de Cabra	Cuoio di Capra	Geitenleer	Couro de Cabra	Piele de Capra	Козья Кожа	Naravno Usnje / Kozja Koža	Шкіра Кози
Cuir de Mouton	Sheep Leather	Schafleder	جلد خروف	Ovčja Koža	Cuero de Veja	Pelli di Pecora	Schapenleer	Couro de Carneiro	Piele de Oaie	Овечья Кожа	Naravno Usnje / Ovčja Koža	Овеча Шкіра

The denomination “synthetic” can only be used for imitation leather belts when PU and/or PVC are not used.
The denomination “synthetic” cannot be used for textile belts.

2.3. Technical Vocabulary

Francais French	Anglais English	Allemand German	Arabe Arabic	Croate Craotian	Espagnol Spanish	Italien Italian	Neerlandais Dutch	Portugais Portuguese	Roumain Romanian	Russe Russian	Slovène Slovenian	Ukrainien Ukrainian
Armature	Framework	Rahmen	دعم	Okvir	Marco	Struttura	Kader	Estrutura	Cadru	фреймворк	Okvir	рамки
Bord Cote	Ribs	Strickbund	التضليع	Zadirkivanje	Canalé	Bordo a costa	Boord	Cós	Întăritură	Резинка	Patent	Край
Capuche	Hood	Kapuze	قبعة	Kapuljača	Capucha	Cappuccio	Capuchon	Capuz	Capişon	Капюшон	Kapuca	Капюшон
Ceinture	Waistband	Bundl	نِطّاق	Pasica	Cinturón	Cintura	Ceintuur	Cintura	Centură	Пояс	Pas	Пояс
Ceinture	Belt	Gürtel	حزام	Pojas	Cinturón	Cintura	Ceintuur	Cintura	Curea	Ремень	pas	Пояс
Col	Collar	Kragen	ياقة	Okovratnik	Cuello	Collo	Halsboord	Colo	Guler	Воротник	Ovratnik	Комірець
Corps	Body	Körper	الجسم	Tijelo	Cuerpo	Corpo	Lijfje	Corpo	Corp	Боди	Telo	Корпус
Dessus	Top	Oben	الأعلـى الجـزء	Iznad	Por encima	Sopra	Boven	Acima	Mai sus	Верх	Zgoraj	Вище
Dessous	Bottom	Unten	الأســفل الجـزء	Ispod	Por debajo	Sotto	Beneden	Abaixo	De mai jos	Низ	Spodaj	Нижче
Devant	Front	Vorderteil	الأمام	Prednji dio	Delantero	Davanti	Voorkant	Dianteiro	Parte frontală	Передняя сторона	Sprednji del	Перед
Dos	Back	Rückenteil	الخلف	Leđni dio	Trasero	-+jDietro	Achterkant	Traseiro	Parte posterioară	Спинка (зад)	Zadnji del	Спина
Doublure	Lining	Futter	البطانة	Podstava	Forro	Fodera	Doublure	Forro	Căptuşeală	Подкладка	Podloga	Підкладка
Doublure Manches	Sleeve Lining	Ärmelfutter	بطانة الكم	Podstava rukava	Forro Manga	Fodera Maniche	Mouwdoublure	Forro Manga	Căptuşeală mânecă	Подкладка в рукавах	Podloga rokava	Підкладка рукава
Doublure secondaire	Secondary lining	Sekundärfutter	ثانويـــة بطانـــة	Sekundarna obloga	Revestimiento secundario	Rivestimento secondario	Secundaire voering	Forro secundário	Mlaştină secundară	Вторичная подкладка	Sekundarna podloga	Вторинна підкладка
Empiècement	Yoke	Einsatz	نِير	Umetak	Canesu	Carre	Ingezet stuk	Encaixe	Adaos	Кокетка	znotraj	Кокетка
Endroit	Right side	Auf links	الوجه / الخارج	S prave strane	Derecho	Diritto	Buitenkant	Direito	Dreapta	Внутренняя часть	Zunanja stran	Лицьова сторона
Envers	Wrong side	Auf rechts	القفا / الداخل	S krive strane	Reves	Rovescio	Binnenkant	Avesso	Stânga	Внешняя часть	Notranja stran	Зворотна сторона
Facon	Fake	Imitation	تقليد	Imitacija	Imitacion	Imitazione	Snit	imitaçao	Imitaţie	Покрой	Imitacija	Фасон
Fourrure	Fur	Pelz	الفرو	Krzno	Pelo	Pelliccia	Pels	Pêlo	Blană	Мех	Krzno	Хутро
Garnissage	Padding	Füllung	حشوة	Umetak	Relleno	Guarnitura	Versiering	Recheio	Garnitură	Отделка	Polnilo	Обробка

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Garniture	Trimming	Besatz	زركشة	Obrub	adorno	Guarnizione	Garnering	Pasta	Bordură	Отделка	Obroba	Комплект
Manches	Sleeve	Ärmel	الكم	Rukav	Mangas	Maniche	Mouwen	Mangas	Mânecă	Рукава	Rokav	Рукави
Matelassage	Filling	Legen	الحشوة	Punjenje	Acolchado	Trapuntatura	Capitonering	Acolchoado	Umplutură	Прокладка / набивка	Polnilo	Простьобування
Matière secondaire	Secondary fabric	Sekundärstoff	الثـــانوي النســـيج	Sekundarna tkanina	Tela secundaria	Tessuto secondario	Secundaire stof	Tecido secundário	Materiale secundare	Вторичная ткань	Sekundarna tkanina	Вторинна тканина
Poche	Pocket	Tasche	جيب	Džep	Bolsillo	Tasca	Zak	Bolso	Buzunar	Карман	Žep	Кишеня
Poignet	Cuff	Manschetten	معصم	Orukvice	Puño	Polso	Manchet	Punho	Manşetă	Манжета	Manšeta	Обшлаг
Tissu Exterieur	Shell Fabric	Oberstoff	قماش خارجي	Gornji materijal	Tejido Exterior	Tessuto Esterno	Buitenstof	Tecido Exterior	Material exterior	Внешняя ткань	Zgornji material	Тканина зовнішня
Tissu intérieur	Inner fabric	Innerer stoff	داخـلـيقمـاش	Unutarnja tkanina	Tejido interior	Tessuto interno	Innerlijke stof	Tecido interno	Materialul interior	внутренняя ткань	Notranja tkanina	внутрішня тканина

3. Special Indications

Francais French	Anglais English	Allemand German	Arabe Arabic	Croate Craotian	Espagnol Spanish	Italien Italian	Neerlandais Dutch	Portugais Portuguese	Roumain Romanian	Russe Russian	Slovène Slovenian	Ukrainien Ukrainian
Laver et repasser sur envers	Wash and iron inside out	Waschen und bügeln	وأكوي أغسل وهي الملابـــس للخـــارج مقلوبـــة	Prati i peglati s naličja	Lavar y hierro en el reverso	Lavare e stirare al rovescio	Wassen en strijken op de achterkant	Lavagem e ferro no reverso	A se spăla şi călca pe dos	Стирать и гладить с изнанки	Pralni in železa na hrbtni strani	Прати і прасувати на зворотному
Laver avant de porter	Wash before first wearing	Waschen Sie vor dem Tragen	قبـــل تغســـل الإرتـــداء	Oprati prije prve upotrebe	Lavar antes de usar	Lavare prima di indossarli	Wassen voor het dragen	Lavar antes de usar	A se spăla înainte de prima purtare	Стирать перед ноской	Operite pred obrabo	Мити перед носити
Sécher à plat	Flat drying	Flach trocknen	تجفف بشكل مسطح.	Sušiti na ravnoj površini	Secar en plano	asciugare in piano	Liggend drogen	Secar na horizontal	Lăsaţi la uscat pe o suprafaţă plată	Сушка на горизонтальной плоскости	Kemična stanovanje	Сухі плоскі
Laver en programme laine	Wash with wool program	Waschen Wollprogramm	برنـــامج فـــي تغســـل الصـــوف غســـل	Prati na programu za vunu	Programa de lavado de lana	Lavare programma lana	Was de wol programma	Lave programa lã	A se spăla cu programul de lână	Стирать при режиме Шерсть	Operite volne programa	Вимийте шерсть програми
Laver avec une lessive qui respecte les couleurs	Use a gentle detergent	Buntwaschmittel benutzen	ستخدم مستحضر تنظيف يحافظ على الألوان	Koristiti blagi deterdžent za pranje	Utilizar un detergente que respete los colores	Utilizzare un detersivo che rispetta i colori	Wassen met een wasmiddel die kleur voldoet aan de	Lava-se com um detergente que satisfaz cor	A se spăla cu un detergent care protejează culorile	Используйте щадящее моющее средство	Operite z detergentom, ki ustreza barvo	Промити водою з миючим засобом, що відповідає кольору

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Laver avec des coloris similaire	Wash with similar color	Mit ähnlichen Farben waschen	أغسل مع ملابس من اللون نفسه فقط	Prati isključivo sa sličnim bojama	Lavar con colores similares	Lavare con dei colori simili	Wassen met soortgelijke kleuren	lavar com cores similares	A se spăla doar împreună cu culori similare	Стирать с похожими цветами	Sperite s podobnimi barvami.	Прати лише з аналогічними кольорами
Retirer l'accessoire avant lavage	Take off the accessory before wash	Gürtel vor dem Waschen entfernen	الملحقـــات أنـزعأ الغســـيل قبـــل	Ukloniti i dodatke prije pranja	Retirar cinturón antes de lavar	Togliere cinture prima del lavaggio	Verwijder het accessoire voor het wassen	Remova o acessório antes de lavar	Scoateţi accesoriile înainte de spălare	Снять аксессуары перед стиркой	Odstranite opremo pred pranjem	Зніміть аксесуар перед пранням
Nettoyage par un spécialiste du cuir	Cleaning by leather specialist	Spezial-Lederreinigung	يجب أن تنظف من قبل خبير بالجلد	Prati kod stučnjaka za kožu	Limpieza por especialista en piel	Lavaggio specifico per pelli	Reiniging door leerspecialist	Limpeza por especialista de couro	Curăţare la o curăţătorie specialistă în piele	Чистка только специалистом по кожи	Čiščenje s specialistom usnja	Чистка шкіри фахівця
Laver séparément	Wash separatly	Separat waschen	أغسل الملابس بمفردها.	Prati odvojeno	Lavar separadamente	Lavare separatamente	Apart wassen	Lavar separadamente	A se spăla separat	Стирать отдельно	operite ločeno	Прати окремо
Laver dans un filet	Wash in a mesh bag	Bitte Wascheschutz verwenden	يوضع في كيس للوقاية عند الغسل	Prati u mrežastoj vreći	Lavar en una bolsa de protección	Utilizzare un sacco protettivo durante illavaggio	Was in een net	Lavar com uma rede	A se spăla într-o plasă	Стирать в сетке	Operite v mrežo	Промити в чистій
Remettre en forme à l'état humide	Reshape while wet	Umformen, während nass	شـكلها إلـى أعــدها رطبة تكـون عنــدما	Preoblikovati dok je mokra	Remodelar mientras está mojado	Rimodellare mentre bagnato	Omvormen terwijl het nat is	Remodelar enquanto molhado	Remodelarea în timp ce umed	Востанавить форму в мокром состоянии	Preoblikovati vlažno	Переформуйте у вологому стані
Ne pas laver	Do not wash	Nicht waschen	لا يغســـل	Ne operite	No laves	Non lavare	Niet wassen	Não lavar	Nu spăla	Не стирать	Ne pranje	Не мити
Ne pas repasser	Do not iron	Nicht bügeln	لا يكـــوى	Ne peglati	No planchar	Non stirare	Niet strijken	Não engomar	Nu calcati	Не гладить	Ne želijo	Не залізна
Pas de blanciment	Do not bleach	Nicht bleichen	لا تبييـــــض	Ne izbjeljivati	No usa blanqueador	Non usare la candeggina	Niet bleken	Não utilizar alvejante	A nu se folosi înălbitor	Не сушить в машинке	Ne uporabljajte belila	Не відбілювати
Pas de séchage en tambour	Do not tumble dry	Nicht im trockner trocknen	لا يجفـــف فـــي الطبـــل	Ne sušiti u sušilici	No secar en secadora	Non asciugare in asciugatrice	Niet in de droger	Não lavar a seco	Nu rulaţi uscat	Химчистка запрещена	Ne sušite	Не сушити в пральній машині
Pas de nettoyage à sec	Do not dry clean	Reinige chemisch nicht	لا للتنظيـــــف الجـاف	Ne čistiti kemijski	No lavar en seco	Non lavare a secco	Niet stomen	Não lave a seco	Nu curăţaţi chimic	Не подвергать химической чистке	Ne kemično čistiti	Не сушіть чисто

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Français / French	Contient des parties non textiles d'origine animale
Anglais / English	Contains non-textile parts of animal origin
Allemand / German	Enthält nichttextile Teile tierischen Ursprungs
Arabe / Arabic	حيوانـــي أصـل من نســـــيجية غـير أجزاء علـى يحتـــوي
Croate / Croatian	Sadrži netekstilne dijelove životinjskog podrijetla
Espagnol / Spanish	contiene partes no textiles de origen animal
Italien / Italian	Contiene parti non tessili di origine animale
Neerlandais / Dutch	Bevat niet uit textiel bestaande delen van dierlijke oorsprong
Portuguais / Portuguese	Contém partes não têxteis de origem animal
Roumain / Romanian	Conține părți netextile de origine animală
Russe / Russian	Содержит не текстильные части животного происхождения
Slovène / Slovenian	Vsebuje netekstilne dele živalskega izvora
Ukrainien / Ukrainian	Містить не тканні частини тваринного походження

4. Product Categories

Category Code	Sub-category Code	Français French	Anglais English	Croate Craotian	Roumain Romanian	Arabe Arabian	Russe Russian
AC020	205	Accessoires cheveux	Hair accessories	dodaci za kosu	Accesorii păr	اكســـوارات الشـــعر	Аксессуары для волос
AC019	206, 207	Accessoires Textiles	Textile Accessories	Tekstilna oprema	Accesorii textile	النســـيج اكســـوارات	Текстильные принадлежности
AC020	206, 207	Autres accessoires	Other accessories	ostali dodaci	Alte accesorii	غيرهـا من الملحقـــات	другие аксессуары
AC020	204	Bijoux	Jewelry	nakit	bijuterii	مجوهرات	Бижутерия
AC009	201, 202, 203, 205	Ceinture	Belt	remen	Curea	حزام	Ремни
AC019	203, 204	Chapeau	Hat	šešir	Pălărie	قبعـــة	Головные уборы
AC020	202	Chaussettes	Socks	čarape	Ciorapi	جورب	Носки
AC012	201, 202, 203, 204, 205, 207	Chaussure	Shoes	Cipela	Pantof	حذاء	Обувь
AC020	202	Collant	Tights	tajice	Colanţi	لبـــاس ضـــيق	Колготки
AC016	201, 202	Cosmétique	Cosmetic	kozmetika	Cosmetice	تجميلـــــي	косметика
AC019	201	Echarpe	Scarf	šal	Esarfă	وشـاح	Шарфы
AC019	202	Foulard	Foulard	marama	Fular	للعنـــق وشـاح	Платки
AC019	205	Gants	Gloves	rukavice	Mănusi	قفـــاز	Перчатки и варежки
AC020	202	Leggins	Leggins	tajice	Jambiere	طماق	Лосины
AC020	201, 207	Lunette	Glasses	naočale	Ochelari	نظـارة	Очки
AC014	201, 202, 204, 205	Maillot de bain	Swimwear	kupaći kostim	Costum de baie	ملابـــس الســـباحة	Купальники
AC020	206	Parapluie	Umbrella	kišobran	umbrelă	مظلـة	Зонты
AC020	203, 207	Petite Maroquinerie	Small leather goods	koža	piele	جلـد	Кошельки и косметички
AC020	207	Petits Accessoires	Small Accessories	Mali pribor	Accesorii mici	صـــغيرة اكســـوارات	Маленькие аксессуары
AC010	201, 202, 203, 205, 206, 207	Sac	Bag	torba	Geantă	كيـــس	Сумки
PH003	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 101, 102, 103, 104, 105, 106, 201, 202, 203, 204, 205	Chemisier	Shirt	košulja	Bluză	قميـــص	Рубашки и блузки
PB002	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 101, 102, 103, 104, 105, 106, 201, 202, 203, 204	Jupe	Skirt	suknja	Fustă	تنـــورة	Юбки
GP001	1, 2, 4, 5, 6, 8, 101, 102, 103, 104, 105, 106, 201, 202, 203, 204, 205	Manteau	Coat	kaput	Palton	معطـف	Верхняя одежда
PB001	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 201, 202, 203, 204, 205, 206, 207, 208, 209	Pantalon	Pants	hlače	Pantaloni	ســروال	Брюки и комбинезоны
PB003	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210	Pantalon denim	Denim Pant	hlače	Pantaloni denim	ســراويل الجيـــنز	Джинсы
PH002	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 101, 102, 103, 104, 105, 106, 201, 202, 203, 204	Pull	Sweater	pulover	Pulover	ســترة	Свитера и жилеты
PH004	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 101, 102, 103, 104, 105, 106, 201, 202, 203, 204	Robe	Dress	haljina	Rochie	فســـتان	Платья
PH005	1, 2, 3, 4, 5, 201, 202, 203, 204, 205	Sweat	Sweat shirt	majica sa kapuljačom	Pulover	ســترة	Толстовка
PH007	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21,101, 102, 103, 104, 105, 106, 107, 108, 109, 201, 202, 203, 204, 205, 206, 207	Tee-Shirt	Tee shirt	majica	Tricou	ســترة	Футболки и Поло
GP003	1, 2, 3, 4, 5, 101, 102, 103, 104, 201, 202, 203, 204	Veste	Jacket	sako	Geacă	ســترة	Пиджак

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