



QUALITY REQUIREMENTS

pimkie®

Version November 2021



pimkie®

QUALITY

COHERENT DESIGNS

Choice and longevity of materials
Complementary shapes and materials
The right combinations

DURABILITY

Colours
Shrinkage
Skewing
Pilling

PRODUCTION & FINISHES

Uncut Thread
Right trims (Thermo-fusing, buttons, etc.)
Right Buttonholes Size

NICE APPEARANCE IN SHOPS

Optimized Folding Method
No creases
Nice on hangers

CONSTANT GOOD FIT

Suitable Fit
Respects of Size Charts
Respects of Pattern

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PART I

TEXTILES MATERIAL REQUIREMENTS

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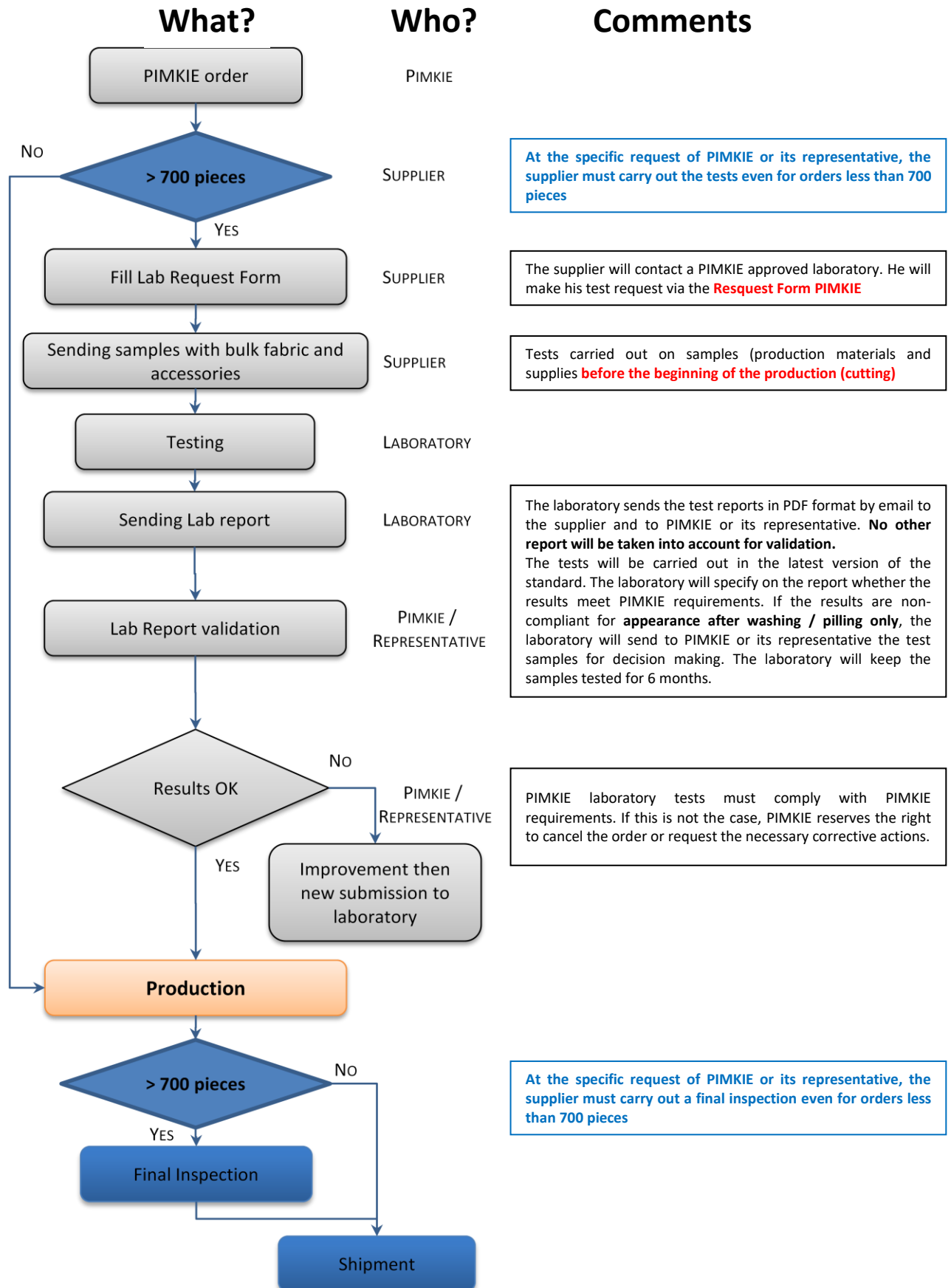
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Statut	Auteur	Version	Modifications
Creation	V. DUWELTZ	FCT-I01.1	-
Update	B. BELLAHCENE	FCT-I01.2	Rewrite, usual labs
Update	M. DERRADJI	Version September 2016	Document rewrite. Add pH, water repellence, waterprofness
Update	M. DERRADJI	Version May 2018	Common and specific requirements update
Update	M. DERRADJI	Version July 2019	Various updates
Update	M. DERRADJI	Version December 2020	Appearance after wash - Tearing Resistance
Update	M. DERRADJI	Version November 2021	New minimum quantity for testing and inspection – Composition test results update

1. LABORATORY TESTING PROCESS

We would be grateful if suppliers and laboratories adhered to the following process:



2. "USE AND CARE" MATERIAL REQUIREMENTS

2.1. COMMON TESTS

MATERIAL CONCERNED	TEST	STANDARDS	PIMKIE REQUIREMENTS
Fabric (even if 100%)	COMPOSITION (*)	ISO 1833	+/- 3% No tolerance if 100%
Textiles products except Pull Over	WEIGHT / M²	ISO 3801	+/-5%
Basic size, Pull Over only	TOTAL WEIGHT OF THE ARTICLE	-	+/-5%
<p>→ Washable Product : 3 washes (complete drying between each wash)</p> <p>→ Every risky washable product (accessory, sequins, screen, flocked, ...) : 1 wash</p>	APPEARANCE AFTER WASHING (**) (1 OR 3 WASHES) / DRY CLEANING General Aspect Skewing after washing Dimensional stability	ISO 6330 ISO 5077 ISO 3759 ISO 16322-3	No change in appearance after 1 or 3 washes Skewing after 1 wash ≤ 5% Dimensional stability after 1 wash : <ul style="list-style-type: none"> • Woven textiles: +/- 3% • Knit: +/- 5% • Linen & viscose (>50%): +/- 7%
Washable product « medium » & « dark » colours Pantone starting with 14 to 19	COLOURS FASTNESS TO WASHING (**) on multi fibres	ISO 105 C06	Shading: 4 If point value of <3-4: note using a suppressor. Bleeding: 3-4 If multi-coloured: Cross Staining : 4-5 Denim & tie-dye: Bleeding: 3
Produit lavable « medium » & « dark » colours Pantone starting with 14 to 19 (including print with white ground colour)	COLOURS FASTNESS TO WATER	ISO 105 E01	Shading: 4 Bleeding: 3-4 If multi-coloured ☐ Cross Staining : 4-5 Denim & tie-dye☐ Bleeding: 3
All textile parts (outer, lining, etc.)	DETERMINATION OF PH OF AQUEOUS EXTRACT	EN ISO 3071	4 ≤ pH ≤ 7,5 Leather : 4 ≤ pH ≤ 6

(*) Composition :

This is determined using the main fabric, lining and all other parts which account for more than 30% of the total weight. Even 100% textile items will be tested. If the same fabric is used for several references, a single test will be performed.

Leather goods, all or partly leather: test the nature of the leather (leather, split leather, leatherboard, etc.) + animal origin (calfskin, lambskin, pigskin, etc.)

Presence of non-textile parts of animal origin is indicated on the care label by the sentence "Contains non-textile parts of animal origin" (eg bone or nacre buttons, feather ornamentation, etc.)

If the result of the composition test is different from the order, you must notify your PIMKIE contact even if the difference remains within the legal tolerances.

(**) Washing:

Must be performed in a European washing machine (e.g. such as the Miele Honeycombcare W404) following the indications on the Request Form. Always use a European washing powder - with optical brightener use Skip / without optical brightener use 60 g Perwool detergent for a 2 kg load. Drying is performed vertically, except where special indications specify another drying method. The appearance will be studied after ironing.

2.2. SPECIFIC TESTS

MATERIAL CONCERNED	TEST	STANDARDS	PIMKIE REQUIREMENTS
« Medium » & « Dark » colours Pantone starting with 14 to 19	COLOURS FASTNESS TO DRY RUBBING	ISO 105-X12	≥ 4 Denim, tye&dye et Microfibre ≥ 3 Before and after wash (if not compliant)
Woven (including lining)	TEARING RESISTANCE (EXCEPT PLEATED WOVEN)	ISO 13937-1	Trousers & Denim : ≥ 2 daN Other products : ≥ 1 daN If < 80g/m ² : ≥ 0,8 daN
	SEAM SLIPPAGE RESISTANCE	ISO 13936-2	≤ 4 mm to 6 daN Performed at each of article seams. The seam type must be described in the report
Trousers with Elastane	ELASTICITY OF FABRIC	EN 14704-1 40 N / 30 minutes	No defect Residual elongation < 10%
Knit gauge ≤ 16 Coat : Melton / Woolen velvet / Fancy woolen	PILLING (AFTER WASHING)	Knit : ISO 12945-1 / 14400 c Melton / Wollen velvet : ISO 12945-2 / 2000 c	≥ 3
Leather	LEATHER THICKNESS	ISO 5084	+/- 0,05 mm compare to appoved sample Sections to be tested : Top : front, side, back, sleeves / Bottom : front and back
	TEARING RESISTANCE	ISO 3377-2	Trousers: ≥ 15 N Other products : ≥ 12 N Sections to be tested : Top : front, side, back, sleeves / Bottom : front and back
	COLOUR FASTNESS TO PERSPIRATION	ISO 105E04	≥ 2/3 Part in contact with skin
Velvet	ABRASION	ISO 12947-2, 3 & 4	No pile lost at 20.000 cycles Mass lost ≤ 2,5%
Swimwear	COLOUR FASTNESS TO CHLORINATED WATER	ISO 105-E03 (Concentration 20mg/L)	Shading ≥ 4 Cross Staining ≥ 4/5
	COLOUR FASTNESS TO SEA WATER	ISO 105-E02	Shading ≥ 4 Cross Staining ≥ 4/5
Down Jacket / Unwashed Parka (*)	WATER REEELENCY SPRAY TEST (*)	ISO 4920	≥ 3/4
	WATERPROOFNESS (*)	ISO 811	≥ 600 mm

(*)If requested in the technical documentation

For articles with a belt (tests should be done in addition to the end product test):

Composition: test if entirely made of textile (even if 100%) or all or partially leather. Otherwise, write "Synthetic" on the inner label without %.

Dimensional stability to washing (if textile belt is washable): at the same time as the article test.

Lining :

Composition

Seam Slippage

Rq : Pocket bags are not considered as lining

3. CARE SYMBOLS AND SPECIAL INDICATIONS

Care symbols must respect the Ginetex graphics charter (see ISO 3758). They must be given in the following order:

Washing – Bleaching – Drying – Ironing – Professional textile care

The symbols and their meanings are available from the following web address <http://www.ginetex.net>
Unless instructions are given to the contrary, PIMKIE products will be labelled in the following manner:



Please note the following exceptions:

WASHING	
	If wool, viscose, silk or fragile trimmings (sequins, strass, beads, etc.)
	If jacket / coat material is not machine washable or leather
IRONING	
	If there are synthetic fibres (e.g. elastane, polyester, polyamide, etc.) or silk
	If there is viscose / modal
	If there is a coating, sequins / strass, swimwear or a crinkle aspect
PROFESSIONAL TEXTILE CARE	
	If jacket / coat materials are not machine washable
	If leather

Please use the following special indications when required:

MATERIALS / CONCERNED CATEGORY	INSTRUCTIONS PARTICULIERES
All PIMKIE products (Except coat)	Wash and iron inside out (if washing and ironing are permissible) Wash before wearing
Print / silk screen print	Wash with a colour gentle detergent
If there is colour degradation after non-compliant washing	If degradation with use of optical brighteners (see use of suppressor): wash with a colour gentle detergent
If colour is lost in the wash	If shading = 3/4: Wash with similar colours
If accessory is non-washable	Remove accessories before washing
Leather	Professional leather clean only

Please see the current “Care Label” and “Translation List” specifications for translations of the special indications.



PART II
ACCESSORIES MATERIAL REQUIREMENTS

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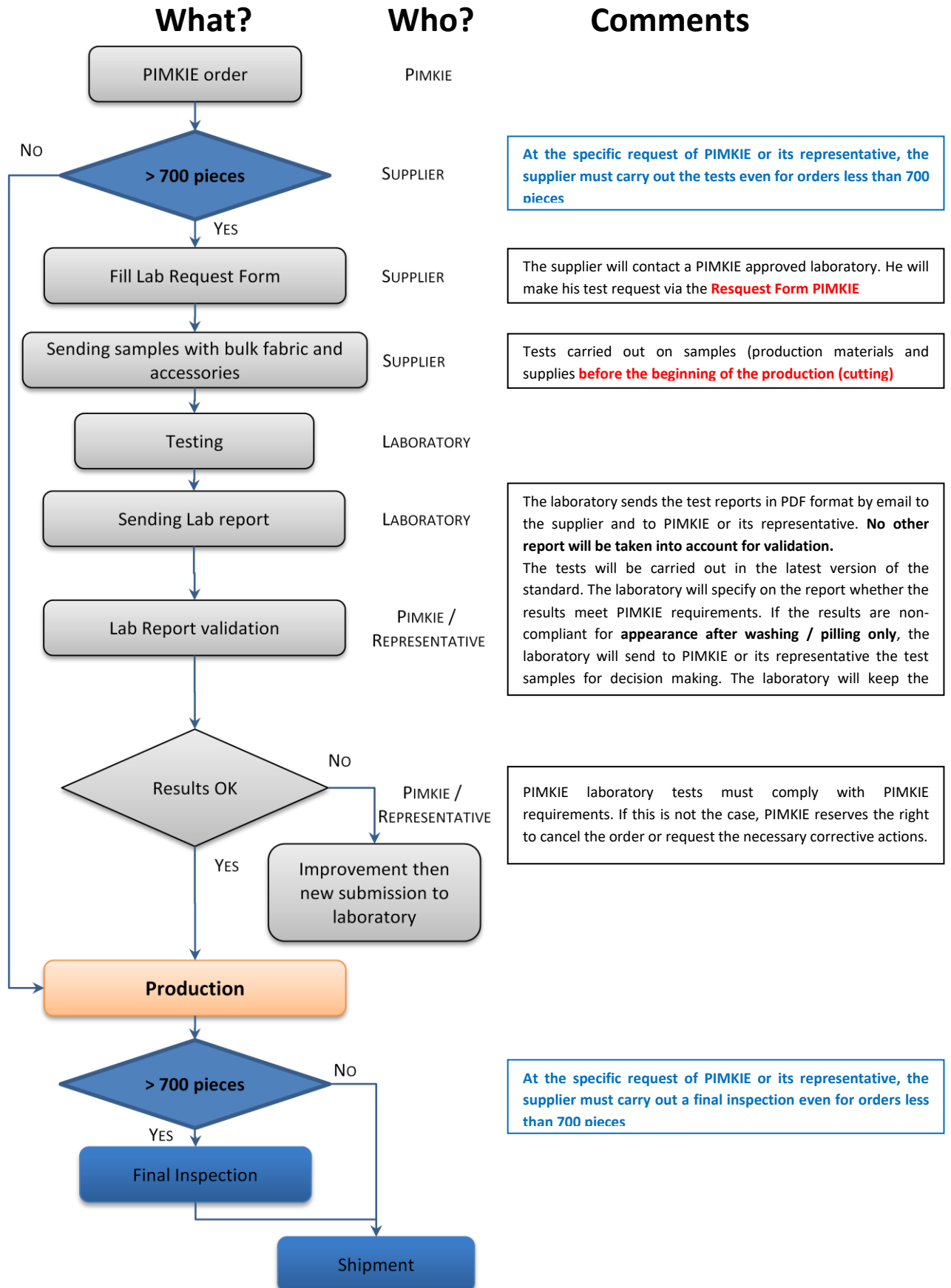
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Status	Autor	Version	Modifications
Creation	V. DUWELTZ	FCPA-I26.1	-
Update	B. BELLAHCENE	FCPA-I26.2	Rewrite, usual labs
Update	M. DERRADJI	Version September 2016	Document rewrite. Shoes: addition of pH
Update	M. DERRADJI	Version May 2018	pH, composition - Shoes: Adhesion Upper/Outsole
Update	M. DERRADJI	Version July 2019	Various updates
Update	M. DERRADJI	Version December 2020	-
Update	M. DERRADJI	Version November 2021	New minimum quantity for testing and inspection – Composition test results update

1. LABORATORY TESTING PROCESS

We would be grateful if suppliers and laboratories adhered to the following process:



2. USE AND CARE REQUIREMENTS

2.1. LEATHER GOODS

SPECIFICITIES	TESTS	STANDARD	PIMKIE REQUIREMENTS
« medium » & « dark » colours Pantone starting with 14 à 19	COLOUR FASTNESS TO DRY RUBBING (*)	ISO 105-X12	≥ 4 Textile : Denim, tye&dye et Microfibre ≥ 3
	COLOUR FASTNESS TO WET RUBBING (*)	ISO 105-X12	≥ 3 Textile : Denim, tye&dye : no requirement Before and after wash (if not compliant)
All washable Leather / Fake Leather products	APPEARANCE AFTER 1 WASH (**) GENERAL ASPECT DIMENSIONAL STABILITY	ISO 6330 ISO 5077 ISO 3759 ISO 16322-3	No change in appearance Dimensional Stability: Woven: +/- 3% Knit : +/- 5% Linen & Viscose (>50%): +/- 7%
All washable products "Medium" & "dark" colours Pantone starting with 14 to 19	COLOUR FASTNESS TO WASHING (**) ON MULTI FIBRE	ISO 105 C06	Shading : ≥ 4 If value <3-4 : use suppressor. Bleeding : 3-4 If multi colour: Cross Staining : 4-5 Denim & tye & dye → Bleeding : 3
	COLOUR FASTNESS TO WATER	ISO 105 E01	Shading : ≥ 4 Bleeding : 3-4 If multi colour: Cross Staining : 4-5 Denim & tye & dye → Bleeding : 3
Bag with Handles and / or Straps	TENSILE RESISTANCE ON STRAPS AND HANDLES	Intertek in house test	No apparent damage
Leather or Textile / Coated Textile	COMPOSITION (***)	ISO 1833	Textile : +/- 3% Fabric (even if 100%) No tolerance f 100% Decree for Leather
Textile parts (main fabric, lining, ...)	DETERMINATION OF PH OF AQUEOUS EXTRACT	EN ISO 3071	4 ≤ pH ≤ 7,5 Leather : 4 ≤ pH ≤ 6

(*) Colour fastness to to Dry / Wet rubbing:

- Bag / Purse / Wallet: Test to be performed on main fabric
- Belt: Test to be performed on front and back

() Washing:** It will be performed on a European commercial washing machine (e.g.: Miele Honeycombcare W404) :

- As care instruction precised on request form,
- With common European detergent
 - with optical blue SKIP / without optical blue
 - PERWOOL loaded at 2kg + 60gr of detergent.
- The drying is done vertically, except if care instruction precise another drying.
- The appearance will be done after ironing.

(*) Composition:**

- Fake leather goods: composition test not required: precise « synthetic » on care label without %. Example: lining for bags composition: test is not required. Precise all fibres without %.
- Leather goods: precise leather type (synderm, split...) + concerned animal (pig, cow...)
- Goods in 100% textile:
 - Belt: perform composition test and precise result with %
 - Bag: composition test is not required. Precise all fibres without % including lining. E.g. : Cotton/ Polyester

When composition test is required, it must be performed on shell fabric, linings and on all parts which represent more than 30% of total weight. If same fabric is used on several references, only 1 test will be performed.

- For parts in feather or wood, phyto-sanitary certificate is required
- Presence of non-textile parts of animal origin is indicated on the care label by the sentence "Contains non-textile parts of animal origin" (eg bone or nacre buttons, feather ornamentation, etc.)

If the result of the composition test is different from the order, you must notify your PIMKIE contact even if the difference remains within the legal tolerances.

2.2. SHOES

SPECIFICITIES	TESTS	STANDARD	PIMKIE REQUIREMENTS
Shoe with Flexible Sole	REPEATED BENDING STRENGTH	ISO 17707 30000 c Or PM SATRA 92 50000 c: beach items 100000 c: other shoes	Increase in the notch < 6mm No apparent damage
Shoe with Assembled Heel	HEELS' ATTACHMENT STRENGTH	EN 12785	Pull off load > 500 N Permanent set after pull off < 15%
All Shoes with Assembled Upper and Sole	ADHESION UPPER / OUTSOLE RESISTANCE	ISO 17708	No damage under 2.5 daN / cm of pressure
	ADHESION UPPER / OUTSOLE RESISTANCE (< 3 CM)	CTC Internal Method	No damage under 15 daN of pressure
All shoes	OUTSOLE ABRASION RESISTANCE	EN 12770	Loss of volume < 250 mm ³ If EVA sole: < 300 mm ³
All or partially leather shoes	COMPOSITION	-	Footwear European regulation
Shoe with textile upper	APPEARANCE AFTER 1 WASH (*) GENERAL ASPECT COLOUR SHADING	ISO 6330 et ISO 105 C06 Ou ISO 19954	No change in appearance Shading ≥ 4
All inner textile parts (lining, innersole)	DETERMINATION OF PH OF AQUEOUS EXTRACT	EN ISO 3071	4 ≤ pH ≤ 7,5

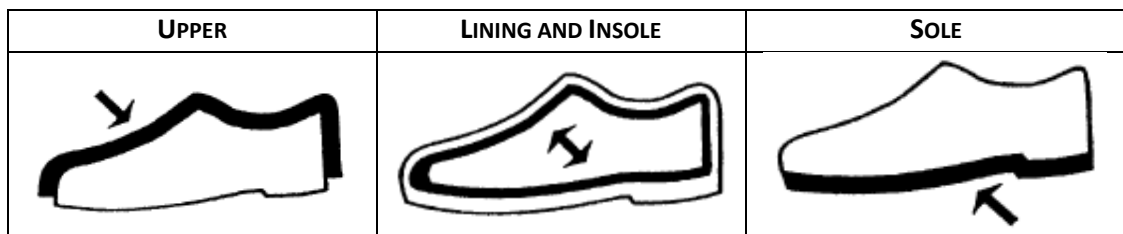
(*) Washing:

will be performed on a European commercial washing machine (e : Miele Honeycombcare W404) as care instruction precised on request form, with common European detergent - with optical blue SKIP / without optical blue – PERWOOL loaded at 2kg + 60gr of detergent. The appearance will be done after ironing.

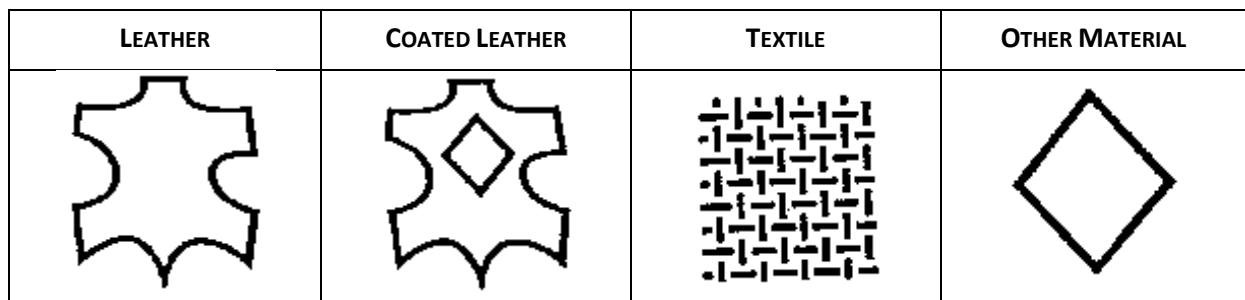
Pictograms:

In accordance with the **European Directive 94/11 / EC** on the labeling of footwear, please observe the following requirements:

- A pictogram must indicate composition of 3 different parts of the shoe :
 - Upper : front part assembled to sole
 - Lining and Insole
 - Sole : lower face worn by the effect of walking and attached to the sole



- Pictograms which identify material from shoe are :
 - Leather
 - Coated Leather = material for which the thickness of the coating is > 0.15 mm
 - Textile : Natural, Synthetic or non-woven
 - Other material



It will be forbidden to use other pictograms to label the composition of the shoe.

The following labeling must be present on at least one of the footwear of the pair.

The size of the pictogram will be adapted to the price tag to be placed on the intended location.

If the result of the composition test is different from the order, you must notify your PIMKIE contact even if the difference remains within the legal tolerances.

2.3. BELTS

SPECIFICITIES	TESTS	STANDARD	PIMKIE REQUIREMENTS
Leather or Textile or Coated Textile	COMPOSITION (*)	ISO 1833	Textile : +/- 3% (même si 100%) No tolerance if 100% Leather regulation
All Textile parts (shell, lining, ...)	DETERMINATION OF PH OF AQUEOUS EXTRACT	EN ISO 3071	$4 \leq \text{pH} \leq 7,5$
"Medium" & "dark" colours Pantone starting with 14 to 19	COLOUR FASTNESS TO DRY RUBBING (FRONT AND BACK SIDE)	ISO 105-X12	≥ 4 Before and after wash (if fail)

If the result of the composition test is different from the order, you must notify your PIMKIE contact even if the difference remains within the legal tolerances.

2.4. FOOTWEAR (SOCKS, TIGHTS, ...)

SPECIFICITIES	TESTS	STANDARD	PIMKIE REQUIREMENTS
Fabric (even if 100%)	COMPOSITION (*)	ISO 1833	+/- 3 % No tolerance if 100%
Washable Product	APPEARANCE AFTER WASH GENERAL ASPECT SKEWING AFTER WASH DIMENSIONAL STABILITY	ISO 6330 ISO 5077 ISO 3759 ISO 16322-3	No change in appearance Tights: Skewing after wash $\leq 5\%$ Dimensional Stability +/- 5 %
All Textile Parts (shell, lining, ...)	DETERMINATION OF PH OF AQUEOUS EXTRACT	EN ISO 3071	$4 \leq \text{pH} \leq 7,5$
Washable Product "Medium" & "dark" colours Pantone starting with 14 to 19	COLOUR FASTNESS TO WASHING (**) (ON MULTIFIBRE)	ISO 105 C06	Shading: 4 If grade <3-4: note using a suppressor. Bleeding: 3-4 If multi-colour : Bleeding: 4-5 Denim & tie-dye : Bleeding: 3
	COLOUR FASTNESS TO WATER	ISO 105 E01	Shading: 4 Bleeding: 3-4 If multi-coloured ☒Bleeding: 4-5 Denim & tie-dye☒ Bleeding: 3
	COLOUR FASTNESS TO DRY RUBBING	ISO 105-X12	≥ 4 Before and after wash (if fail)

If the result of the composition test is different from the order, you must notify your PIMKIE contact even if the difference remains within the legal tolerances.

2.5. GLASSES

SPECIFICITIES	TESTS	STANDARD	PIMKIE REQUIREMENTS
Sunglasses	EC CERTIFICATION + STANDARD CONCERNED TESTS	EN ISO 12312 :2013 A1 : 2015	Compliant with the standard

UV stickers will precise results compliant to labtest report.
Supplier will send to PIMKIE office test report, EC certificate and EC declaration.
An information leaflet like example blow will be attached to each product.

Langue	Description	Utilisation	Symbol
FR	EN ISO 12312-1:2013 / A1:2015	Ne pas utiliser pour l'observation directe du soleil Ne pas utiliser comme protection contre les sources de lumière artificielle (exemple : solaires) Ne consent pas à la protection de l'œil contre les risques mécaniques tels qu'un choc Ne pas utiliser si le produit est détérioré ou défectueux Nettoyer avec de l'eau claire, ne pas utiliser de produits qui abîment les verres Utiliser uniquement des pièces d'origine Ranger les lunettes dans un étui approprié	
DE	EN ISO 12312-1:2013 / A1:2015	Nicht geeignet zur direkten Beobachtung der Sonne Nicht geeignet als Schutz vor künstlichen UV-Strahlen (z. B. Solarbänke) Befreiungen stellen keinen mechanischen Schutzeffekt dar Nicht geeignet beim Autofahren in der Dunkelheit oder bei Dämmerung Bei extremer Verstaubung der Brillenlinsen ist der Schutz nicht mehr gewährleistet und die Sonnenbrille nicht weiter zu benutzen Zur Reinigung der Brillenlinsen Wasser benutzen Kontakt mit Lösungsmitteln und Äthanol vermeiden, da sie die Gläser beschädigen können Die Brillenlinsen in einem geeigneten Etui aufbewahren	
ES	EN ISO 12312-1:2013 / A1:2015	No utilizar para la luz directa del sol No utilizar como protección contra fuentes de luz artificiales (por ejemplo, solárium) No utilizar como protección frente a los riesgos mecánicos tales como choque No utilizar si el producto está defectuoso o dañado Limpiar con agua limpia, no utilizar detergente que dañe los cristales Utilizar sólo piezas originales Guardar gafas en un estuche adecuado	
HR	EN ISO 12312-1:2013 / A1:2015	Nepodobno za direktno gledanje u Sunce Ne štiti od umjetnih izvora svjetlosti (na primjer solarij) Ne štiti od mehaničkih rizika kao što su udarci Nije prikladno za vožnju u sumrak ili noću Ne koristiti ako je proizvod oštećen ili oštećen Čistiti s čistom vodom, nikada ne koristite deterdente koji mogu oštetiti leće Koristiti samo originalne dijelove Čuvati naočale u odgovarajućem futru	
AR	EN ISO 12312-1:2013 / A1:2015	لا تستخدم للتحديق المباشر للشمس لا تستخدم لحماية من مصادر الضوء الاصطناعي لا تستخدم لحماية العين من المخاطر الميكانيكية مثل الصدمات لا تستخدم إذا كان المنتج به عيب أو تالف لا تستخدم بعد الصيانة أو التلميع باستخدام أي من المواد التي من شأنها أن تضر العدسات استخدم فقط مياه نظيفة احفظ النظارات في حافظة مناسبة	
EN	EN ISO 12312-1:2013 / A1:2015	Do not use for looking at the sun directly Do not protect from artificial light sources (for example solarium) Do not protect eyes from mechanical risks such as impact Not suitable for driving at twilight or night Do not use if the product is faulty or damaged Clean with fresh water, never use detergents which could damage the lenses Only use original parts Store glasses in a suitable case	

CAT. 3
CE ERM

<p>HU EN ISO 12312-1:2013 / A1:2015</p> <ul style="list-style-type: none"> Ne névezzen véletlenségesen napba Ne használjon védelemként (pl. szolárium) Ne használja a szemét fizikai behatolás ellen Ne használja a szemvédő szemüveg mechanikai veszély ellen, például ütés ellen Ne használja a szemvédő szemüveget este, sötétben vagy éjszaka Ne használja a szemvédő szemüveget, ha a termék sérült vagy hibás Tisztítsd meg a szemvédő szemüveget csak tiszta vízzel Ne használj tisztítószereseket, amelyek károsíthatják a lencsét Ne használj tisztítószereseket, amelyek károsíthatják a lencsét Tartás a szemvédő szemüveg eredeti tartójában Tartás a szemvédő szemüveg eredeti tartójában 	<p>NL EN ISO 12312-1:2013 / A1:2015</p> <ul style="list-style-type: none"> Niet gebruiken om te kijken in direct zonlicht Niet gebruiken als bescherming tegen kunstmatige lichtbronnen (bijvoorbeeld zonnecabine) Niet gebruiken voor oogbescherming tegen mechanische gevaren zoals inschieten Niet gebruiken om te rijden tijdens het schemerig of in het donker of bij schemering Niet gebruiken als het product defect is of beschadigd Schoonmaken met helder water, gebruik geen schoonmaakmiddelen die de bril kan beschadigen Gebruik alleen originele onderdelen Bewaren in een passende etui 	<p>PT EN ISO 12312-1:2013 / A1:2015</p> <ul style="list-style-type: none"> Não usar para luz solar direta Não usar como proteção contra fontes de luz artificial (por exemplo, solário) Não usar para proteção física de danos mecânicos, como choque Não é adequado para dirigir ao entardecer ou à noite Não usar se o produto estiver com defeito ou danificado Limpe com água limpa, não use detergente que danifique as lentes Use apenas peças genuínas Armazene os óculos em um estojo adequado 	<p>RU EN ISO 12312-1:2013 / A1:2015</p> <ul style="list-style-type: none"> Не использовать для непосредственного наблюдения за солнцем Не использовать в качестве защиты от искусственных источников света (например, солярий) Не для использования в качестве защиты глаз от механических опасностей, таких как удар Не использовать для езды в сумерки или ночью Не использовать, если продукт поврежден или поврежден Очищать чистой водой, не использовать моющие средства, которые могут повредить линзы Использовать только оригинальные запасные части Хранить очки в подходящем чехле 	<p>SL EN ISO 12312-1:2013 / A1:2015</p> <ul style="list-style-type: none"> Ne uporabljati jih za neposredno gledanje v sonce Ne ščitijo umetnih virov svetlobe (kot na primer solarij) Ne ščitijo pred mehanskimi tveganji, kot je na primer udar Niso primerna za vožnjo v mraku ali ponoči Ne uporabljajte, če je izdelavo poškodovano ali oškodovano Čistite z čisto vodo, nikoli ne uporabljajte čistil, ki lahko poškodujejo lečo Uporabljajte samo originalne dele Čuvajte oblačila v primerljivi futri 	<p>UK EN ISO 12312-1:2013 / A1:2015</p> <ul style="list-style-type: none"> Не використовувати для прямого сонячного променів Не використовувати як захист від штучних джерел світла (наприклад, солярії) Не використовувати для захисту очей від механічних небезпек, таких як удар Не використовувати для воїни в сутінках або вночі Не використовувати, якщо виріб пошкоджено або пошкоджено Чистити чистою водою, не використовувати моючі засоби, які можуть пошкодити лінзу Використовувати лише оригінальні частини Зберігати в відповідній футрі
<p>IT EN ISO 12312-1:2013 / A1:2015</p> <ul style="list-style-type: none"> Non utilizzare per l'osservazione diretta del sole Non utilizzare come protezione dalle fonti di luce artificiale (esempio: solari) Non conviene alla protezione dell'occhio contro i rischi meccanici quali urti Non conviene alla guida dell'automobile al crepuscolo o di notte Non utilizzare se il prodotto è deteriorato o difettoso Lanciare con acqua pulita, non utilizzare alcun detergente che potrebbe danneggiare i vetri Utilizzare esclusivamente pezzi d'origine Systemare gli occhiali nell'apposito astuccio 	<p>PL EN ISO 12312-1:2013 / A1:2015</p> <ul style="list-style-type: none"> Nie używać do bezpośredniego światła słonecznego Nie używać jako ochrony przed sztucznymi źródłami światła (np. solarium) Nie należy do ochrony oczu przed uszkodzeniami mechanicznymi, takimi jak uderzenia Nie należy do jazdy po zmroku lub w nocy Nie używać, jeśli produkt jest uszkodzony lub uszkodzony Czyszczyć czystą wodą, nie używać detergentów, które mogą uszkodzić soczewki Używać tylko oryginalnych części Przechowywać okulary w odpowiednim przypadku 	<p>RO EN ISO 12312-1:2013 / A1:2015</p> <ul style="list-style-type: none"> A nu se folosi in lumina directa a soarelui Nu protejaza împotriva surselor de lumina artificiala (exemplu: solari) Nu protejaza ochi in caz de impact cu obiecte dure A nu se folosi la soferenie Nu folosiți produsul după apăsarea urmei de defectare A nu curăța cu apă Na lăsați detergenți permiți curățați pur apă curată Folosiți doar piese originale Produsul trebuie păstrat în ambalajul original 	<p>SK EN ISO 12312-1:2013 / A1:2015</p> <ul style="list-style-type: none"> Nepoužívať priamo sbečnú svetlo Nepoužívať ako ochranu pred umelými zdrojmi svetla (napr. Solarium) Nie je vhodný na ochranu očí pred mechanickými nebezpečenstvami, ako je napríklad úder Nie je vhodný na jazdu za súmraku alebo v noci Nepoužívať, ak je výrobok poškodený alebo poškodený Čistite čistou vodou, nepoužívajte čistiaci prostriedok, ktorý by poškodil skúsenosť Prichovávajte okuliare iba v vhodnom obale 	<p>CS EN ISO 12312-1:2013 / A1:2015</p> <ul style="list-style-type: none"> Nepoužívejte k přímému sledování slunce Nepoužívejte jako ochranu před umělými zdroji světla (např. Solarium) Nedobře je vhodná oči před mechanickými nebezpečnostmi, jako je například úder Není vhodný pro jízdu za soumraku nebo v noci Nepoužívejte, pokud je výrobek vadný nebo poškozený Čistěte čistou vodou, nepoužívejte čistící prostředky, které by poškodily sklo Průchovávajte okuliare v vhodném obalu 	

2.6. JEWELLERY – HAIR ACCESSORIES

SPECIFICITIES	TESTS	STANDARD	PIMKIE REQUIREMENTS
All Textile Parts (Even if 100%)	COMPOSITION	ISO 1833	+/- 3% No tolerance if 100%
Necklace	TENSILE RESISTANCE	EN71 part1 clause 8.4	No damage under 30 N
All Textile Parts	DETERMINATION OF PH OF AQUEOUS EXTRACT	EN ISO 3071	$4 \leq \text{pH} \leq 7,5$

Presence of non-textile parts of animal origin is indicated on the care label by the sentence "Contains non-textile parts of animal origin" (eg bone or nacre buttons, feather ornamentation, etc.)

If the result of the composition test is different from the order, you must notify your PIMKIE contact even if the difference remains within the legal tolerances.

2.7. UMBRELLA

SPECIFICITIES	TESTS	STANDARD	PIMKIE REQUIREMENTS
All Textile Parts (Even if 100%)	COMPOSITION	ISO 1833	+/- 3% No tolerance if 100%

If the result of the composition test is different from the order, you must notify your PIMKIE contact even if the difference remains within the legal tolerances.

3. CARE INSTRUCTIONS

For washable leather goods (belt / bag entirely made of textiles without metal fastenings), the cleaning symbols must respect the Ginetex graphic charter (see ISO 3758). They must be given in the following order:








Washing – Bleaching – Drying – Ironing – Dry Cleaning

The symbols and their meanings are available from <http://www.ginetex.net>

Unless instructions are given to the contrary, PIMKIE products will be labelled as follow:




Please note the following exceptions:

WASHING	
	If wool, viscose, silk or fragile trimmings (sequins, strass, beads, etc.)
	Si tissu veste / manteau non lavable en machine ou cuir
IRONING	
	If there are synthetic fibres (e.g. elastane, polyester, polyamide, etc.) or silk
	If there is viscose / modal
	If there is a coating, sequins / strass, swimwear or crinkle aspect
DRY CLEANING	
	If jacket / coat materials are not machine washable
	If leather

Please use the following special indications when required:

MATERIALS / CATEGORIES CONCERNED	SPECIAL INSTRUCTIONS
All PIMKIE products	Wash and iron inside out (if washing and ironing are permissible) Wash before wearing
Print / silk screen print	Wash with a colour gentle detergent
If there is colour degradation after non-compliant washing	If degradation with use of optical brighteners (see use of suppressor): wash with a colour gentle detergent
If colour is lost in the wash	If colour loss = 3/4: Wash with similar colours
If accessory is non-washable	Remove the accessories before washing
Leather	Professional leather clean only

Please refer to the "Care Label" and "Translation List" parts to find the translations of particular indications.



PARTE III
RESTRICTED
SUBSTANCES LIST

QUALITY

pimkie[®]

Version November 2021

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Statut	Author	Version	Modifications
Creation	V. DUWELTZ	FCPA-I25.1	-
Update	F.DESBARBIEUX	FCPA-I25.2	Document rewrite
Update	F.DESBARBIEUX	FCPA-I25.3	Addition of jewellery tests
Update	M. DERRADJI	Version September 2016	Document rewrite
Update	M. DERRADJI	Version May 2018	Common Requirements with other brands / REACH update
Update	M. DERRADJI	Version July 2019	Phthalates update
Update	M. DERRADJI	Version December 2020	Update allergen dyestuff, formaldehyde, heavy metals releasable (Nickel), heavy metal total content, § 4 Tests to be conduct
Update	M. DERRADJI	Version November 2021X	§3.9.1 Azoic Dyestuffs - § 3.9.4 Carcinogenic dyes - §3.13.2 Harmonized Standard - § 3.18 PAH - § 4 Tests to be conduct

1. PREAMBLE

The BIZZBEE, GRAIN DE MALICE, JULES, ORSAY, PIMKIE, ROUGE GORGE, TAPE A L'OEIL retail companies are referred to as "The Principal" in the following. Each retail company is independent.

For the purposes of this Toxicological Specifications Book, the term "**Business Partner**" will mean any enterprise that provides PIMKIE with the final product or with materials or products used in the final product, that performs work or that provides services.

This document combines all the toxicological requirements that the Business Partner must respect for all products made for PIMKIE. Accepting an order for PIMKIE implies the Business Partner's full and unreserved compliance with these toxicological specifications.

Chemical substances not listed in this document which are categorized as SVHC, CMR, PBT or vPvB can only be used with the agreement of brand's quality manager.

If you have any queries about this document, please contact your PIMKIE Quality contact.

2. REACH REGULATION

2.1. WHAT IS REACH ?

REACH (Regulation Evaluation Authorization of Chemicals) is a European regulation adopted in December 2006 (Regulation (EC) No 1907/2006). It replaces more than 40 existing directives which do not cover all chemical substances.

The main goal of REACH regulation is to protect and preserve human health and environment from the adverse effects of dangerous chemicals by encouraging the chemical industry to develop substances which are safer for human health and environment.

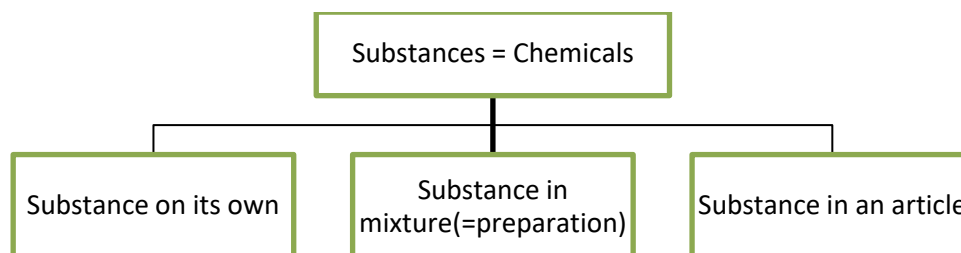
Manufacturers are now responsible to provide any information about the dangers of their products, evaluating them and managing the associated risks. Manufacturers must prove that their products are non-toxic.

The Principal imports and sells on the European market products which can contain dangerous chemicals; it must comply with the REACH regulation.

* REACH = Regulation Evaluation Authorization of Chemicals

2.2. DEFINITIONS

The 3 categories affected by REACH are:



Substance	Chemical elements and natural components obtained via a manufacturing process.
Substance in mixture	Mixtures or solutions composed of at least two substances.
Substance in article	An article contains one or more substance(s) intended to be released under normal or reasonably foreseeable conditions of use
Article	An object which during production is given a special shape, surface or design which determines its function to a greater degree than does its chemical composition.
Substance of Very High Concern	A SVHC is a substance with one or more of the following properties: Carcinogenic } (CMR) Mutagenic } Reprotoxic } Persistent, bio accumulative and toxic (PBT) Very persistent and very bio accumulative (vPvB) Equivalent Concern: Where there is scientific evidence of probable serious effects to human health or the environment which give rise to an equivalent level of concern.
Candidate list	List of SVHC subject to Authorization list. https://echa.europa.eu/fr/candidate-list-table
Authorization	List of SVHC for which companies have to apply for an authorization to continue or start using and placing substances on the market. = Annex XIV https://echa.europa.eu/fr/authorisation-list
Restriction	List of substance for which the use or the placing on the market is banned = Annex XVII https://echa.europa.eu/fr/substances-restricted-under-reach

2.3. REACH AND THE CONSUMERS

The Principal has the obligation to reply to any customers' questions regarding the SVHC in the Candidate list in their articles.

3. RESTRICTED SUBSTANCES LIST

Articles produced by the Business Partners for The Principal must meet all European legal restrictions and as well all The Principal RSL requirements regarding chemical substances.

3.1. ALKYL PHENOL ETHOXYLATES (APEO)

Scope	APEOs are used as detergents, blasting media, wetting agents, emulsifying agents or dispersants for dyes or prints and even as impregnating agents. In leather tanning, APEOs are used as cleaning agents or as a finish. In silk production, APEOs can be used as release agents. They can also be used for preparing pigments and colorants.																	
Standard	EN ISO 18254-1 (textile) EN ISO 18218 -1(leather)																	
Requirements	<table border="1"> <thead> <tr> <th style="background-color: #0070C0; color: white;">Substances</th> <th style="background-color: #0070C0; color: white;">CAS Nb</th> <th style="background-color: #0070C0; color: white;">Requirements</th> </tr> </thead> <tbody> <tr> <td>Nonylphenols (NP)</td> <td>25154-52-3</td> <td>10 ppm</td> </tr> <tr> <td>Nonylphenoethoxylates (NPEO)</td> <td>9016-45-9</td> <td>100 ppm</td> </tr> <tr> <td>Octylphenols (OP)</td> <td>27193-28-8</td> <td>10 ppm</td> </tr> <tr> <td>Octylphenoethoxylates (OPEO)</td> <td>9063-89-2</td> <td>100 ppm</td> </tr> </tbody> </table>			Substances	CAS Nb	Requirements	Nonylphenols (NP)	25154-52-3	10 ppm	Nonylphenoethoxylates (NPEO)	9016-45-9	100 ppm	Octylphenols (OP)	27193-28-8	10 ppm	Octylphenoethoxylates (OPEO)	9063-89-2	100 ppm
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3.2. ARYLAMNINES SALTS

Scope	Used for dyeing																	
Standard																		
Requirements	<table border="1"> <thead> <tr> <th style="background-color: #0070C0; color: white;">Substances</th> <th style="background-color: #0070C0; color: white;">CAS Nb</th> <th style="background-color: #0070C0; color: white;">Requirements</th> </tr> </thead> <tbody> <tr> <td>Chlorhydrate of 2,4,5-trimethylaniline</td> <td>21436-97-5</td> <td>30 ppm</td> </tr> <tr> <td>Sulfate of 4-methoxy-m-phenylene diammonium; Sulfate of 2,4-diaminoanisole</td> <td>39156-41-7</td> <td>30 ppm</td> </tr> <tr> <td>Acetate de 2-naphtylammonium</td> <td>553-00-4</td> <td>30 ppm</td> </tr> <tr> <td>Chloride de 4-chloro-o-toluidinium</td> <td>3165-93-3</td> <td>30 ppm</td> </tr> </tbody> </table>			Substances	CAS Nb	Requirements	Chlorhydrate of 2,4,5-trimethylaniline	21436-97-5	30 ppm	Sulfate of 4-methoxy-m-phenylene diammonium; Sulfate of 2,4-diaminoanisole	39156-41-7	30 ppm	Acetate de 2-naphtylammonium	553-00-4	30 ppm	Chloride de 4-chloro-o-toluidinium	3165-93-3	30 ppm
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3.3. ASBESTOS

Scope	Asbestos can be used as a fiber																					
Standard	Microscopic examination																					
Requirements	<table border="1"> <thead> <tr> <th>Substances</th> <th>CAS Nb</th> <th>Requirements</th> </tr> </thead> <tbody> <tr> <td>Actinolite</td> <td>77536-66-4</td> <td>ND</td> </tr> <tr> <td>Amosite</td> <td>12172-73-5</td> <td>ND</td> </tr> <tr> <td>Anthophyllite</td> <td>77536-67-5</td> <td>ND</td> </tr> <tr> <td>Chrysotile</td> <td>12001-29-5</td> <td>ND</td> </tr> <tr> <td>Crocidolite</td> <td>12001-28-4</td> <td>ND</td> </tr> <tr> <td>Trémolite</td> <td>77536-68-6</td> <td>ND</td> </tr> </tbody> </table>	Substances	CAS Nb	Requirements	Actinolite	77536-66-4	ND	Amosite	12172-73-5	ND	Anthophyllite	77536-67-5	ND	Chrysotile	12001-29-5	ND	Crocidolite	12001-28-4	ND	Trémolite	77536-68-6	ND
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Trémolite	77536-68-6	ND																				

3.4. CHLORINATED ORGANIC CARRIERS

Scope	Chlorinated organic carriers are used as carriers in the polyester or wool-polyester mix dyeing process. They can also be used as solvents.																																	
Standard	DIN 54232, GC-MS																																	
Requirements	<table border="1"> <thead> <tr> <th>Substances</th> <th>CAS Nb</th> <th>Requirements</th> </tr> </thead> <tbody> <tr> <td>Hexachlorobenzene</td> <td>118-74-1</td> <td>1 ppm</td> </tr> <tr> <td>Tetrachlorobenzenes</td> <td>634-66-2</td> <td>1 ppm</td> </tr> <tr> <td>Dichlorobenzenes</td> <td>95-50-1, 541-73-1, 106-46-7</td> <td>1 ppm</td> </tr> <tr> <td>Trichlorotoluenes</td> <td>2077-46-5, 6639-30-1, 94-99-5, 2014-83-7, 102-47-6, 98-07-7</td> <td>1 ppm</td> </tr> <tr> <td>Dichlorotoluenes</td> <td>95-73-8, 118-69-4, 95-75-0, 19398-61-9</td> <td>1 ppm</td> </tr> <tr> <td>Pentachlorobenzenes</td> <td>608-93-5</td> <td>1 ppm</td> </tr> <tr> <td>Trichlorobenzenes</td> <td>87-61-6, 120-82-1, 108-70-3</td> <td>1 ppm</td> </tr> <tr> <td>Tétrachlorotoluene</td> <td>5216-25-1, 81-19-6, 134-25-8</td> <td>1 ppm</td> </tr> <tr> <td>Pentachlorotoluenes</td> <td>877-11-2</td> <td>1 ppm</td> </tr> <tr> <td>Chlorotoluene</td> <td>95-49-8, 108-41-8, 106-43-4, 100-44-7</td> <td>1 ppm</td> </tr> </tbody> </table>	Substances	CAS Nb	Requirements	Hexachlorobenzene	118-74-1	1 ppm	Tetrachlorobenzenes	634-66-2	1 ppm	Dichlorobenzenes	95-50-1, 541-73-1, 106-46-7	1 ppm	Trichlorotoluenes	2077-46-5, 6639-30-1, 94-99-5, 2014-83-7, 102-47-6, 98-07-7	1 ppm	Dichlorotoluenes	95-73-8, 118-69-4, 95-75-0, 19398-61-9	1 ppm	Pentachlorobenzenes	608-93-5	1 ppm	Trichlorobenzenes	87-61-6, 120-82-1, 108-70-3	1 ppm	Tétrachlorotoluene	5216-25-1, 81-19-6, 134-25-8	1 ppm	Pentachlorotoluenes	877-11-2	1 ppm	Chlorotoluene	95-49-8, 108-41-8, 106-43-4, 100-44-7	1 ppm
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3.5. CHLORINATED PARAFFIN

Standard	EN ISO 18219											
Requirements	<table border="1"> <thead> <tr> <th>Substances</th> <th>CAS Nb</th> <th>Requirements</th> </tr> </thead> <tbody> <tr> <td>Short-chain chlorinated paraffin (SCCP) C10-C13</td> <td>85535-84-8</td> <td>ND</td> </tr> <tr> <td>Medium-chain chlorinated paraffin (MCCP) C14-C17</td> <td>85535-85-9</td> <td>ND</td> </tr> </tbody> </table>			Substances	CAS Nb	Requirements	Short-chain chlorinated paraffin (SCCP) C10-C13	85535-84-8	ND	Medium-chain chlorinated paraffin (MCCP) C14-C17	85535-85-9	ND
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	Short-chain chlorinated paraffin (SCCP) C10-C13	85535-84-8	ND									
Medium-chain chlorinated paraffin (MCCP) C14-C17	85535-85-9	ND										

3.6. CHLOROPHENOLS

Scope	Chlorophenols are sometimes used to prevent molding during cotton-growing and fabric storage and transport. PCPs/TeCPs can be used as preservatives for printing pastes																																						
Standard	EN ISO 1707 XPG 08-015 §64 LFGB B82.02-08																																						
Requirements	<table border="1"> <thead> <tr> <th>Substances</th> <th>CAS Nb</th> <th>Requirements</th> </tr> </thead> <tbody> <tr> <td>Pentachlorophenol (PCP)</td> <td>87-86-5</td> <td>ND</td> </tr> <tr> <td>2,3,5,6 - Tetrachlorophenol (TeCP)</td> <td>935-95-5</td> <td>ND</td> </tr> <tr> <td>2,3,4,6 - Tetrachlorophenol (TeCP)</td> <td>58-90-2</td> <td>ND</td> </tr> <tr> <td>2,3,4,5 - Tetrachlorophenol (TeCP)</td> <td>4901- 59-3</td> <td>ND</td> </tr> <tr> <td>2,4,5 - Trichlorophenol</td> <td>95-95-4</td> <td>ND</td> </tr> <tr> <td>2,4,6-Trichlorophenol</td> <td>88-06-2</td> <td>ND</td> </tr> <tr> <td>2,3,5-Trichlorophenol</td> <td>933-78-8</td> <td>ND</td> </tr> <tr> <td>3,4,5-Trichlorophenol</td> <td>609-19-8</td> <td>ND</td> </tr> <tr> <td>2,3,6-Trichlorophenol</td> <td>933-75-5</td> <td>ND</td> </tr> <tr> <td>2,3,4-Trichlorophenol</td> <td>15950-66-0</td> <td>ND</td> </tr> <tr> <td>o-Phenylphenol (OPP)</td> <td>90-43-7</td> <td>ND</td> </tr> </tbody> </table>			Substances	CAS Nb	Requirements	Pentachlorophenol (PCP)	87-86-5	ND	2,3,5,6 - Tetrachlorophenol (TeCP)	935-95-5	ND	2,3,4,6 - Tetrachlorophenol (TeCP)	58-90-2	ND	2,3,4,5 - Tetrachlorophenol (TeCP)	4901- 59-3	ND	2,4,5 - Trichlorophenol	95-95-4	ND	2,4,6-Trichlorophenol	88-06-2	ND	2,3,5-Trichlorophenol	933-78-8	ND	3,4,5-Trichlorophenol	609-19-8	ND	2,3,6-Trichlorophenol	933-75-5	ND	2,3,4-Trichlorophenol	15950-66-0	ND	o-Phenylphenol (OPP)	90-43-7	ND
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o-Phenylphenol (OPP)	90-43-7	ND																																					

3.7. DIISOCYANATES

Scope	Diisocyanates are mainly use for the fabrication of polyurethane																													
Standard	DIN EN 13130-8																													
Requirements	<table border="1"> <thead> <tr> <th>Substances</th> <th>CAS Nb</th> <th>Requirements</th> </tr> </thead> <tbody> <tr> <td>HDI (Hexamethylene diisocyanate)</td> <td>822-06-0</td> <td>ND</td> </tr> <tr> <td>IPDI (Isophorone diisocyanate)</td> <td>4098-71-9</td> <td>ND</td> </tr> <tr> <td>TDI (2,4-Toluene diisocyanate)</td> <td>584-84-9</td> <td>ND</td> </tr> <tr> <td>TDI (2,6-Toluene diisocyanate)</td> <td>91-08-7</td> <td>ND</td> </tr> <tr> <td>2.2'-MDI (2.2'-Diphenylmethane diisocyanate)</td> <td>2536-05-2</td> <td>ND</td> </tr> <tr> <td>2.4'-MDI (2.4'-Diphenylmethane diisocyanate)</td> <td>5873-54-1</td> <td>ND</td> </tr> <tr> <td>4.4'-MDI (4.4'-Diphenylmethane diisocyanate)</td> <td>101-68-8</td> <td>ND</td> </tr> <tr> <td>TMXD (Tetramethylxylene diisocyanate)</td> <td>2778-42-9</td> <td>ND</td> </tr> </tbody> </table>			Substances	CAS Nb	Requirements	HDI (Hexamethylene diisocyanate)	822-06-0	ND	IPDI (Isophorone diisocyanate)	4098-71-9	ND	TDI (2,4-Toluene diisocyanate)	584-84-9	ND	TDI (2,6-Toluene diisocyanate)	91-08-7	ND	2.2'-MDI (2.2'-Diphenylmethane diisocyanate)	2536-05-2	ND	2.4'-MDI (2.4'-Diphenylmethane diisocyanate)	5873-54-1	ND	4.4'-MDI (4.4'-Diphenylmethane diisocyanate)	101-68-8	ND	TMXD (Tetramethylxylene diisocyanate)	2778-42-9	ND
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3.8. DYMETHYLFUMARATE

Scope	DMF is used as a fungicide in textiles, shoes and leather. It can be found in moisture-absorbing sachets but also applied to products in powder or tablet form								
Standard	Extraction GC-MS ISO/TS 16186								
Requirements	<table border="1"> <thead> <tr> <th>Substances</th> <th>CAS Nb</th> <th>Requirements</th> </tr> </thead> <tbody> <tr> <td>Dimethylfumarate (DMFu)</td> <td>624-49-7</td> <td>0,1 ppm</td> </tr> </tbody> </table>			Substances	CAS Nb	Requirements	Dimethylfumarate (DMFu)	624-49-7	0,1 ppm
Substances	CAS Nb	Requirements							
Dimethylfumarate (DMFu)	624-49-7	0,1 ppm							

3.9. DYES

3.9.1. AZOIC DYESTUFFS (AROMATIC AMINES)

Scope	Azo dyes and pigments in textile, leather and prints which, through the chemical reduction of one, several azo compounds, could release one, or several of the amines listed below																																																																																									
Standard	EN 14362-1:2012 (textile) & EN 14362-3 (4-aminoazobenzene) EN ISO 17234-1 (cuir) & EN ISO 17234-2 (4-aminoazobenzene)																																																																																									
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3.9.2. ALLERGEN DYESTUFFS

Scope	Dyeing textile and leather products																																																																																
Standard	DIN 54231																																																																																
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3.9.3. DYES WITH ENVIRONMENTAL ISSUES (NAVY BLUE)

Scope	Dyeing textile and leather products											
Standard	GC-MS or LC-MS											
Requirements	<table border="1"> <thead> <tr> <th>Substances</th> <th>CAS Nb</th> <th>Requirements</th> </tr> </thead> <tbody> <tr> <td>Navy blue 018112</td> <td>118685-33-9</td> <td>ND</td> </tr> <tr> <td>$C_{46}H_{30}CrN_{10}O_2OS_2 \cdot 3Na$</td> <td>405-665-4</td> <td>ND</td> </tr> </tbody> </table>			Substances	CAS Nb	Requirements	Navy blue 018112	118685-33-9	ND	$C_{46}H_{30}CrN_{10}O_2OS_2 \cdot 3Na$	405-665-4	ND
Substances	CAS Nb	Requirements										
Navy blue 018112	118685-33-9	ND										
$C_{46}H_{30}CrN_{10}O_2OS_2 \cdot 3Na$	405-665-4	ND										

3.9.4. CARCINOGENIC DYES

Scope	Dyeing textile and leather products		
Standard	DIN 54231		
Requirements	Substances	CAS Nb	Requirements
	C.I. Acid Red 73	5413-75-2	5 ppm
	C.I. Acid Red 26	3761-53-3	5 ppm
	C.I. Acid Red 114	6459-94-5	5 ppm
	C.I. Basic Red 9	569-61-9	5 ppm
	C.I. Basic Violet 3	548-62-9	5 ppm
	C.I. Basic Violet 14	632-99-5	5 ppm
	C.I. Basic Blue 26	2580-56-5	5 ppm
	C.I. Direct Black 38	1937-37-7	5 ppm
	C.I. Direct Blue 1	2610-05-1	5 ppm
	C.I. Direct Blue 6	2602-46-2	5 ppm
	C.I. Direct Blue 15	2429-74-5	5 ppm
	C.I. Direct Red 28	573-58-0	5 ppm
	C.I. Direct Brown 95	16071-86-6	5 ppm
	C.I. Disperse orange 11	82-28-0	5 ppm
	C.I. Disperse Orange 149	85136-74-9	5 ppm
	C.I. Disperse Yellow 3	2832-40-8	5 ppm
	C.I. Disperse Blue 1	2475-45-8	5 ppm
	C.I. Solvent Blue 4	6786-83-0	5 ppm
Michler's base	101-61-1	5 ppm	
4,4'-bis(dimethylamino)-4''-(methylamino)trityl alcohol	561-41-1	5 ppm	
4- [4,4 '-bis (dimethylamino) benzhydrylidene] cyclohexa-2.5-dien 1-ylidene] dimethylammonium chloride; C.I Basic Violet 3 with $\geq 0.1\%$ Michler's Ketone (n° CE 202-027-5)	548-62-9	5 ppm $\geq 0.1\%$ ketone	

3.9.5. PIGMENT DYES

Scope	Dyeing textile and leather products		
Standard	DIN 54231		
Requirements	Substances	CAS Nb	Requirements
	Lead chromate	7758-97-6	30 ppm
	Chromate Red, Mobyldte red and sulphate red (C.I. Pigment Red 104)	12656-85-8	30 ppm
	Jaune de sulfochromate de plomb (C.I.Pigment Yellow 34)	1344-37-2	30 ppm
	Lead dinitrate	10099-74-8	30 ppm
	Lead oxide (lead monoxide)	1317-36-8	30 ppm
	Lead tetroxide (orange lead)	1314-41-6	30 ppm
	Lead diacetate	301-04-02	30 ppm

3.10. FLAME RETARDANTS

Standard	EN ISO 18219(SCCP) GC-MS or LC-MS																																																											
Requirements	<table border="1"> <thead> <tr> <th>Substances</th> <th>CAS Nb</th> <th>Requirements</th> </tr> </thead> <tbody> <tr> <td>Short-chain chlorinated paraffins (SCCP) C10-C13</td> <td>85535-84-8</td> <td>ND</td> </tr> <tr> <td>Heptabromodiphenyl ether</td> <td>446255-22-7 207122-16-5</td> <td>ND</td> </tr> <tr> <td>Hexabromobiphenyl</td> <td>36355-01-8</td> <td>ND</td> </tr> <tr> <td>Hexabromodiphenyl ether</td> <td>68631-49-2 207122-15-4</td> <td>ND</td> </tr> <tr> <td>Pentachlorobenzenes</td> <td>608-93-5</td> <td>ND</td> </tr> <tr> <td>Tetrabromodiphenyl ether</td> <td>5436-43-1</td> <td>ND</td> </tr> <tr> <td>Pentabromodiphenyl ether (PentaBDE)</td> <td>32534-81-9 60348-60-9</td> <td>ND</td> </tr> <tr> <td>Polybromobiphenyls (PBB)</td> <td>59536-65-1</td> <td>ND</td> </tr> <tr> <td>Tris-(2,3-dibromopropyl)- phosphate (TRIS)</td> <td>126-72-7</td> <td>ND</td> </tr> <tr> <td>Tris - (aziridinyl) - phosphineoxide (TEPA)</td> <td>545-55-1</td> <td>ND</td> </tr> <tr> <td>Octabromodiphenylether (OctaBDE)</td> <td>32536-52-0</td> <td>ND</td> </tr> <tr> <td>Bis(2,3-dibromopropyl) phosphate (BBP)</td> <td>5412-25-9</td> <td>ND</td> </tr> <tr> <td>Bis(2,3-dibromopropylether) of tetrabromobisphenol (BDBPT)</td> <td>21850-44-2</td> <td>ND</td> </tr> <tr> <td>Hexabromocyclododecane (HBCDD)</td> <td>25637-99-4</td> <td>ND</td> </tr> <tr> <td>Tris-(2-chloroethyl)-phosphate (TCEP)</td> <td>115-96-8</td> <td>ND</td> </tr> <tr> <td>Decabromodiphenyl Ether (DecaBDE)</td> <td>1163-19-5</td> <td>ND</td> </tr> <tr> <td>Boric Acid</td> <td>10043-35-3 11113-50-1</td> <td>ND</td> </tr> <tr> <td>Tris(1,3-dichloro-2- propyl) phosphate (TDCPP)</td> <td>13674-87 -8</td> <td>ND</td> </tr> </tbody> </table>			Substances	CAS Nb	Requirements	Short-chain chlorinated paraffins (SCCP) C10-C13	85535-84-8	ND	Heptabromodiphenyl ether	446255-22-7 207122-16-5	ND	Hexabromobiphenyl	36355-01-8	ND	Hexabromodiphenyl ether	68631-49-2 207122-15-4	ND	Pentachlorobenzenes	608-93-5	ND	Tetrabromodiphenyl ether	5436-43-1	ND	Pentabromodiphenyl ether (PentaBDE)	32534-81-9 60348-60-9	ND	Polybromobiphenyls (PBB)	59536-65-1	ND	Tris-(2,3-dibromopropyl)- phosphate (TRIS)	126-72-7	ND	Tris - (aziridinyl) - phosphineoxide (TEPA)	545-55-1	ND	Octabromodiphenylether (OctaBDE)	32536-52-0	ND	Bis(2,3-dibromopropyl) phosphate (BBP)	5412-25-9	ND	Bis(2,3-dibromopropylether) of tetrabromobisphenol (BDBPT)	21850-44-2	ND	Hexabromocyclododecane (HBCDD)	25637-99-4	ND	Tris-(2-chloroethyl)-phosphate (TCEP)	115-96-8	ND	Decabromodiphenyl Ether (DecaBDE)	1163-19-5	ND	Boric Acid	10043-35-3 11113-50-1	ND	Tris(1,3-dichloro-2- propyl) phosphate (TDCPP)	13674-87 -8	ND
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3.11. FINISHING AGENTS

Standard	Solvent extraction followed by LC-MS								
Requirements	<table border="1"> <thead> <tr> <th>Substances</th> <th>CAS Nb</th> <th>Requirements</th> </tr> </thead> <tbody> <tr> <td>Perfluorononan-1-oic-acid and its sodium and ammonium salts</td> <td>375-95-1, 21049-39-8, 4149-60-4</td> <td>1000 ppm</td> </tr> </tbody> </table>			Substances	CAS Nb	Requirements	Perfluorononan-1-oic-acid and its sodium and ammonium salts	375-95-1, 21049-39-8, 4149-60-4	1000 ppm
Substances	CAS Nb	Requirements							
Perfluorononan-1-oic-acid and its sodium and ammonium salts	375-95-1, 21049-39-8, 4149-60-4	1000 ppm							

3.12. FORMALDEHYDE

Scope	Formaldehyde (or the release of formaldehyde compounds) can be used in, for example, pre-shrinking treatments, easy cleaning treatments and pre-wrinkle treatments for fabrics, and for securing or protecting dyes or prints								
Standard	ISO 14184-1 (Textiles) / ISO 17226-1 (Leather)								
Requirements	<table border="1"> <thead> <tr> <th>CAS Nb</th> <th>Requirements</th> <th>CAS Nb</th> </tr> </thead> <tbody> <tr> <td>Formaldehyde</td> <td>50-00-0</td> <td>16 ppm (Baby) 75 ppm (Other)</td> </tr> </tbody> </table>			CAS Nb	Requirements	CAS Nb	Formaldehyde	50-00-0	16 ppm (Baby) 75 ppm (Other)
CAS Nb	Requirements	CAS Nb							
Formaldehyde	50-00-0	16 ppm (Baby) 75 ppm (Other)							

3.13. HEAVY METALS

3.13.1. HEAVY METALS – EXTRACTABLE

Scope	Textile & Trims Heavy metals are used as pigments in textile and plastic dyes and also as stabilizers in the production of plastic.																																				
Standard	Extractable Content: Extraction with acid perspiration according to EN ISO 105-E04																																				
Requirements	<table border="1"> <thead> <tr> <th>Substances</th> <th>CAS Nb</th> <th>Requirements</th> </tr> </thead> <tbody> <tr> <td>Antimony (Sb)</td> <td>7440-36-0</td> <td>30 ppm</td> </tr> <tr> <td>Arsenic (As)</td> <td>7440-38-2</td> <td>Baby < 0,2 ppm Other < 1 ppm</td> </tr> <tr> <td>Barium (Ba)</td> <td>7440-39-3</td> <td>30 ppm</td> </tr> <tr> <td>Cadmium (Cd)</td> <td>7440-43-9</td> <td>0,1 ppm</td> </tr> <tr> <td>Chromium (Cr)</td> <td>7440-47-3</td> <td>Baby < 1 ppm Other < 2 ppm</td> </tr> <tr> <td>Chromium VI (Cr VI)</td> <td>18540-29-9</td> <td>1 ppm</td> </tr> <tr> <td>Cobalt (Co)</td> <td>7440-48-4</td> <td>Baby < 1 ppm Other < 4 ppm</td> </tr> <tr> <td>Copper (Cu)</td> <td>7440-50-8</td> <td>Baby < 25 ppm Other < 50 ppm</td> </tr> <tr> <td>Lead (Pb)</td> <td>7439-92-1</td> <td>Baby < 0,2 ppm Other < 1 ppm</td> </tr> <tr> <td>Mercury (Hg)</td> <td>7439-97-6</td> <td>0,02 ppm</td> </tr> <tr> <td>Nickel (Ni)</td> <td>7440-02-0</td> <td>Baby < 1 ppm Other < 4 ppm</td> </tr> </tbody> </table>	Substances	CAS Nb	Requirements	Antimony (Sb)	7440-36-0	30 ppm	Arsenic (As)	7440-38-2	Baby < 0,2 ppm Other < 1 ppm	Barium (Ba)	7440-39-3	30 ppm	Cadmium (Cd)	7440-43-9	0,1 ppm	Chromium (Cr)	7440-47-3	Baby < 1 ppm Other < 2 ppm	Chromium VI (Cr VI)	18540-29-9	1 ppm	Cobalt (Co)	7440-48-4	Baby < 1 ppm Other < 4 ppm	Copper (Cu)	7440-50-8	Baby < 25 ppm Other < 50 ppm	Lead (Pb)	7439-92-1	Baby < 0,2 ppm Other < 1 ppm	Mercury (Hg)	7439-97-6	0,02 ppm	Nickel (Ni)	7440-02-0	Baby < 1 ppm Other < 4 ppm
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Nickel (Ni)	7440-02-0	Baby < 1 ppm Other < 4 ppm																																			

Scope	Leather						
Standard	EN ISO 17075 aging method						
Requirements	<table border="1"> <thead> <tr> <th>Substances</th> <th>CAS Nb</th> <th>Requirements</th> </tr> </thead> <tbody> <tr> <td>Chromium VI</td> <td>18540-29-9</td> <td>3 ppm</td> </tr> </tbody> </table>	Substances	CAS Nb	Requirements	Chromium VI	18540-29-9	3 ppm
Substances	CAS Nb	Requirements					
Chromium VI	18540-29-9	3 ppm					

3.13.2. HEAVY METALS – RELEASABLE

Scope	Nickel is mainly used for covering alloys, and improving corrosion resistance and alloys' hardness. Nickel is a key element in the production of stainless steel.						
Standard	EN 1811-2011 + A1 : 2015 / EN 12472 : 2020 EN 16128 (Sunglasses)						
Requirements	<table border="1"> <thead> <tr> <th>Substances</th> <th>CAS Nb</th> <th>Requirements</th> </tr> </thead> <tbody> <tr> <td>Nickel</td> <td>7440-02-0</td> <td>0,20 µg/cm²/week (piercing) 0.50 µg/cm²/week</td> </tr> </tbody> </table>	Substances	CAS Nb	Requirements	Nickel	7440-02-0	0,20 µg/cm ² /week (piercing) 0.50 µg/cm ² /week
Substances	CAS Nb	Requirements					
Nickel	7440-02-0	0,20 µg/cm ² /week (piercing) 0.50 µg/cm ² /week					

3.13.3. HEAVY METALS – SOLUBLE

Scope	Garment components		
Standard	Extraction with simulated gastric solution according to EN 71-3:1995		
Requirements	Substances	CAS Nb	Requirements
	Antimony (Sb)	7440-36-0	60 ppm
	Arsenic (As)	7440-38-2	25 ppm
	Barium (Ba)	7440-39-3	1000 ppm
	Cadmium (Cd)	7440-43-9	75 ppm
	Chromium (Cr)	7440-47-3	60 ppm
	Lead (Pb)	7439-92-1	90 ppm
	Mercury (Hg)	7439-97-6	60 ppm
	Selenium	7782-49-2	500 ppm

3.13.4. HEAVY METALS – TOTAL CONTENT

Standard	Cadmium : EN 1122:2001 Lead: CPSC-CH-E1001-08 (metal part) and CPSC-CH-E1002-08(substrate nonmetallic) DIN EN ISO 17072-1 Cobalt dichloride: ICP/MS		
Requirements	Substances	CAS Nb	Requirements
	Cadmium and its components	7440-43-9	100 ppm (metal part) 300 ppm (coating)
	Lead and its components	7439-92-1	90 ppm (coating) 200 ppm (plastic jewelry or rubber) 300 ppm (leather and other materials)
	Cobalt dichloride (only for desiccants)	7646-79-9	ND

3.14. ORGANOTIN COMPOUNDS

Scope	Organotin compounds are used to stabilize plastics and are particularly present in polyurethane		
Standard	ISO 17353		
Requirements	Substances	CAS Nb	Requirements
	Tributyltin (TBT) + compounds	56573-85-4	ND
	Triphenyltin (TPhT) + compounds	668-34-8	ND
	Dibutyltin (DBT) + compounds	1002-53-5	ND
	Diocetyl tin (DOT) + compounds	15231-44-4	ND
	Bis(tributyltin)oxide (TBTO)	56-35-9	ND
	Dibutyltin dichloride (DBTC)	683-18-1	ND
	Monobutyltin (MBT) compounds	78763-54-9	ND
	Monooctyltin (MOT) compounds	Variés	ND
	Tricyclohexyltin (TCyHT)	6056-50-4	ND
	Triocetyl tin (TOT)	250252-89-2	ND
	Tripropyltin (TPT)	761-44-4	ND

3.15. PERFLUORINATED CHEMICALS

Scope	Polyfluorocarbons are surfactants, stable agents, and are temperature-, water- and grease-resistant. They are used as additives in cleaning agents and in impregnation techniques											
Standard	Solvent extraction, LC-MS CEN/TS 15968											
Requirements	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="background-color: #0070C0; color: white;">Substances</th> <th style="background-color: #0070C0; color: white;">CAS Nb</th> <th style="background-color: #0070C0; color: white;">Requirements</th> </tr> </thead> <tbody> <tr> <td>Perfluorooctanesulfonates (PFOS) and compounds</td> <td>1763-23-1/Various</td> <td>ND</td> </tr> <tr> <td>Perfluorooctane acid (PFOA) and compounds</td> <td>335-67-1</td> <td>ND</td> </tr> </tbody> </table>			Substances	CAS Nb	Requirements	Perfluorooctanesulfonates (PFOS) and compounds	1763-23-1/Various	ND	Perfluorooctane acid (PFOA) and compounds	335-67-1	ND
Substances	CAS Nb	Requirements										
Perfluorooctanesulfonates (PFOS) and compounds	1763-23-1/Various	ND										
Perfluorooctane acid (PFOA) and compounds	335-67-1	ND										

3.16. PHTHALATES

Scope	Used to soften plasticizers for plastics, printing pastes, adhesives and paints for other products, lacquers, varnishes and solvents, plastic materials or prints may also contain phthalates																																																														
Standard	EN 14389 : 2014																																																														
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Substances	CAS Nb	Requirements																																																													
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Bis(2-ethylhexyl) phthalate (DEHP)	117-81-7	1000 ppm * **																																																													
Di-isobutyl phthalate (DiBP)	84-69-5	1000 ppm *																																																													
Di-“isodecyl phthalate (DIDP)	26761-40-0 68515-49-1	1000 ppm **																																																													
Di-“isononyl” phthalate (DINP)	28553-12-0 68515-48-0	1000 ppm **																																																													
Di-iso-pentyl phthalate (DIPP)	605-50-5	1000 ppm																																																													
Di-n-hexyl phthalate (DnHP)	84-75-3	1000 ppm																																																													
Di-n-octyl phthalate (DNOP)	117-84-0	1000 ppm **																																																													
1,2-Benzenedicarboxylic acid, di-C6-8-branched alkyl esters, C7-rich (DIHP)	71888-89-6	1000 ppm																																																													
1,2-Benzenedicarboxylic acid, di-C7-11-branched and linear alkyl esters (DHNUP)	68515-42-4	1000 ppm																																																													
Bis(2-methoxyethyl) phthalate (BMEP)	117-82-8	1000 ppm																																																													
N-pentyl-isopentyl phthalate	776297-69-9	1000 ppm																																																													
Di-n-pentyl phthalate (DnPP)	131-18-0	1000 ppm																																																													

3.17. PH VALUE

Scope	The pH value is directly linked to the textile or leather dyeing process							
Standard	EN ISO 3071 (textile) EN ISO 4045 (leather)							
Requirements	<table border="1"> <thead> <tr> <th>Specifications</th> <th>Requirements</th> </tr> </thead> <tbody> <tr> <td>Textile</td> <td>4,0 < pH < 7,5</td> </tr> <tr> <td>Leather</td> <td>4,0 < pH < 6</td> </tr> </tbody> </table>		Specifications	Requirements	Textile	4,0 < pH < 7,5	Leather	4,0 < pH < 6
	Specifications	Requirements						
	Textile	4,0 < pH < 7,5						
Leather	4,0 < pH < 6							

3.18. POLYCYCLIC AROMATIC HYDROCARBONS (PAH)

Standard	DIN ISO 18287 modified AFPS GS 2014																																			
Requirements	<table border="1"> <thead> <tr> <th>Substances</th> <th>CAS Nb</th> <th>Requirements</th> </tr> </thead> <tbody> <tr> <td>Benzo(a)pyrene</td> <td>50-32-8</td> <td>1 ppm</td> </tr> <tr> <td>Benzo(e)pyrene</td> <td>192-97-2</td> <td>1 ppm</td> </tr> <tr> <td>Benzo(a)anthracene</td> <td>56-55-3</td> <td>1 ppm</td> </tr> <tr> <td>Chrysene</td> <td>218-01-9</td> <td>1 ppm</td> </tr> <tr> <td>Benzo(b)fluoranthene</td> <td>205-99-2</td> <td>1 ppm</td> </tr> <tr> <td>Benzo(j)fluoranthene</td> <td>205-82-3</td> <td>1 ppm</td> </tr> <tr> <td>benzo(k)fluoranthene</td> <td>207-08-9</td> <td>1 ppm</td> </tr> <tr> <td>dibenzo(a, h)anthracene</td> <td>53-70-3</td> <td>1 ppm</td> </tr> <tr> <td>Benzo (a) pyrene; benzo [def] chrysene</td> <td>50-32-8</td> <td>1ppm</td> </tr> <tr> <td>Benz [e] acephenanthrylene</td> <td>205-99-2</td> <td>1ppm</td> </tr> </tbody> </table>			Substances	CAS Nb	Requirements	Benzo(a)pyrene	50-32-8	1 ppm	Benzo(e)pyrene	192-97-2	1 ppm	Benzo(a)anthracene	56-55-3	1 ppm	Chrysene	218-01-9	1 ppm	Benzo(b)fluoranthene	205-99-2	1 ppm	Benzo(j)fluoranthene	205-82-3	1 ppm	benzo(k)fluoranthene	207-08-9	1 ppm	dibenzo(a, h)anthracene	53-70-3	1 ppm	Benzo (a) pyrene; benzo [def] chrysene	50-32-8	1ppm	Benz [e] acephenanthrylene	205-99-2	1ppm
	Substances	CAS Nb	Requirements																																	
	Benzo(a)pyrene	50-32-8	1 ppm																																	
	Benzo(e)pyrene	192-97-2	1 ppm																																	
	Benzo(a)anthracene	56-55-3	1 ppm																																	
	Chrysene	218-01-9	1 ppm																																	
	Benzo(b)fluoranthene	205-99-2	1 ppm																																	
	Benzo(j)fluoranthene	205-82-3	1 ppm																																	
	benzo(k)fluoranthene	207-08-9	1 ppm																																	
	dibenzo(a, h)anthracene	53-70-3	1 ppm																																	
	Benzo (a) pyrene; benzo [def] chrysene	50-32-8	1ppm																																	
Benz [e] acephenanthrylene	205-99-2	1ppm																																		

3.19. SOLVENTS

Standard	For Dimethylformamide : ISO/TS 16189 / Internal method for other		
Requirements	Substances	CAS Nb	Requirements
	Dimethylformamide	68-12-2	10 ppm
	Toluene	108-88-3	10 ppm
	Benzene	71-43-2	ND
	Tetrachloroethylene	127-18-4	1 ppm
	Cyclohexane	110-82-7	200 ppm
	Xylene	1330-20-7	50 ppm
	Trichloroethylene	79-01-6	ND
	2-Methoxyethanol	109-86-4	ND
	2-Ethoxyethanol	110-80-5	ND
	Formamide	75-12-7	100 ppm
	Bis-(2-methoxyethyl) ether	111-96-6	100 ppm
	1,2-Dichloroethane	107-06-2	100 ppm
	1,2,3-Trichloropropane	96-18-4	100 ppm
	2-Phenyl-2-propanole	617-94-7	20 ppm
	Acetophenone	98-86-2	20 ppm
	Paraxylene	106-42-3	20 ppm
	Metaxylene	108-38-3	20 ppm
	Orthoxylene	95-47-6	20 ppm
	Ethylbenzene	100-41-4	20 ppm
	Naphthalene	91-20-3	10 ppm
	Styrene	100-42-5	10 ppm
	MEK (Methyl-Ethyl-Ketone)	78-93-3	1 ppm
	2-Ethoxyethylacetate	111-15-9	1 ppm
1-Methyl-2pyrrolidone	872-50-4	1 ppm	
DMAC(N,N-dimethylacetamide)	127-19-5	1 ppm	

3.20. VOLATIL ORGANIC COMPOUNDS

Standard	GC-MS Headspace 45 mins at 120°C		
Requirements	Substances	CAS Nb	Requirements
	1,1-Dichloroethylene	75-35-4	ND
	Dichloromethane	75-09-2	ND
	Cis-/trans-1,2-Dichloroethylene	156-59-2/156-60-5	ND
	Trans-1,2-Dichloroethylene	156-59-2	ND
	1,1-Dichloroethane	75-35-4	ND
	2,2-Dichloropropane	594-20-7	ND
	Bromochloromethane	74-97-5	ND
	Chloroform	67-66-3	ND
	1,1,1 – Trichloroethane	71-55-6	ND
	1,1 – Dichloropropene	563-58-6	ND
	Carbon tetrachloride	56-23-5	ND
	Benzene	71-43-2	ND
	1,2-Dichloroethane	107-06-2	ND
	Trichloroethylene	79-01-6	ND
	1,2-Dichloropropane	78-87-5	ND
	Dibromomethane	74-95-3	ND
	Bromodichloromethane	75-27-4	ND
	Z/E-1,3-Dichloropropene	10061-01-5/ 10061 108-88-3-02-6	ND
	1,1,2-Trichloroethane	79-00-5	ND
	Tetrachloroethylene	127-18-4	ND
	1,3-Dichloropropane	142-28-9	ND
	Dibromochloromethane	124-48-1	ND
	1,2-Dibromoethane	106-93-4	ND
	Chlorobenzene	108-90-7	ND
	1,1,1,2-Tetrachloroethane	630-20-6	ND
	Ethylbenzene	100-41-4	ND
	m-/p-Xylene	108-38-3/106-42-3	ND
	o-Xylene	95-47-6	ND
	Styrene	100-42-5	ND
	Bromoform	75-25-2	ND
	Isopropylbenzene	98-82-8	ND
	Bromobenzene	108-86-1	ND
	1,1,2,2-Tetrachloroethane	79-34-5	ND
	1,2,3-Trichloropropane	96-18-4	ND
	n-propylbenzene	103-65-1	ND
	2-Chlorotoluene	95-49-8	ND
	4-Chlorotoluene	106-43-4	ND
	1,3,5-Trimethylbenzene	108-67-8	ND
	tert-Butylbenzene	98-06-6	ND
	1,2,4-Trimethylbenzene	95-63-6	ND
	sec-Butylbenzene	135-98-8	ND
	1,3-Dichlorobenzene	541-73-1	ND
1,4-Dichlorobenzene	106-46-7	ND	
p-Isopropyltoluene	99-87-6	ND	
1,2-Dichlorobenzene	95-50-1	ND	
n-Butylbenzene	104-51-8	ND	
1,2-Dibromo-3-chloropropane	124-48-1	ND	
Hexachlorobutadiene	87-68-3	ND	
1,2,4-Trichlorobenzene	120-82-1	ND	
Naphthalene	91-20-3	ND	
1,2,3-Trichlorobenzene	97-61-6	ND	

3.21. OTHERS RESTRICTED SUBSTANCES

Substance	Quinoline								
Scope	Used for dyes production								
Standard	Method based on solvent extraction and analysis by GCMS or HPLC								
Requirements	<table border="1"> <thead> <tr> <th>Substances</th> <th>CAS Nb</th> <th>Requirements</th> </tr> </thead> <tbody> <tr> <td>Quinoline</td> <td>91-22-5</td> <td>50 ppm</td> </tr> </tbody> </table>			Substances	CAS Nb	Requirements	Quinoline	91-22-5	50 ppm
Substances	CAS Nb	Requirements							
Quinoline	91-22-5	50 ppm							

3.22. FORBIDDEN MATERIALS

Substance	PVC
Scope	Ban to use the PVC in any case

4. TESTS TO BE CONDUCT

The set of tests to be performed is defined in the table below. (For all other cases, contact ld_intl_labo_inspection@pimkie.com)
 Their frequency is defined in the "Test Program" section for each product category.

Substance	Azoic Dyestuffs	pH	Phtales	Formaldehyde	Chromium VI	Nickel	NP / NPEO	Cadmium	Lead	PCP
All textile articles including parts such as lining, embroidery, seals, ...										
Coated and bonded textile										
Plastic printed textile, garment with synthetic parts, PU patchn neoprene, ...										
Garment with wool										
Garment with leather or coated leather										
Hard plastic										
Shoes (including laces)										
Metal part with skin contact (even occasional)										
Wood part										
Sunglasses										
Jewellery (metal, plastic and wood)										



PART IV

TEST PROGRAM

QUALITY

pimkie®

Version November 2021

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Status	Author	Version	Modifications
Creation	M. DERRADJI	Version May 18	-
Update	M. DERRADJI	Version July 2019	Nominated laboratories / Formaldehyde / PCP
Update	M. DERRADJI	Version December 2020	NP/NPEO for wool, tearing strength for leather, § Warm products
Update	M. DERRADJI	Version November 2021	-

1. INTRODUCTION

The different test programs have been written in order to help suppliers to list all the tests to be carried out according to the type of order:

- First Color and First Order
- First Color and Repeat Order
- Other Colors and First Order
- Other Colors and Repeat Order

All these programs are to be applied on a complete season and are to be renewed in case of **new of season** for the same reference.

The tests are valid for all orders with a maximum issue date of 4 weeks. In this case, all relevant order numbers must be mentioned in the test report.

If orders are spaced more than 4 weeks apart, new test reports are required.

2. NOMINATED LABORATORIES

Please find attached the list of nominated PIMKIE laboratories

COUNTRY	PRINCIPAL LABORATORY	BACK UP LABORATORY
China	INTERTEK Shoes / Bag : CTC	BUREAU VERITAS Shoes / Bag: HANSE CONTROL
Myanmar / Cambodia / Vietnam / Indonesia / Thailand	INTERTEK Shoes / Bag: CTC	BUREAU VERITAS Shoes / Bag: HANSE CONTROL
India	INTERTEK Shoes / Bag: CTC	TUV SUD Shoes / Bag: HANSE CONTROL
Bangladesh	BUREAU VERITAS	INTERTEK
Turkey / Ethiopia	INTERTEK	BUREAU VERITAS
EU	INTERTEK	BUREAU VERITAS
Morocco / Tunisia	INTERTEK	BUREAU VERITAS

Supplier must carry out the tests only in the laboratory of this list. Any other laboratory is forbidden except explicit agreement of your Quality contact.

Principal lab must be used by default. If he cannot answer in case of lack of capacity, contact the Back Up laboratory.

Some production countries may be missing from this list, in this case please contact the nearest country laboratory.

Please contact your Quality contact if necessary to have the contacts list for laboratories and PIMKIE prices by country.

Please note that PIMKIE will only process reports from accredited laboratories.

3. TEST PROGRAM APPARELS

			First Color		Other Color	
			First Order	Repeat Order	First Order	Repeat Order
All products	Composition	Per reference	X			
	Weight (g/m ² ou article pour pull)	Per reference	X			
	Appearance after wash : - Aspect after 1 wash and 3 washes (if no sequins, print, beads, ...) - Skewing after 1 wash - Dimensional Stability after 1 wash	Per Order / Color	X	X	X	X
	Color Fastness to Washing (Color Change and Staining) (*)	Per Order / Color	X	X	X	X
	Color Fastness to Water (Color Change and Staining) (*)	Per Order / Color	X	X	X	X
	pH	Per Reference / Color	X		X	
	Azo Dyes	Per Reference / Color	X		X	
Dark Colors	Color Fastness to Dry Rubbing (Color Change and Staining)	Per Order / Color	X	X	X	X
Woven	Tearing Resistance	Per Order / Color	X	X	X	X
	Seam Slippage	Per reference	X			
Stretch pants	Elasticity and Growth	Per Reference / Color	X		X	
Sweater / Melton / Fancy Woolen	Pilling Resistance	Per Reference / Color	X		X	
Velvet / Corduroy	Abrasion Resistance	Per reference	X			
Swimwear	Color Fastness to Chlorinated Water (Color Change and Staining)	Per Order / Color	X	X	X	X
	Color Fastness to Sea Water (Color Change and Staining)	Per Order / Color	X	X	X	X
Down Jacket / Parka	Water Repellency	Per Reference / Color	X		X	
	Waterproofness	Per Reference / Color	X		X	
If coating / plastisol	Phthalates	Per Reference / Color	X		X	
	Formaldehyde	Per Reference / Color	X		X	
If metal accessory with direct skin contact	Nickel	Per Order / Color	X	X	X	X
If wood part	PCP	Per Reference / Color	X		X	
If wool	NP / NPEO	Per Reference / Color	X		X	
Leather	Identification of nature and animal origin	Per reference	X			
	Chrome VI	Per Order / Color	X	X	X	X
	Tearing Resistance	Per Order / Color	X	X	X	X

(*) : If white ground with print or contrasted embroidery

4. TEST PROGRAM BAGS AND LEATHER GOODS

			First Color		Other Color	
			First Order	Repeat Order	First Order	Repeat Order
All products	Composition	Per reference	X			
If washable	Appearance after 1 wash : - Aspect - Dimensional Stability	Per Order / Color	X	X	X	X
	Color Fastness to Washing (Color Change and Staining)	Per Order / Color	X	X	X	X
	Color Fastness to Water (Color Change and Staining)	Per Order / Color	X	X	X	X
Dark Colors	Color Fastness to Dry Rubbing (Color Change and Staining)	Per Order / Color	X	X	X	X
	Color Fastness to Wet Rubbing (Color Change and Staining)	Per Order / Color	X	X	X	X
If size \geq A4	Fatigue test on shoulder strap or handles	Per reference	X			
If Textile	pH	Per Reference / Color	X		X	
	Azo Dyes (shell fabric)	Per Reference / Color	X		X	
If wood part	PCP	Per Reference / Color	X		X	
If coating / plastisol	Phthalates	Per Reference / Color	X		X	
	Formaldehyde	Per Reference / Color	X		X	
If metal shoulder strap or metal accessories	Nickel	Per Order / Color	X	X	X	X
Leather	Identification of nature and animal origin	Per reference	X			
Leather	Chrome VI	Per Order / Color	X	X	X	X

5. TEST PROGRAM SHOES

			First Color		Other Color	
			First Order	Repeat Order	First Order	Repeat Order
If washable	Appearance after wash : Aspect after 1 wash	Per Order / Color	X	X	X	X
Flexible Sole	Repeated bending strength	Per reference	X			
Assembled Heel	Heel attachment Strength	Per reference	X			
Assembled Upper and Sole	Adhesion Upper / Outsole Resistance	Per reference	X			
All shoes	Outsole Abrasion Resistance	Per reference	X			
All Inner Textile part (lining, innersole)	pH	Per Reference / Color	X		X	
If Textile and Shoelaces	Azo Dyes (shell fabric)	Per Reference / Color	X		X	
If coating / plastisol	Phthalates	Per Reference / Color	X		X	
	Formaldehyde	Per Reference / Color	X		X	
Metal Accessories	Nickel	Per Order / Color	X	X	X	X
If wood part	PCP	Per Reference / Color	X		X	
Leather	Identification of nature and animal origin	Per reference	X			
	Chrome VI	Per Order / Color	X	X	X	X

6. TEST PROGRAM BELT

			First Color		Other Color	
			First Order	Repeat Order	First Order	Repeat Order
All products	Composition	Per reference	X			
If Textile	pH	Per Reference / Color	X		X	
	Azo Dyes (shell fabric)	Per Reference / Color	X		X	
Dark Colors	Color Fastness to Dry Rubbing (Color Change and Staining) front and back	Per Order / Color	X	X	X	X
If coating / plastisol	Phthalates	Per Reference / Color	X		X	
	Formaldehyde	Per Reference / Color	X		X	
If wood part	PCP	Per Reference / Color	X		X	
Metal Parts	Nickel	Per Order / Color	X	X	X	X
Leather	Identification of nature and animal origin	Per reference	X			
	Chrome VI	Per Order / Color	X	X	X	X

7. TEST PROGRAM FOOTWEAR (SOCKS, TIGHT ...)

			First Color		Other Color	
			First Order	Repeat Order	First Order	Repeat Order
All products	Composition	Per reference	X			
	Appearance after wash : - Aspect after 1 wash - Skewing after 1 wash - Dimensional Stability after 1 wash	Per Order / Color	X	X	X	X
	Azo Dyes	Per Reference / Color	X		X	
	pH	Per Reference / Color	X		X	
	Color Fastness to Washing (Color Change and Staining)	Per Order / Color	X	X	X	X
	Color Fastness to Water (Color Change and Staining)	Per Order / Color	X	X	X	X
	Dark Colors	Color Fastness to Dry Rubbing (Color Change and Staining)	Per Order / Color	X	X	X
If coating / plastisol	Phthalates	Per Reference / Color	X		X	
	Formaldehyde	Per Reference / Color	X		X	

8. TEST PROGRAM WARM PRODUCTS (SCARF, GLOVES, CAPS ...)

			First Color		Other Color	
			First Order	Repeat Order	First Order	Repeat Order
All products	Composition	Per reference	X			
	Appearance after wash : - Aspect after 1 wash - Skewing after 1 wash - Dimensional Stability after 1 wash	Per Order / Color	X	X	X	X
	Azo Dyes	Per Reference / Color	X		X	
	pH	Per Reference / Color	X		X	
	Color Fastness to Washing (Color Change and Staining)	Per Order / Color	X	X	X	X
	Color Fastness to Water (Color Change and Staining)	Per Order / Color	X	X	X	X
Dark Colors	Color Fastness to Dry Rubbing (Color Change and Staining)	Per Order / Color	X	X	X	X
If coating / plastisol	Phthalates	Per Reference / Color	X		X	
	Formaldehyde	Per Reference / Color	X		X	

9. TEST PROGRAM GLASSES

			First Color		Other Color	
			First Order	Repeat Order	First Order	Repeat Order
All products	Certification CE + UV400	Per Reference / Color	X		X	
Plastic Parts	Phthalates	Per Reference / Color	X		X	
	Cadmium	Per Order / Color	X	X	X	X
Metal Parts	Nickel	Per Order / Color	X	X	X	X
If wood part	PCP	Per Reference / Color	X		X	

10. TEST PROGRAM JEWELLERY – HAIR ACCESSORIE

			First Color		Other Color	
			First Order	Repeat Order	First Order	Repeat Order
If Textile	Composition	Per reference	X			
	pH	Per Reference / Color	X		X	
	Azo Dyes	Per Reference / Color	X		X	
If Necklace	Tensile Strength	Per reference	X			
Plastic Parts	Phtalates	Per Reference / Color	X		X	
	Cadmium	Per Order / Color	X	X	X	X
Metal Parts	Nickel	Per Order / Color	X	X	X	X
	Lead	Per Order / Color	X	X	X	X
Wood Part	PCP	Per Reference / Color	X		X	

11. TEST PROGRAM UMBRELLA

			First Color		Other Color	
			First Order	Repeat Order	First Order	Repeat Order
If Textile	Composition	Per reference	X			
If Textile	Azo Dyes	Per Reference / Color	X		X	
If coating / plastisol	Phthalates	Per Reference / Color	X		X	
	Formaldehyde	Per Reference / Color	X		X	
If wood part	PCP	Per Reference / Color	X		X	
Metal Parts	Nickel	Per Order / Color	X	X	X	X
Metal Parts	Lead	Per Order / Color	X	X	X	X
Plastic Parts	Cadmium	Per Order / Color	X	X	X	X



PART V

CARE LABEL

QUALITY

pimkie®

Version November 2021

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Status	Author	Version	Modifications
Update	C. KINNEN	FCPA-I03.5	Romania: Importation address updated
Update	M. DERRADJI	Oct 15 version	Algeria and Romania: Importation address updated
Update	M. DERRADJI	Version September 2016	Document rewrite - Size 46
Update	M. DERRADJI	Version May 2018	Update with 13 languages
Update	M. DERRADJI	Version July 2019	New equivalent sizes – Product category in Russian – Care Label Position for Jean
Update	M. DERRADJI	Version December 2020	New graphic charter for care label - Remove Romanian, Slovenian and Croatian languages – Adding address of Importer for Morocco
Update	M. DERRADJI	Version November 2021	New address DIRAMODE and importer Tunisia. New Care Label Layout - Ukrainian language removed

1. CARE LABEL DESCRIPTION

1.1. GENERALITIES

This chapter describes care labels which must always be placed on products. These display regulatory and/or commercial information which is absolutely required when selling products.

Care labels will respect the following criteria:

- No logo or brand or patented model – except when requested by us
- Material: coated polyester
- Dimensions: 35 mm x 70 mm
- Printing front and back (when turning over the label, it must be readable on the front)
- Information must remain visible and legible throughout the entire product lifecycle
- The information provided must respect the instructions in these specifications

1.2. FIRST LABEL – RECTO DESCRIPTION

- ✓ Table of equivalent sizes

Give the equivalent sizes in the order specified on the price label:

- Europe
- Italy
- Arabic



The information specified on the price label and inner label must match.

The equivalent sizes for each country must comply with the following tables:

32-46 Size Table

PIMKIE size code	32	34	36	38	40	42	44	46
Europe (EU)	32	34	36	38	40	42	44	46
Italy (IT)	36	38	40	42	44	46	48	50
Arabic (ARA)	٣٢	٣٤	٣٦	٣٨	٤٠	٤٢	٤٤	٤٦

XXS-XXL Size Table

There is no Arabic equivalent to the XXS size

PIMKIE size code	000	00	01	02	03	04	05
Europe (EU)	XXS	XS	S	M	L	XL	XXL
Italy (IT)	XXS	XS	S	M	L	XL	XXL
Arabic (ARA)		٠	١	٢	٣	٤	٥

- ✓ **PIMKIE in French and بيمكي Arabic**
- ✓ **DIRAMODE's address, Algerian, Moroccan and Tunisian importers:**
- ✓ DIRAMODE
- ✓ 18, rue Denis Papin - 59650 Villeneuve d'Ascq
- ✓ TVA CEE : FR 06 301 571 931
- ✓ Importé en Algerie par EURL MORTEX
- ✓ Boulevard colonel Mellah n° 2 Tizi OUZOU 15000 Algérie
- ✓ ش ذ م م مورتكس نهج العقيد ملاح رقم 02 تيزي وزو 15000 الجزائر
- ✓ Imported for Morocco by : YM SARL – IF : 1022043
- ✓ 17 rue Kadi Iass 20000 Maarif Casablanca
- ✓ Importé en Tunisie par Master Retail - Immeuble Sofide, angle des rues du métal et des entrepreneurs, ZI Charguia 2, Tunis Carthage 1080
- ✓ **The Purchasing Order number**
- ✓ **The reference, the color number (6 digits only)**
- ✓ **Made in + production country**
In English / Arabic / Spanish / French / Portuguese / Russian
- ✓ **The DGCCRF conventional number : 'Diramode 1959'**
- ✓ **The EAN-13 barcode**

An EAN-13 barcode requires 12 digits + check digit. Here is how to code this barcode:

Example: Reference 123456 colour 01 size 02

	Reference	Internal use code	Colour	Size	Internal use code	Check digit
	6 digits	1 digit	2 digits	2 digits	1 digit	1 digit
Example	123456	Always 0	01	02	Always 0	To be calculated


The check digit is created using EAN-13's own algorithm. Calculate the key digit via the following web address:

http://www.gs1hk.org/en/tools_and_resources/check_digit_calculator.html

1.3. FIRST LABEL – VERSO DESCRIPTION

- ✓ **Care symbols** in the following order:



With regards to the “do not bleach” symbol, the following symbol must be used:  as black is prohibited.

For more information, go to this website: <http://www.cofreet.com>.

- ✓ **The composition** will be translated into 9 languages (English will be in bold):
English, German, Arabic, Spanish, French, Italian, Dutch, Portuguese and Russian.

Reminder: regulations (Directive 1007 / 2011)

For textile articles (other than leather goods), the article composition labelling must strictly comply to regulations, whose principal requirements are listed below:

- The composition of the textile products must obligatorily be labelled with standardised terms.
- A 3% manufacturing tolerance as to the total weight of the fibres is permitted between the indicated fibre percentages and the percentages which emerge from the analysis. With regard to 50:50 mixes, no tolerance is accepted if it results in a change in customs code.
- A textile product described as “100%...” or “pure...” or “all...” must be entirely composed of the same fibre. Only exception: the textile contains a maximum of 2% of metalised fibres which are visible and for decorative or anti-static purposes. In this case, it is admissible to not specify the presence of metalized fibre.
- The composition of linings must obligatorily be noted. Pocket linings are considered as lining.
- All textile products composed of two or more parts which do not have the same fibre content must include a label which indicates each part’s fibre content. This labelling is not obligatory for parts which make up less than 30% of the product’s total weight, excluding linings.
- Abbreviations are not authorised.
- For ensembles (e.g. swimsuits, lingerie, belted trousers, etc.), the composition must be indicated for each piece.
- Under no circumstances may a commercial brand be used. Example: we will use the term “elastane”, not “Lycra” which is a patented brand.
- For any coated products (except leather goods), the composition may be noted in the two following ways:
 - Composition of the textile base + composition of the coating
Example: 70% cotton / 30% polyurethane
 - The term “coated” + composition of the base
Example: 100% coated cotton
- All fibres which make up less than 10% of the product’s composition may be designated using the expression “other fibres” followed by an overall percentage.
- For products composed of leather or split leather, you must give the name of the animal which the leather came from. E.g. calfskin leather.

- The presence of non-textile parts of animal origin is indicated by the sentence “Contains non textile parts of animal origin” (eg bone or nacre buttons, feather ornamentation, ...)

1.4. SECOND LABEL – RECTO DESCRIPTION

The special indications will be translated into 9 languages (English will be in bold):

(UK) English, (D) German, (ARA) Arabic, (E) Spanish, (F) French, (I) Italian, (N)Dutch, (P) Portuguese, (R) and Russian.


1.5. SECOND LABEL – VERSO DESCRIPTION

If possible please use recto of second label.

The article description in French, English, Arabic and Russian.

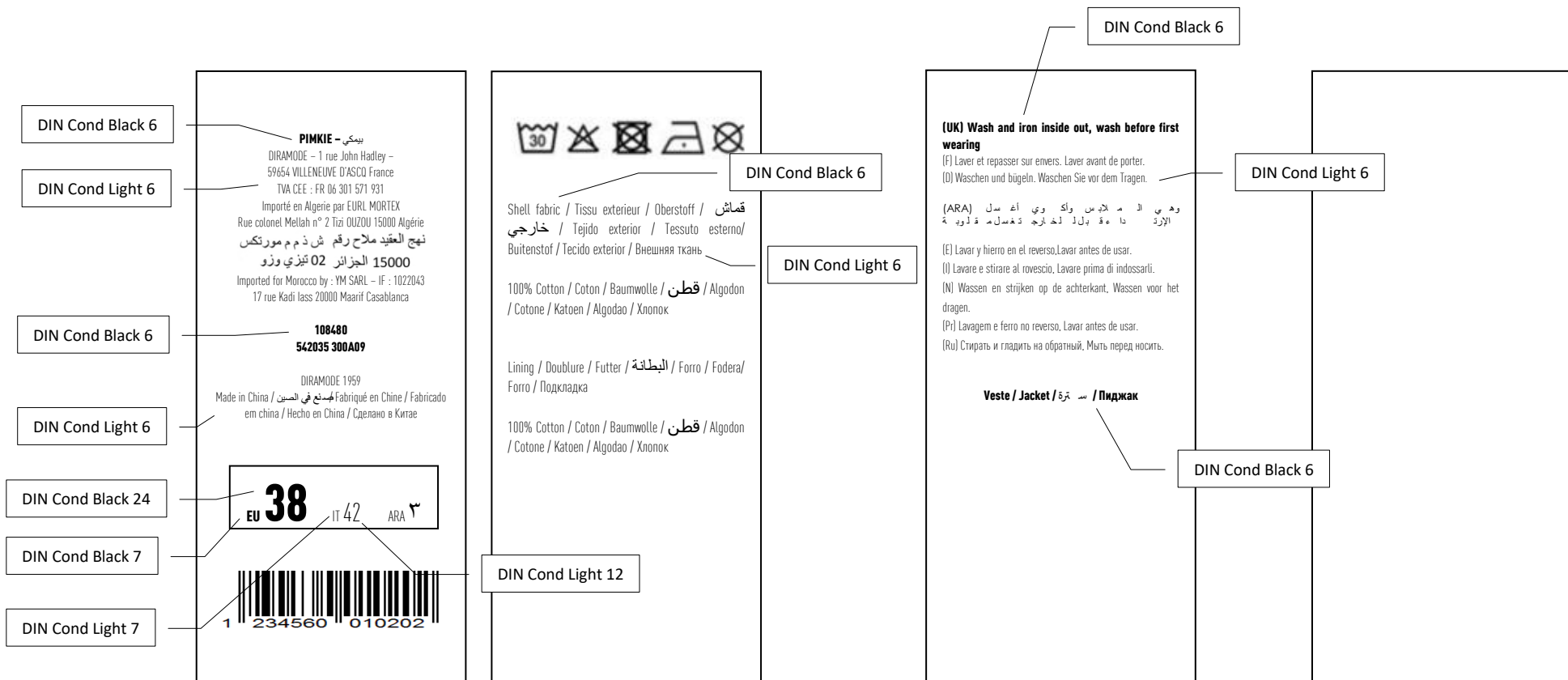
The article description corresponds to the “Family” and / or “Sub-family” notes on the purchase order.

1.6. EXAMPLE OF LABEL

First Label		Second Label	
Recto	Verso	Recto	Verso
<p>PIMKIE - پيمكي DIRAMODE - 18 rue Denis Papin 59660 VILLENEUVE D'ASCQ France TVA CEE : FR 06 301 571 931 Importé en Algérie par EURL MORTEX Rue colonel Mellah n° 2 Tizi OUZOU 15000 Algérie ش ن ذ م مورتنس نهج العقيد ملاح رقم 02 تجزي وزي 15000 الجزائر</p> <p>Imported for Morocco by : YM SARL - IF : 1022043 17 rue Kadi Iass 20000 Maarif Casablanca Importé en Tunisie par Master Retail - Immeuble Sofide, angle des rues du métal et des entrepreneurs, ZI Charguia 2, Tunis Carthage 1080</p> <p>108480 - 542035 - 300A09 DIRAMODE 1959 Made in China / مصنوع في الصين / Fabriqué en Chine / Kina / Fabricado em china / Hecho en China / Сделано в Китае</p> <p>EU 38 IT 42 ARA 3</p> <p>1 234560 010202</p>	 <p>Shell fabric / Tissu extérieur / Oberstoff / قماش خارجي / Tejido exterior / Tessuto esterno/ Buitenstof / Tecido exterior / Внешняя ткань</p> <p>100% Cotton / Coton / Baumwolle / قطن / Algodon / Cotone / Katoen / Algodao / Хлопок</p> <p>Lining / Doublure / Futter / البطانة / Forro / Fodera/ Forro / Подкладка</p> <p>100% Cotton / Coton / Baumwolle / قطن / Algodon / Cotone / Katoen / Algodao / Хлопок</p>	<p>(UK) Wash and iron inside out, wash before first wearing (F) Laver et repasser sur envers. Laver avant de porter. (D) Waschen und bügeln. Waschen Sie vor dem Tragen. (ARA) وهي الملابس راك وي أشسل الإرد دا قبل لخرج تغسل مة قلوبة (E) Lavar y hierro en el reverso. Lavar antes de usar. (I) Lavare e stirare al rovescio. Lavare prima di indossarli. (N) Wassen en strijken op de achterkant. Wassen voor het dragen. (Pr) Lavagem e ferro no reverso. Lavar antes de usar. (Ru) Стирать и гладить на обратный. Мыть перед носить.</p> <p>Veste / Jacket / بسة / بردجك</p>	

Attention: all information indicated on this label are examples

1.7. LABEL GRAPHIC CHARTER



2. BELTS

All belts sold singly or as part of an ensemble with a textile article must have an inner label in the format described above, except for the following indications:

- ✓ 1st front label: Indicate the size of the end product, not the length (from the measurements table)
- ✓ 2nd front label: The cleaning symbols are not necessary, except for belts made entirely of textile and without a buckle.
- ✓ 3rd front label: If no cleaning symbols are indicated, the cleaning symbol definition table is not necessary.

The labels' size will be adapted to the belt.

It is recommended to use a label inserted into the belt's stitching. Labels will be made of coated polyester.

3. HARD PAPER TAGS

If it is impossible to sew the label on the product (exemple: the belt is too narrow, [small textile accessories](#)...) and after having had the approval of your buying contact, a hard paper tag may be used. The tag will measure 70mmx35mm. It will be attached by a plastic pin.

All data required will be precised.

4. ACCESSORY STICKER

This chapter only concerns articles placed on a card holder (tights, socks, etc.) requiring an extra sticker bearing the size and composition.

A sticker containing all the legal/commercial information will be stuck on the card holder by the supplier. The size of the sticker will be chosen by the supplier depending on the space available on the card holder. The indications must be precise and legible.

The sticker will include the following information:

- **The size in French and Arabic.** For one size only articles, it is not necessary to specify the size.
- **PIMKIE in French and بيمكي Arabic**
- **The address of the Algerian and Moroccan importers:**
 Importé en Algerie par EURL MORTEX
 Rue colonel Mellah n° 2 Tizi OUZOU 15000 Algérie
ش ذ م م مورتكس نهج العقيد ملاح
رقم 02 تيزي وزو 15000 الجزائر
 Imported for Morocco by : YM SARL – IF : 1022043
 17 rue Kadi Iass 20000 Maarif Casablanca
 Importé en Tunisie par Master Retail - Immeuble Sofide, angle des rues du métal et des entrepreneurs, ZI Chargaia 2, Tunis Carthage 1080

- **The order number**
- **The article reference number, the colour code (6-digit format)**
- **Made in + manufacturing country**

in English / Arabic / Spanish / French / Portuguese / Russian

- **The category number for “Diramode 1959”**
- The article description in French, English, Arabic and Russian.

The article description corresponds to the “Family” and “Sub-family” notes on the purchase order.

- **Cleaning symbols** in the following order:



With regards to the “do not bleach” symbol, the following symbol must be used:
black is prohibited.



For more information, go to this website: <http://www.cofreet.com>.

- The material composition and washing instructions will be translated into 9 languages (English will be in bold):

English, German, Arabic, Spanish, French, Italian, Dutch, Portuguese and Russian.

Example for tights or socks:



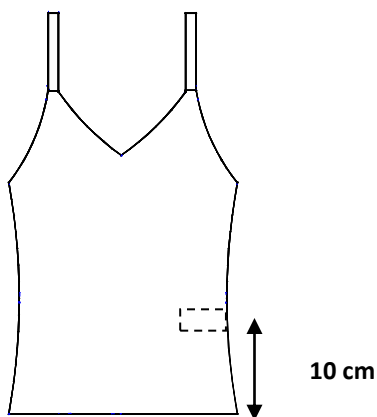
Other example with product size:

<p>SIZE:</p> <p>M / L ٢ / ٣</p>	 <p>PIMKIE – بيمكي DIRAMODE DIRAMODE – 18 rue Denis Papin 59650 VILLENEUVE D'ASCQ France TVA CEE : FR 06 301 571 931 Importé en Algérie par EURL MORTEX, Rue colonel Mellah n° 2 Tizi OUZOU 15000 Algérie ش ذ م مورتكس نهج العقيد ملاح رقم 02 تيزي وزو 15000 الجزائر Imported for Morocco by YM SARL – IF : 1022043 - 17 rue Kadi Iass 20000 Maarif Casablanca Importé en Tunisie par Master Retail - Immeuble Sofide, angle des rues du métal et des entrepreneurs, ZI Chargaia 2, Tunis Carthage 1080</p>
<p>105480/ 542035 300A09 Made in China / صنع في الصين / Fabriqué en Chine / Fabricado em china / Сделано в Китае / Hecho en China</p> <p>Shell fabric / Tissu extérieur / Oberstoff / قماش خارجي / Tejido exterior / Tessuto esterno/ Buitenstof / Tecido exterior / Внешняя ткань 100% Cotton / Coton / Baumwolle / قطن / Algodon / Cotone / Katoen / Algodao / Хлопок</p> <p>(UK) Wash and iron inside out, wash before first wearing/ (F) Laver et repasser sur envers, Laver avant de porter / (D) Waschen und bügeln, Waschen Sie vor dem Tragen / (ARA) الإرتداء قبل للمخارج تغسل مقلموذة وهي الملابس وأكوي أغسل / (E) Lavar y hierro en el reverso, Lavar antes de usar / (I) Lavare e stirare al rovescio, Lavare prima di indossarli./ (N) Wassen en strijken op de achterkant, Wassen voor het dragen / (Pr) Lavagem e ferro no reverso, Lavar antes de usar / (Ru) Стирать и гладить на обратный, Мыть перед носить.</p>	

Important: all the information given on this label are example only

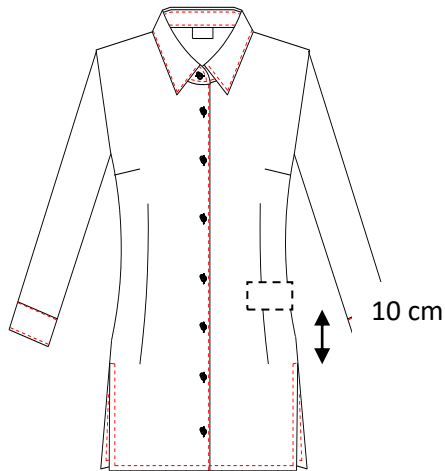
5. POSITION OF CARE LABELS

5.1. Tops



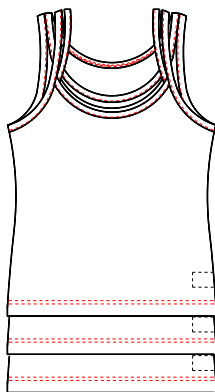
Care labels are inserted into the seam on the wearer's left hand side, 10 cm from the bottom of the article. Labels must never show at the bottom end of the article.

Articles with a side split:



Care labels are inserted into the seam on the wearer's left hand side, 10 cm above the split.

Articles composed of several products:



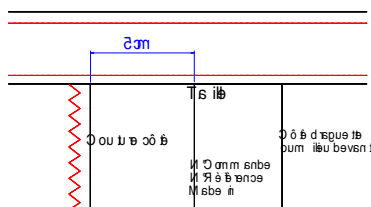
Care labels are inserted into the seam on the wearer's left hand side, 10 cm from the bottom of each product.

Reversible products:

For reversible articles, the label will be placed inside the pocket.

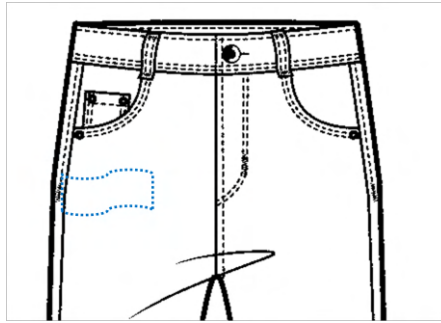
If the article has no pockets, the label will be chain stitched on in the following manner:

5.2. BOTTOMS: TROUSERS, SKIRTS, SHORTS, ETC.

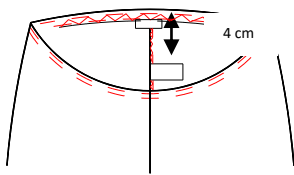


Care labels are inserted when folding down the waistline, inside the item and at the front, on the wearer's left hand side.

Other option for denim

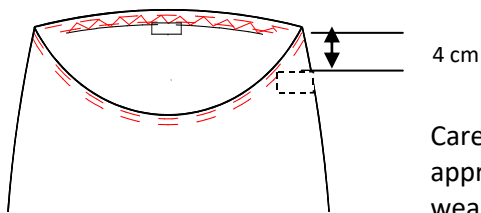


Bottoms with an elasticated waist and stitching in the middle of the back



Care labels are stitched along the seam allowance down the middle of the back, approximately 4 cm from the finished waistline

Bottoms with an elasticated waist without stitching at the middle of the back



Care labels are stitched along the side seam allowance approximately 4 cm from the finished waistline on the wearer's left-hand side

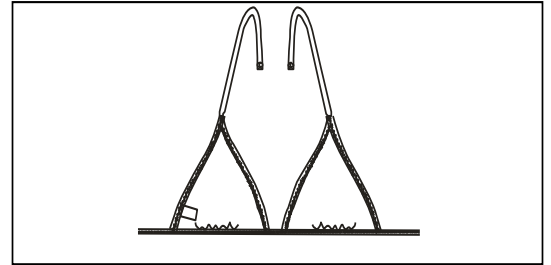
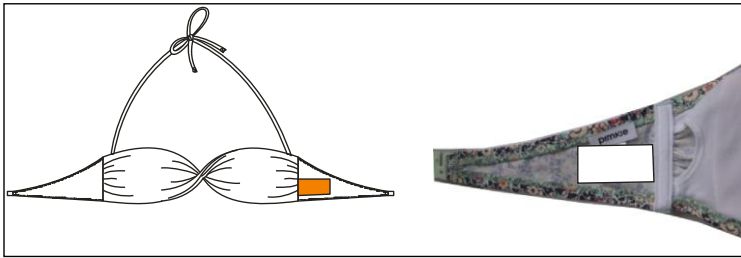
5.3. FULL LENGTH ARTICLES



For “full length” products such as dresses and coats, the label is place 10cm from the bottom of the item or 10 cm above the split.

5.4. SWIMWEAR

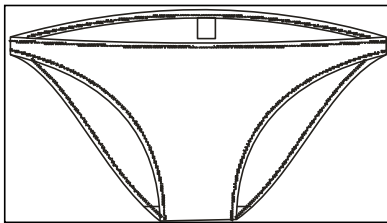
Tops



Unless instructions are given to the contrary, insert the label in the seam at the wearer's left hand side.

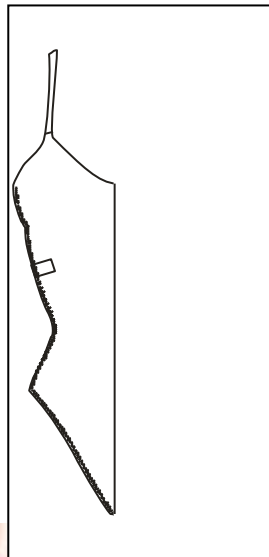
Triangle bikini tops: insert the label and logo in the left-hand triangle.

Bottoms



Insert the label in the seam allowance at the middle of the back.

One-pieces



Insert the label in the seam on the wearer's left hand

5.5. ACCESSORIES

Wallets



The size and composition label will be placed inside the note section as follows:

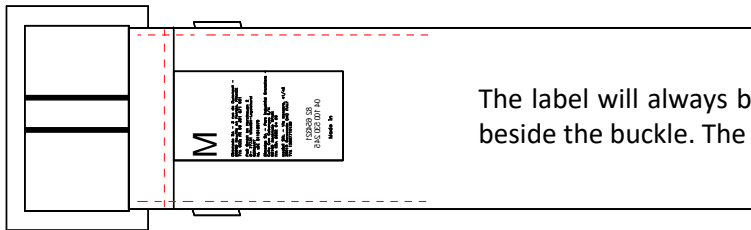
2 cm minimum

Purses: see wallets



If there is no inner note section, the label will be stitched at the bottom of the main pocket

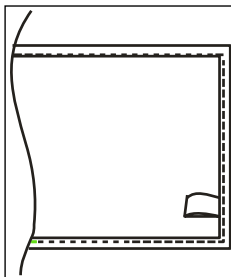
Belts



The label will always be stitched on the back of the belt beside the buckle. The label must be centred.

M

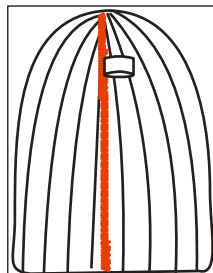
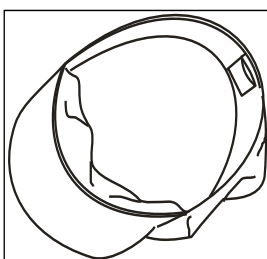
Scarves/Shawls



The label will be inserted in the side seam, 5cm from the logo.

If there is no seam, fold back the logo and label's seam allowance by 3 mm. Stitch the label separately.

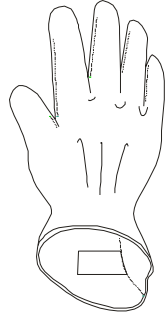
Hats



Caps: The label will be stitched on the inner side of the panels.

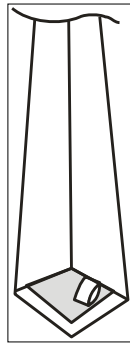
Pull-on hats: The label will be stitched on the inner seam

Gloves and mittens



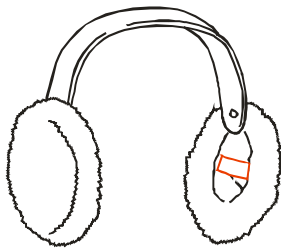
The label will be stitched in the glove's left hand side seam.

Ties



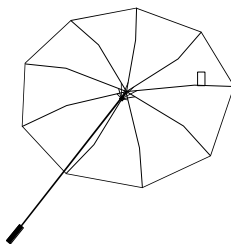
The label will be stitched on a seam on the back of the tie

Ear muffs



The composition label will be stitched on a seam on the wearer's right hand ear muff

Umbrellas



Sew the composition label on a seam on the inner side, beneath a spoke.



PART VI

TRANSLATION LIST

QUALITY

pimkie[®]

Version November 2021

CONTENTS

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Status	Author	Version	Modifications
Creation	B. BELLAHCENE	FCPA-I40.1	-
Update	M. DERRADJI	Version September 2016	Document rewrite - Miscellaneous corrections
Update	M. DERRADJI	Version May 2018	New translations - Update to 13 languages
Update	M. DERRADJI	Version July 2019	Update product category and various translations
Update	M. DERRADJI	Version December 2020	Update various translations : metal, polyamide (remove of Nylon), ... + Remove of Croatian, Slovenian and Romanian languages
Update	M. DERRADJI	Version November 2021	Update product category – Remove Ukrenian language

1. COUNTRIES OF PRODUCTION

Made in + manufacturing countries in :
English / Arabic / Spanish / French / Portuguese and Russian

Anglais English	Arabe Arabic	Espagnol Spanish	Français French	Portugais Portuguese	Russe Russian
Made in Bangladesh	صنع في بنغلادش	Hecho en Bangladesh	Fabriqué au Bangladesh	Fabricado em bangladesh	Сделано в Бангладеш
Made in Bulgaria	صنع في بلغاريا	Hecho en Bulgaria	Fabriqué en Bulgarie	Fabricado em bulgária	Сделано в Болгарии
Made in Burma	صنع في بـرما	Hecho en Birmania	Fabriqué en Birmanie	Fabricado em Birmânia	Сделано в Бирме
Made in Cambodia	صنع في كامبوديا	Hecho en Cambodgia	Fabriqué au Cambodge	Fabricado em cambodgia	Сделано в Камбоджи
Made in China	صنع في الصين	Hecho en China	Fabriqué en Chine	Fabricado em china	Сделано в Китае
Made in Egypt	صنع في مصر	Hecho en Egipto	Fabriqué en Egypte	Fabricado em Egipto	Сделано в Египте
Made in France	صنع في فرنسا	Hecho en Francia	Fabriqué en France	Fabricado em França	Сделано во Франции
Made in Hong Kong	صنع في هونغ كونغ	Hecho en Hong Kong	Fabriqué à Hong Kong	Fabricado em Hong Kong	Сделано в Гонконге
Made in India	صنع في الهند	Hecho en la India	Fabriqué en Inde	Fabricado em India	Сделано в Индии
Made in Indonesia	صنع في أندونيسيا	Hecho en Indonesia	Fabriqué en Indonésie	Fabricado em Indonésia	Сделано в Индонезии
Made in Italy	صنع في ايطاليا	Hecho en Italia	Fabriqué en Italie	Fabricado em Itália	Сделано в Италии
Made in Maroco	صنع في المغرب	Hecho en Marruecos	Fabriqué au Maroc	Fabricado em Marocos	Сделано в Марокко
Made in Mauritius	صنع في جزر الموريس	Hecho en Mauricio	Fabriqué à L'île Maurice	Fabricado em Maurício	Сделано в Маврикии
Made in Moldavia	صنع في ملداڤيا	Hecho en Moldavia	Fabriqué en Moldavie	Fabricado em Moldávia	Сделано в Молдавии
Made in North Korea	صنع في كوريا الشمالية	Hecho en Corea del nor	Fabriqué en Corée du Nord	Fabricado em coréia norte	Сделано в Северной Корее
Made in Pakistan	صنع في باكستان	Hecho en Pakistan	Fabriqué au Pakistan	Fabricado em Paquistão	Сделано в Пакистане
Made in Philippines	صنع في الفلبين	Hecho en Filipinas	Fabriqué au Philippines	Fabricado em Filipinas	Сделано в Филиппинах
Made in Portugal	صنع في البرتغال	Hecho en Portugal	Fabriqué au Portugal	Fabricado em Portugal	Сделано в Португалии
Made in Romania	صنع في رومانيا	Hecho en Rumania	Fabriqué en Roumanie	Fabricado em Roménia	Сделано в Румынии
Made in Russia	صنع في روسيا	Hecho en Rusia	Fabriqué en Russie	Fabricado em Rússia	Сделано в России
Made in South Korea	صنع في كوريا الجنوبية	Hecho en Corea del sur	Fabriqué en Corée du sud	Fabricado em coréia sul	Сделано в Южной Корее
Made in Spain	صنع في اسبانيا	Hecho en España	Fabriqué en Espagne	Fabricado em Espanha	Сделано в Испании
Made in Sri Lanka	صنع في سريلانكا	Hecho en Sri Lanka	Fabriqué au Sri Lanka	Fabricado em Sri Lanka	Сделано в Шри-Ланке
Made in Taiwan	صنع في تايوان	Hecho en Taiwán	Fabriqué à Taiwan	Fabricado em Taiwan	Сделано в Тайване
Made in Thailand	صنع في تايلاندا	Hecho en Tailandia	Fabriqué en Thailand	Fabricado em Tailândia	Сделано в Таиланде
Made in Tunisia	صنع في تونس	Hecho en Túnez	Fabriqué en Tunisie	Fabricado em Tunisia	Сделано в Тунисе
Made in Turkey	صنع في تركيا	Hecho en Turquía	Fabriqué en Turquie	Fabricado em Turquía	Сделано в Турции
Made in Ukraine	صنع في أوكرانيا	Hecho en Ucrania	Fabriqué en Ukraine	Fabricado em Ucrânia	Сделано в Украине
Made in Vietnam	صنع في فييتنام	Hecho en Vietnam	Fabriqué au Viet Nam	Fabricado em Vietnã	Сделано во Вьетнаме

2. COMPOSITION

2.1. TEXTILE COMPOSITION

Français French	Anglais English	Allemand German	Arabe Arabic	Espagnol Spanish	Italien Italian	Neerlandais Dutch	Portugais Portuguese	Russe Russian
Abaca	Abaca	Manila	قنب ماتيليا	Abacá	Abaca	Abaca	Abacá	Абака
Acétate	Acetate	Acetat	اسيتات	Acetato	Acetato	Acetaat	Acetato	Ацетат
Acrylique	Acrylic	Polyacryl	اكريليك	Acrílico	Acrilica	Acryl	Acrilica	Акрил
Alfa	Alfa	Alfa	ألفا	Esparto	Alfa	Alfa	Alfa	Альфа
Alginate	Alginate	Alginat	الجينات	Alginato	Alginica	Alginaat	Alginato	Альгинат
Alpaga	Alpaca	Alpaka	صوف القرمل	Alpaca	Alpaca	Alpaca	Alpaca	Альпага
Angora	Angora	Angora (-kanin)	قمائش صوفي-انغورة	Angora	Angora	Angora	Angorá	Ангора
Argile	Clay	Ton	صلصال	Arcilla	Argilla	Klei	Barro	Глина
Autre	Other	Sonstige	آخر	Otras	Altre	Andere	Outras	Другие
Autre Fibres	Other Fibres	Sonstige Fasern	ألياف أخرى	Otras Fibras	Altre Fibre	Andere Vezels	Outras Fibras	Другие волокна
Autres matériaux	Other materials	Andere Materialie	الرافية نخل ل يف	Otros materiales	Altri materiali	Andere materialen	Outros materiais	Другие материалы
Cachemire	Cashmere	Kaschmir	صوف ناعم-كشمير	Cachemira	Cashmere	Kasjmier	Caxemira	Кашемир
Capoc	Kapok	Kapok	كابوك	Miraguano	Kapok	Kapok	Sumaúma	Капок
Castor	Beaver	Biber	فرو القندس	Castor	Castoro	Bever	Castor	Мех бобра
Chameau	Camel	Kamel	جمل	Camello	Cammello	Kameel	Camelo	Верблюжий мех
Chanvre	True hemp	Hanf	قنب	Cáñamo	Canapa	Hennep	Cânhamo	Пенька
Chlorofibre	Chlorofibre	Polychlorid	ألياف كلورية	Clorofibra	Clorofibra	Chloorvezel	Clorofibra	Искусственное волокно из поливинилхлорида
Coco	Coir (coconut)	Kokos	ليف من قشر جوز الهند-كاير	Coco	Cocco	Kokos	Coco	Кокосовое волокно
Coton	Cotton	Baumwolle	قطن	Algodón	Cotone	Katoen	Algodão	Хлопок
Coton enduit	Coated Cotton	Baumwolle Beschichtet	قطن مُغشى	Algodon Inducido	Cotone Spalmato	Bestreken katoen	Algodão Olead	Хлопок с пропиткой
Cupro	Cupro	Cupro	كوبرو	Cupro	Cupro	Cupro	Cupro	Купро
Duvel	Fluff	Flaum	زغب	Plumon	Lanugine	Pluis	Buço	Пух
Élasthanne	Elastane	Elasthan	إيلاستان	Elastano	Elastan	Elastaan	Elastano	Эластан
Élastodiène	Elastodiene	Elastodien	إيلاستودين	Elastodieno	Gomma	Elastodieven	Elastodieno	Эластодиен
Enduit	Coated	Beschichtet	مُغشى	Inducido	Spalmato	Bestreken	Olead	Пропитка
Elastomultiester	Elastomultiester	Elastomultiester	-	Elastomultiéster	Elastomultiestere	Elastomulti-ester	Elastomultiéster	Эластомультиестер
Fibre Metallisée	Metallized Fiber	Metallisierte Faser	ألياف معدنية	Fibra Metalizada	Filo Metallizzato	Gemetalliseerde vezel	Fibra Metalizada	Металлизированное волокно
Genêt	Broom	Ginster	وَرَّال	Retama	Ginestra	Brem	Giesta	Дрок
Guanaco	Guanaco	Guanako	غواناكو	Guanaco	Guanaco	Guanaco	Guanaco	Гуанако (дикая лама)
Henequen	Henequen	Henequen	قنب السيسال	Henequen	Henequen	Henequen	Henequen	Сизаль
Jute	Jute	Jute	خيث	Yute	Iuta	Jute	Juta	Джутовая Ткань
Laine	Wool	Wolle	صوف	Lana	Lana	Wol	Lã	Шерсть
Laine Merinos	Merinos Wool	Merinowolle	صوف الميرينوس	Lana Merina	Lana Merinos	Merinoswol	Lã Merino	Шерсть мериноса

Français	Anglais	Allemand	Arabe	Espagnol	Italien	Neerlandais	Portugais	Russe
French	English	German	Arabic	Spanish	Italian	Dutch	Portuguese	Russian
Lama	Llama	Lama	لاما	Llama	Lama	Lama	Lama	Лама
Lin	Linen	Leinen	كتان/اللياف كتان	Lino	Lino	Vlas	Linho	Лен
Loutre	Otter	Fischotter	تعلب الماء	Nutria	Lontra	Otter	Lontra	Мех выдры
Lyocell	Lyocell	Lyocell	ألياف مصنوعة من لب الخشب ليوسال	Lyocell	Lyocell	Lyocell	Liocel	Лиоцелл
Maguey	Maguey	Maguey	نبات القود المكسيكي	Maguey	Maguey	Maguey	Maguey	Магей
Metal	Metal	Metall	الأياف	Metal	Metallo	Metaal	Metal	Металлическая
Modacrylique	Modacrylic	Modacryl	موداكريليك	Modacrílico	Modacrilica	Modacryl	Modacrilica	Модифицированный акрил
Modal	Modal	Modal	ألياف مصنوعة من لب الخشب مودال	Modal	Modal	Modal	Modal	Модал
Mohair	Mohair	Mohair	موهير-خسبيج من وبر الماعز	Mohair	Mohair	Mohair	Mohair	Мохер
Paille	Straw	Stroh	هشيم	Paja	Paglia	Stro	Palha	Солома
Papier	Paper Yarn	Papier	خيوط ورقية	Papel	Carta Tessile	Papier	Papel	Бумажное Волокно
Plastique	Plastic	Kunststoff	ال بلاستك	Plástico	Plastica	Plastic	Plástico	пластик
Plume	Feather	Feder	قلم	Pluma	Piuma	Vogelveren	Pluma	Перо
Poil / crin	Hair / Horsehair	Tierhaar	شعر	Pelo / crin	Pelo / crine	Haar / paardenhaar	Pêlo / crina	Волос / Ворс
Poil de Lapin	Bunnyhair	Kaninchen-haar	فرو أرنب	Pelo De Conejo	Pelle Di Coniglio	Konijnenhaar	Pelo de Coelho	Кроличий мех
Polyamide	Polyamide	Polyamid	ولياميد	Poliamida	Poliamide	Polyamide	Poliamida	Полиамид
Polyamide Enduit	Coated Nylon	Polyamid Beschichtet	نايلون مغطى	Poliamida Inducida	Poliamide Spalmato	Bestreken Polyamide	Poliamida Olead	Полиамид с пропиткой
Polychlorure de Vinyl	Polyvinyl Chloride	Polyvinyl-chlorid	بوليفينيل كلورايد	Policloruro de Vinilo	Policloruro di Vinile	Vinylpoly-chloride	Cloreto Polyvinyl	Полхлоридвинил
Polyester	Polyester	Polyester	بوليستير	Poliéster	Poliestere	Polyester	Poliéster	Полиэстер
Polyester Enduit	Coated Polyester	Polyester Beschichtet	بوليستير مغطى	Poliéster Inducido	Poliestere Spalmato	Bestreken Polyester	Poliéster Olead	Полиэстер с пропиткой
Polyéthylène	Polyethylene	Polyethylen	بولي ايثيلين	Polietileno	Polietilenica	Polyetheen	Polietileno	Полиэтилен
Polyimide	Polyimide	Polyimid	بولي ايميد	Poliimida	Poliimide	Poluimide	Poliimide	полиамид
Polypropylène	Polypropylene	Polypropylen	بولي بروبيلين	Polipropileno	Polipropilenica	Polypropeen	Polipropileno	Полипропилен
Polyuréthane	Polyurethane	Polyurethan	بولي اوريثان	Poliuretano	Poliuretanic	Polyurethaan	Poliuretano	Полиуретан
Protéinique	Protein	Regenerierte Proteinfaser	بروتين	Proteínica	Proteica	Proteïne	Proteínas	Восстановленное Протеиновое Волокно
Ramie	Ramie	Ramie	ليف شبيهه بالكتان رامي	Ramio	Ramiè	Ramee	Ramie	Рами
Raphia	Raffia	Bast	الرافية نخيل ليف	Rafia	Rafia	Raffia	Rafia	рафия
Rotin	Rattan	Rattan	الروطان	Rota	Malacca	Rotan	Vime	ротанг
Sisal	Sisal	Sisal	القود الأمريكي-السيسال	Sisal	Sisal	Sisal	Sisal	Сизаль
Soie	Silk	Seide	حرير	Seda	Seta	Zijde	Seda	Шелк
Sunn	Sunn	Sunn	قنب هندي	Sunn	Sunn	Sunn	Sunn	Санн
Triacétate	Triacetate	Triacetat	أستات ثلاثية	Triacetato	Triacetato	Triacetaat	Triacetato	Триацетат
Verre textile	Glass fibre	Glasfaser	ألياف زجاجية	Fibra de vidrio	Vetro tessile	Glasvezel	Fibra de vidro	Стекловолокно
Vigogne	Vicuna	Vikunja	فيكونا	Vicuña	Vigogna	Vigogne	Vicunha	Вигоневая шерсть
Viscose	Viscose	Viskose	فيسكوز	Viscosa	Viscosa	Viscose	Viscose	Вискоза
Viscose Enduite	Coated Viscose	Viskose Beschichtet	فيسكوز مغطى	Viscosa Inducida	Spalmata Viscosa	Bestreken Viscose	Viscose Revestido	Вискоза с покрытием
Yack	Yak	Yak	ياك	Yak	Yak	Jak	laque	Як

2.2. LEATHER / IMITATION LEATHER COMPOSITIONS

Français French	Anglais English	Allemand German	Arabe Arabic	Espagnol Spanish	Italien Italian	Neerlandais Dutch	Portuguais Portuguese	Russe Russian
Cuir Vachette	Calfskin	Rindleder	جلد العجل	Cuero Vaca	Cuoio Vitello	Kalfsleer	Couro Vaqueta	Телячья кожа
Cuir Porc	Pig Leather	Leder Schwein	جلد خنزير	Cuero Cerdo	Cuoio Suino	Varken-sleer	Couro Porco	Свиная Кожа
Croûte de Cuir Vachette	Calfskin Split Leather	Leder-kruste Rind	قشرة جلد العجل	Piel de Vaca	Crosta Cuoio Vitello	Onbewerkt Kalfsleer	Pele de Vaqueta	Телячья пресованная кожа
Croûte de Cuir Porc	Pig Split	Schweinekruste	قشرة جلد الخنزير	Piel de Cerdo	Crosta di Maiale	Onbewerkt Varken-sleer	Pele de Porco	Свинная пресованная кожа
Synderme	Leather-board	Lederfaserstoff	جلد اصطناعي	Cuero Regenerado	Cuoio Rigenerato	Leervezel-stof	Aglomerado de Couro	Заменитель кожи
Synthetique	Synthetic	Synthetisch	اصطناعي	Sintetico	Sintetico	Synthe-tisch	Sintetico	Синтетический материал
Textile	Textile	Textil	قماش	Textil	Tessile	Textiel	Textil	Текстиль
Cuir de Chèvre	Goat Leather	Ziugenleder	جلد الماعز	Cuero de Cabra	Cuoio di Capra	Geitenleer	Couro de Cabra	Козья Кожа
Cuir de Mouton	Sheep Leather	Schafleder	جلد خروف	Cuero de Veja	Pelli di Pecora	Schapenleer	Couro de Carneiro	Овечья Кожа

The denomination “synthetic” can only be used for imitation leather belts when PU and/or PVC are not used.
The denomination “synthetic” cannot be used for textile belts.

2.3. TECHNICAL VOCABULARY

Français French	Anglais English	Allemand German	Arabe Arabic	Espagnol Spanish	Italien Italian	Neerlandais Dutch	Portugais Portuguese	Russe Russian
Armature	Framework	Rahmen	دعم	Armadura	Struttura	Kader	Estrutura	фреймворк
Bord Cote	Ribs	Strickbund	التضليع	Canalé	Bordo a costa	Boord	Cós	Резинка
Broderie	Embroidery	Stickerei	تطريز	Bordado	Ricamo	Borduurwerk	Bordado	Вышивка
Capuche	Hood	Kapuze	قبعة	Capucha	Cappuccio	Capuchon	Capuz	Капюшон
Ceinture	Waistband	Bundl	نطاق	Cinturón	Cintura	Ceintuur	Cintura	Пояс
Ceinture	Belt	Gürtel	حزام	Cinturón	Cintura	Ceintuur	Cintura	Ремень
Col	Collar	Kragen	ياقة	Cuello	Collo	Halsboord	Colo	Воротник
Corps	Body	Körper	الجسم	Cuerpo	Corpo	Lijfje	Corpo	Боди
Dessus	Top	Oben	الأعلى الجزء	Por encima	Sopra	Boven	Acima	Верх
Dessous	Bottom	Unten	الأسفل الجزء	Por debajo	Sotto	Beneden	Abaixo	Низ
Devant	Front	Vorderteil	الامام	Delantero	Davanti	Voorkant	Dianteiro	Передняя сторона
Dos	Back	Rückenteil	الخلف	Trasero	+jDietro	Achterkant	Traseiro	Спинка (зад)
Doublure	Lining	Futter	البطانة	Forro	Fodera	Doublure	Forro	Подкладка
Doublure Manches	Sleeve Lining	Ärmelfutter	بطانة الكم	Forro Manga	Fodera Maniche	Mouwdoublure	Forro Manga	Подкладка в рукавах
Doublure secondaire	Secondary lining	Sekundärfutter	ثانوية بطانة	Revestimiento secundario	Rivestimento secundario	Secundaire voering	Forro secundário	Вторичная подкладка
Empiècement	Yoke	Einsatz	نير	Canesu	Carre	Ingezet stuk	Encaixe	Кокетка
Endroit	Right side	Auf links	الوجه / الخارج	Derecho	Diritto	Buitenkant	Direito	Внутренняя часть
Envers	Wrong side	Auf rechts	القفا / الداخل	Reves	Rovescio	Binnenkant	Avesso	Внешняя часть
Facon	Fake	Imitation	تقليد	Imitacion	Imitazione	Snit	imitação	Покрой
Fausse fourrure	Fake Fur	Kunstpelz	المزيف الفراء	Piel sintética	Pelliccia finta	Nep bont	Imitação de pele	Искусственный мех
Garnissage	Padding	Füllung	حشوة	Relleno	Guarnitura	Versiering	Recheio	Отделка
Garniture	Trimming	Besatz	زركشة	adorno	Guarnizione	Garnering	Pasta	Отделка
Manches	Sleeve	Ärmel	الكم	Mangas	Maniche	Mouwen	Mangas	Рукава
Matelassage	Filling	Legen	الحشوة	Acolchado	Trapuntatura	Capitoning	Acolchoado	Прокладка / набивка
Matière secondaire	Secondary fabric	Sekundärstoff	الماتوي النسيج	Tela secundaria	Tessuto secundario	Secundaire stof	Tecido secundário	Вторичная ткань
Poche	Pocket	Tasche	جيب	Bolsillo	Tasca	Zak	Bolso	Карман
Poignet	Cuff	Manschetten	معصم	Puño	Polso	Manchet	Punho	Манжета
Tissu Extérieur	Shell Fabric	Oberstoff	قمائش خارجي	Tejido Exterior	Tessuto Esterno	Buitenstof	Tecido Exterior	Внешняя ткань
Tissu intérieur	Inner fabric	Innerer stoff	داخلي قماش	Tejido interior	Tessuto interno	Innerlijke stof	Tecido interno	внутренняя ткань

3. SPECIAL INDICATIONS

Français French	Anglais English	Allemand German	Arabe Arabic	Espagnol Spanish	Italien Italian	Neerlandais Dutch	Portugais Portuguese	Russe Russian
Laver et repasser sur envers	Wash and iron inside out	Waschen und bügeln	وهي الملابس وأكوي أغسل للخارج مقلوبة	Lavar y planchar del revés	Lavare e stirare al rovescio	Wassen en strijken op de achterkant	Lavagem e ferro no reverso	Стирать и гладить с изнанки
Laver avant de porter	Wash before first wearing	Waschen Sie vor dem Tragen	الإرتداء قبل غسل	Lavar antes de usar	Lavare prima di indossare	Wassen voor het dragen	Lavar antes de usar	Стирать перед ноской
Sécher à plat	Flat drying	Flach trocknen	تجفف بشكل مسطح	Secar en plano	asciugare in piano	Liggend drogen	Secar na horizontal	Сушка на горизонтальной плоскости
Laver en programme laine	Wash with wool program	Waschen Wollprogramm	غسل برنامج في ت غسل الصوف	Programa de lavado de lana	Lavare programma lana	Was de wol programma	Lave programa lâ	Стирать при режиме Шерсть
Laver avec une lessive qui respecte les couleurs	Use a gentle detergent	Buntwaschmittel benutzen	ستخدم مستحضر تنظيف يحافظ على الألوان	Utilizar un detergente que respete los colores	Utilizzare un detersivo che rispetta i colori	Wassen met een wasmiddel die kleur voldoet aan de	Lava-se com um detergente que satisfaz cor	Используйте щадящее моющее средство
Nettoyer avec une éponge humide	Clean by wet sponge wiping	Reinigen Sie mit einem feuchten Schwamm	تنظف بمسح الإسفنج الرطب	Limpiar con una esponja húmeda	Pulire con una spugna umida	Reinigen door nat afnemen met een spons	Limpe com uma esponja molhada	Протирать влажной губкой
Laver avec des coloris similaire	Wash with similar color	Mit ähnlichen Farben waschen	أغسل مع ملابس من اللون نفسه فقط	Lavar con colores similares	Lavare con dei colori simili	Wassen met soortgelijke kleuren	lavar com cores similares	Стирать с похожими цветами
Retirer l'accessoire avant lavage	Take off the accessory before wash	Gürtel vor dem Waschen entfernen	أزح الملحقات قبل الغسل	Retirar accesorio antes de lavar	Togliere cinture prima del lavaggio	Verwijder het accessoire voor het wassen	Remova o acessório antes de lavar	Снять аксессуары перед стиркой
Nettoyage par un spécialiste du cuir	Cleaning by leather specialist	Spezial-Lederreinigung	يجب أن تنظف من قبل خبير بالجلد	Limpieza por especialista en piel	Lavaggio specifico per pelli	Reiniging door leerspecialist	Limpeza por especialista de couro	Чистка только специалистом по коже
Laver séparément	Wash separatly	Separat waschen	أغسل الملابس بمفردها	Lavar por separado	Lavare separatamente	Apart wassen	Lavar separadamente	Стирать отдельно
Laver dans un filet	Wash in a mesh bag	Bitte Wascheschutz verwenden	يوضع في كيس للوقاية عند الغسل	Lavar en una bolsa de protección	Utilizzare un sacco protettivo durante il lavaggio	Was in een net	Lavar com uma rede	Стирать в сетке
Remettre en forme à l'état humide	Reshape while wet	Umformen, während nass	عندما شكلها إلى أعدها رطبة تكون	Remodelar mientras está mojado	Rimodellare mentre bagnato	Omvormen terwijl het nat is	Remodelar enquanto molhado	Восстановить форму в мокром состоянии
Ne pas laver	Do not wash	Nicht waschen	لا يغسل	No lavar	Non lavare	Niet wassen	Não lavar	Не стирать

Français French	Anglais English	Allemand German	Arabe Arabic	Espagnol Spanish	Italien Italian	Neerlandais Dutch	Portugais Portuguese	Russe Russian
Ne pas repasser	Do not iron	Nicht bügeln	لا يركوي	No planchar	Non stirare	Niet strijken	Não engomar	Не гладить
Pas de blanchiment	Do not bleach	Nicht bleichen	لا تبيض	No usar blanqueador	Non usare la candeggina	Niet bleken	Não utilizar alvejante	Не сушить в машинке
Pas de séchage en tambour	Do not tumble dry	Nicht im trockner trocknen	لا يجفف في الـطبل	No secar en secadora	Non asciugare in asciugatrice	Niet in de droger	Não lavar a seco	Химчистка запрещена
Pas de nettoyage à sec	Do not dry clean	Reinige chemisch nicht	لا لـمـنظف الجاف	No lavar en seco	Non lavare a secco	Niet stomen	Não lave a seco	Не подвергать химической чистке
Nettoyer à sec avec coloris similaires	Dry clean with similar color	Mit ähnlicher Farbe chemisch reinigen	بـلمون جاف تـنظف مشابـه	Limpieza en seco con color similar	Lavare a secco con colori simili	Droog schoon met vergelijkbare kleur	Lavagem a seco com cor semelhante	Химчистка с похожим цветом
Contient des parties non textiles d'origine animale	Contains non-textile parts of animal origin	Enthält nichttextile Teile tierischen Ursprungs	غير أجزاء على يـمـتوي حيواني أصل من نـسـيجية	Contiene partes no textiles de origen animal	Contiene parti non tessili di origine animale	Bevat niet uit textiel bestaande delen van dierlijke oorsprong	Contém partes não têxteis de origem animal	Содержит не текстильные части животного происхождения

4. PRODUCT CATEGORIES

Code famille	Code sous famille	Français French	Anglais English	Arabe Arabic	Russe Russian
AC009	202, 203	Ceinture	Belt	حزام	Ремни
AC010	201, 203, 204, 206, 207	Sac	Bag	كيس	Сумки
AC012	201, 202, 203, 205, 208	Chaussures	Shoes	حذاء	Обувь
AC020	201	Lunettes	Glasses	نظارة	Очки
AC020	202	Chaussettes	Socks	جورب	Носки
AC020	202	Collant	Tights	لباس ضيق	Колготки
AC020	202	Leggins	Leggins	طماق	Лосины
AC020	204	Bijoux	Jewelry	مجوهرات	Бижутерия
AC020	205	Accessoires cheveux	Hair accessories	اكسسوارات الشعر	Аксессуары для волос
AC020	206	Autres accessoires	Other accessories	غير مطبوع الملحقات	другие аксессуары
AC020	208	Echarpe	Scarf	وشاح	Шарфы
AC020	209	Foulard	Foulard	لبعدنق وشاح	Платки
AC020	210	Bonnet / Bandeau	Beanie / Headband	عقال / صدغيرة قبة	Шапка / повязка на голову
AC020	211	Chapeau	Hat	قبة	Головные уборы
AC020	212	Gants	Gloves	قفاز	Перчатки и варежки
AC020	214	Sous-vêtement	Underwear	داخلة ثياب	Нижнее белье
HL002	201, 202, 203, 204, 205, 206	Mode de vie et bien être	Livestyle and wellness	والعافية العيش أسلوب	Стиль жизни и благополучие
GP001	1, 2, 4, 5, 6, 8, 101, 102, 103, 104, 105, 106, 201, 202, 203, 204, 205	Manteau	Coat	معطف	Верхняя одежда
GP003	1, 2, 3, 4, 5, 101, 102, 103, 104, 201, 202, 203, 204	Veste	Jacket	سدترة	Пиджак
PB001	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 201, 202, 204, 205, 206, 207, 209	Pantalon	Pants	سروال	Брюки и комбинезоны
PB002	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 101, 102, 103, 104, 105, 106, 201, 202, 203, 204	Jupe	Skirt	تنورة	Юбки
PB003	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210, 211	Pantalon denim	Denim Pant	سراويل الجينز	Джинсы
PH002	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 101, 102, 103, 104, 105, 106, 201, 202, 203, 204	Pull	Sweater	سدترة	Свитера и жилеты
PH003	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 101, 102, 103, 104, 105, 106, 201, 202, 203, 204, 205	Chemisier	Shirt	قميص	Рубашки и блузки
PH004	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 101, 102, 103, 104, 105, 106, 201, 202, 203, 204, 205	Robe	Dress	فساتين	Платья
PH005	301, 302, 303, 304, 305, 306, 307, 308	Vêtement d'intérieur	Loungewear	داخلة ملابسة	Домашняя одежда
PH007	1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 101, 102, 103, 104, 105, 106, 107, 108, 109, 201, 202, 203, 204, 205, 206, 207	Tee-Shirt	Tee shirt	سدترة	Футболки и Поло
HL001	201, 202, 203, 204, 205, 206, 207, 208, 209, 210, 211	Décoration	Decoration	زخرفة	Украшение